

# StoDeco Manual



**Legal notes:**

It should be noted that the details, illustrations, general technical information, and drawings contained in this brochure are only general proposals and details which describe the functions. They are not dimensionally accurate. The applicator/customer is independently responsible for determining the suitability and completeness for the construction project in question. Neighbouring works are only described schematically. All specifications and information must be adjusted or agreed in the light of local conditions and do not constitute work, detail or installation plans. The technical specifications and product information included in the Technical Data Sheets and system descriptions/approvals must be observed.





# Contents

1. General information

2. Typologies and geometries

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# Materials

Perlite forms when the volcanic rock obsidian is exposed to weather conditions. We use a purely thermal expansion method to turn this raw material into a granulate form of Verolith®. Using pressure and heat, slab workpieces are produced from this granular material for the StoDeco Elements.

Verolith® slab maximum format:  
2420x1210x40 mm  
2440x1080x100 mm

Larger formats are available on request.

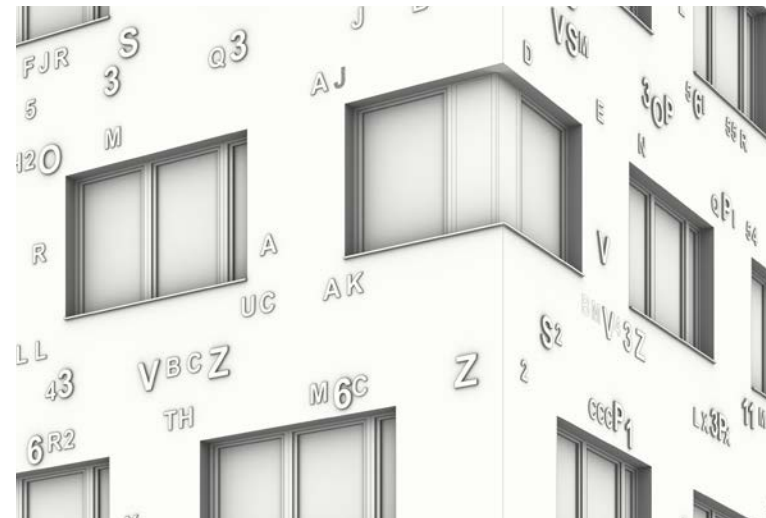




## Application examples

### Application examples with sculptural objects (from left):

1. Geometric shape, randomly distributed
2. Alphanumeric symbols, randomly distributed
3. Amorphous objects, randomly distributed



### Application examples with mouldings & sills (from left):

1. Surrounding building features
2. Horizontal accentuation
3. Horizontal and vertical structure



### Application examples with panels (from left):

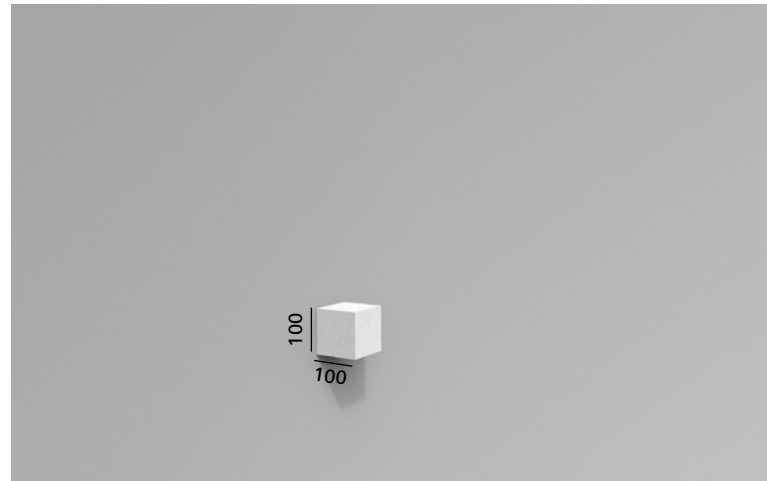
1. Chamfered on two sides, stretcher bond
2. Chamfered on all four sides, tile bond
3. With relief and alternating orientation



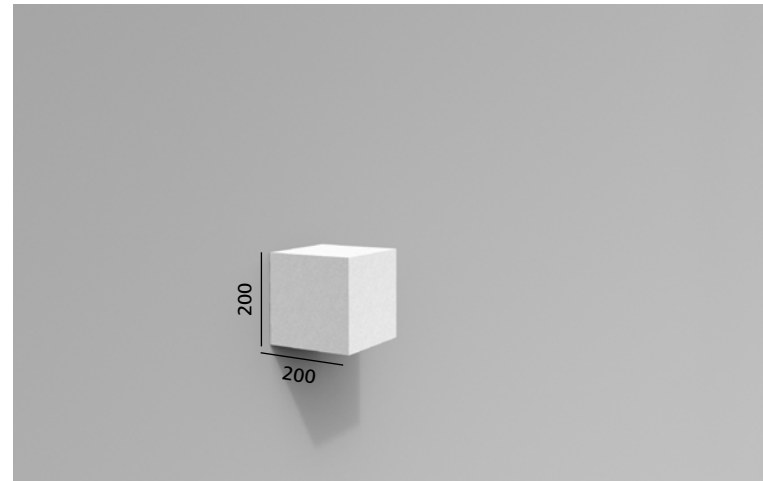
## Design parameters

### Sculptural objects:

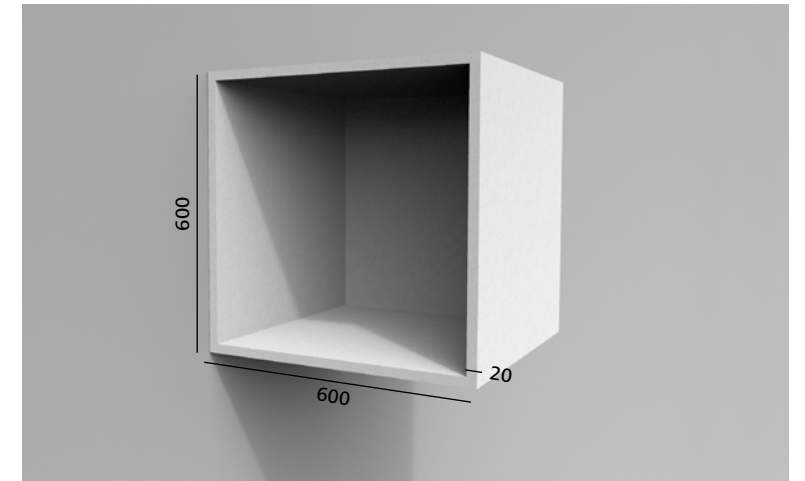
- Large elements have a hollow construction.
- If they are approximately 40 mm or less in depth, sculptural objects are normally attached to the substrate with adhesive – greater depths require additional anchor fixing.



H: 100, D: 100, solid



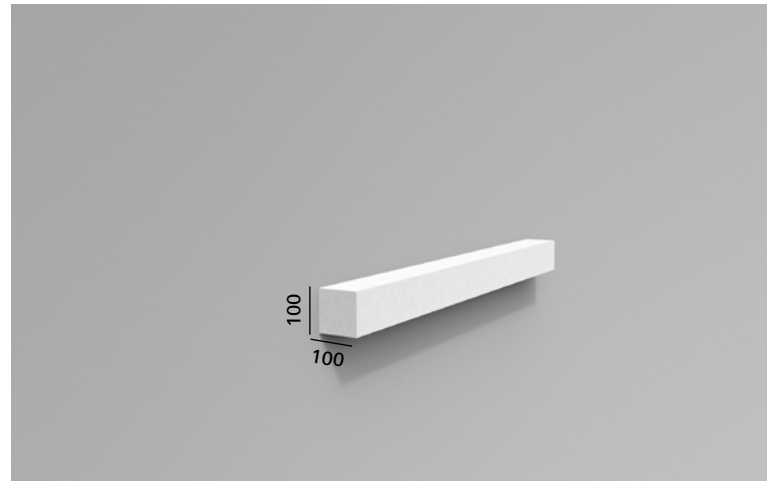
H: 200, D: 200, solid



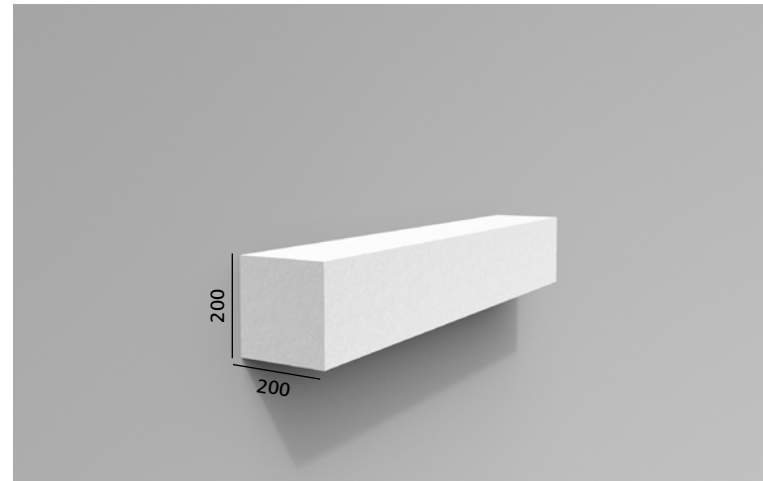
H: 600, D: 600, hollow

### Mouldings & sills:

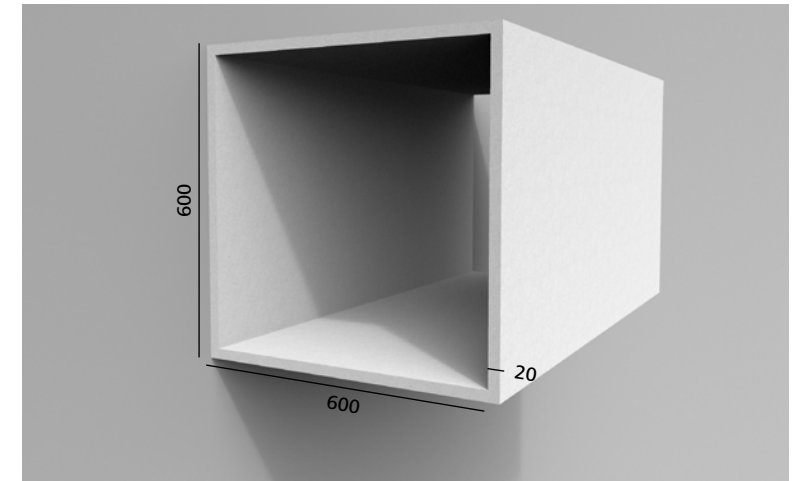
- Maximum rod length: 2400 mm
- Maximum assembled length without movement joint: 10 m
- If they are approximately 40 mm or less in depth, mouldings & sills are normally attached to the substrate with adhesive – greater depths require additional anchor fixing.
- For projections >150 mm (or >300 mm for window sills), an appropriate, watertight sheet metal cover must be fixed on the elements.



H: 100, D: 100, solid



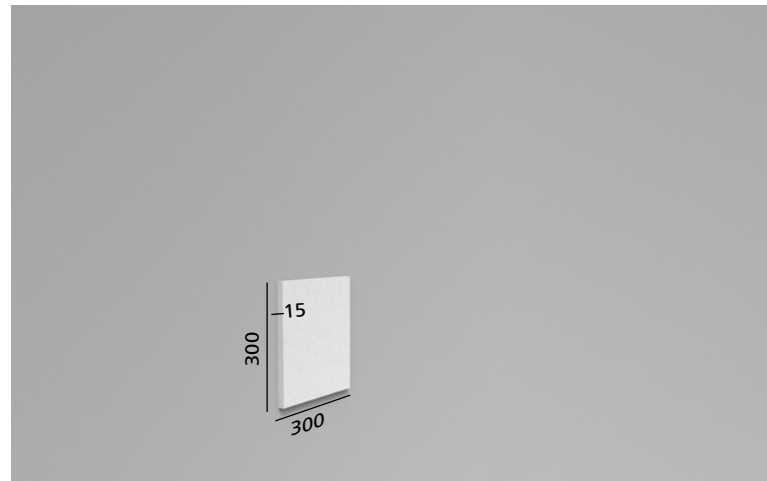
H: 200, D: 200, solid



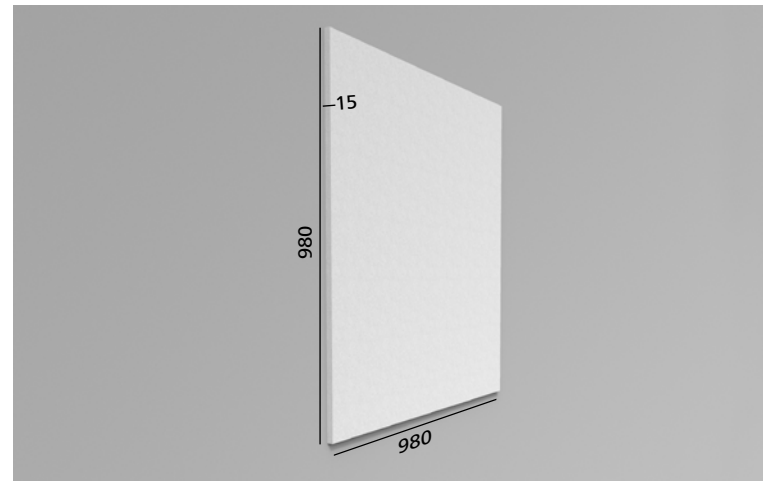
H: 600, D: 600, hollow

### Panels:

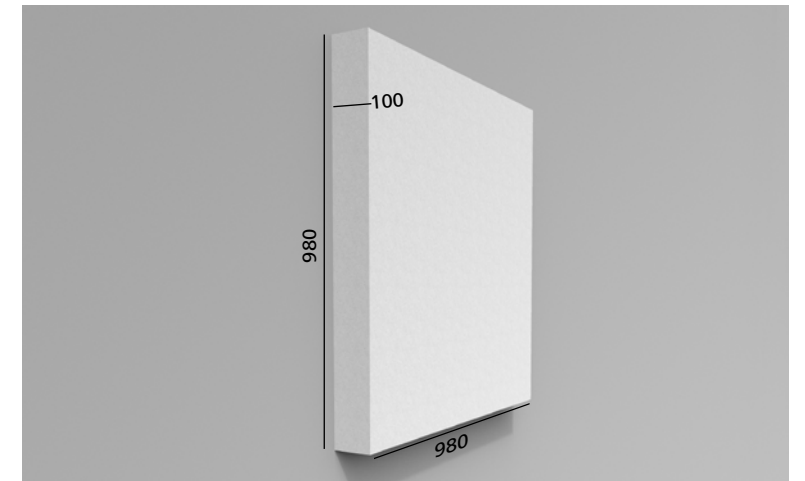
- Maximum format per single element: 0.96 m<sup>2</sup>
- Maximum assembled area without movement joint: 6x6 m
- Minimum material thickness: 15 mm
- Maximum material thickness (monolithic): 100 mm
- If the material thickness is approximately 40 mm or less, the panels are fitted to the substrate using adhesive. At greater thicknesses, additional anchor fixing is required.



W: 300, H: 300 (min.), D: 15 (min.), solid



W: 980, H: 980 (max.), D: 15 (min.), solid

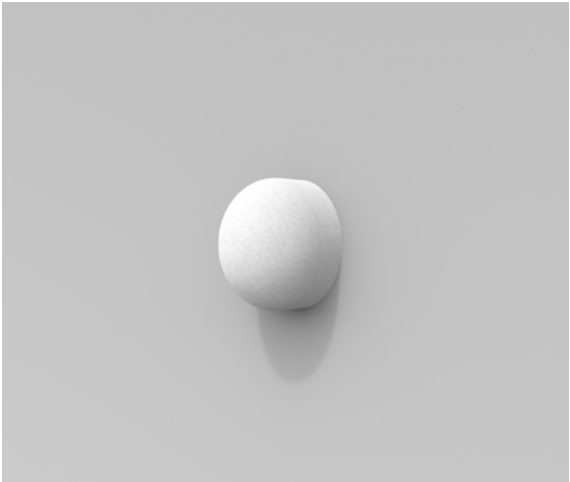


W: 980, H: 980 (max.), D: 100 (max.), solid, monolithic

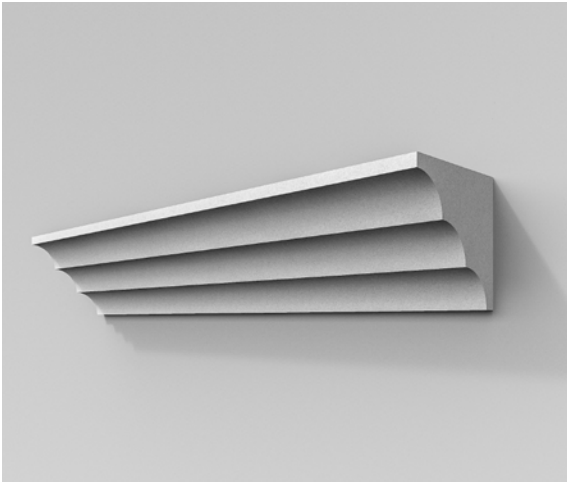
All dimensions in mm; W = width, H = height, D = depth



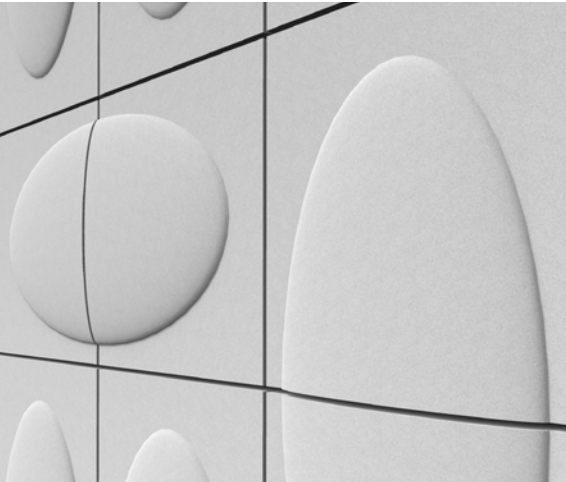
# Typologies and geometries



Sculptural objects



Mouldings & sills



Panels



Historical elements

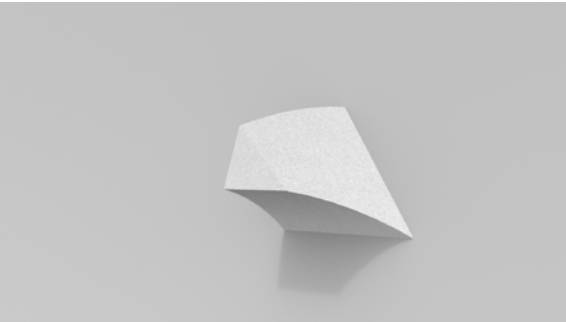
Sculptural objects



SV-4000-300, W: 176, H: 152, D: 100, solid



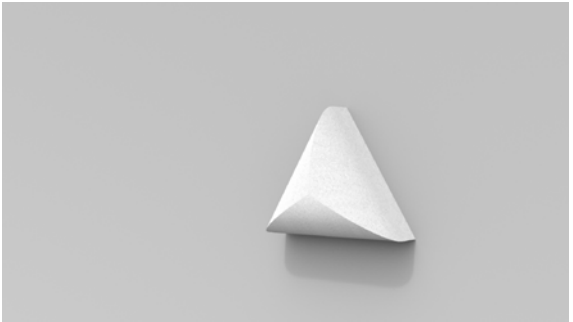
SV-4000-304, W: 176, H: 152, D: 147, solid



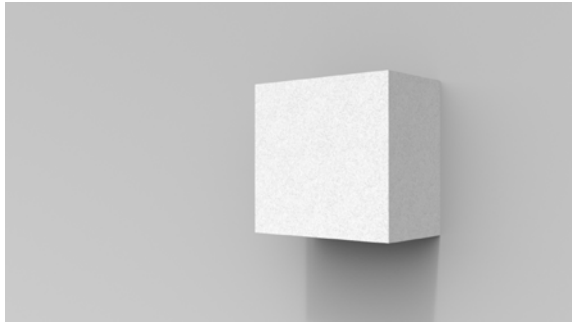
SV-4000-328, W: 176, H: 152, D: 148, solid



SV-4000-312, W: 177, H: 152, D: 120, solid



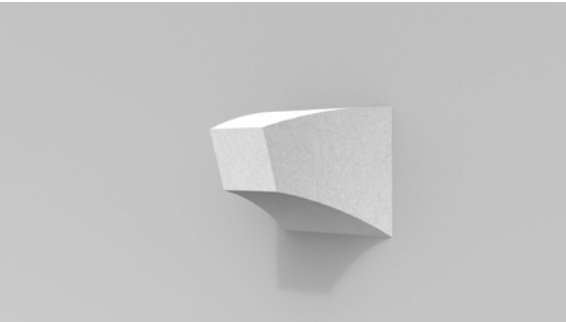
SV-4000-316, W: 176, H: 152, D: 100, solid



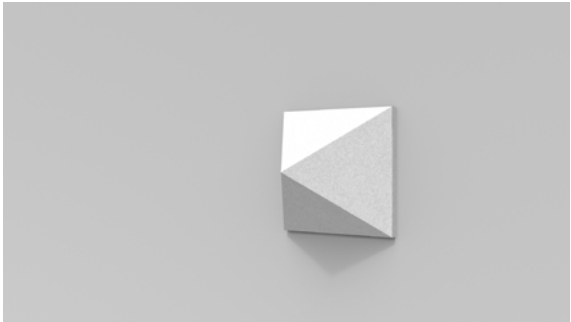
SV-4000-301, W: 150, H: 150, D: 100, solid



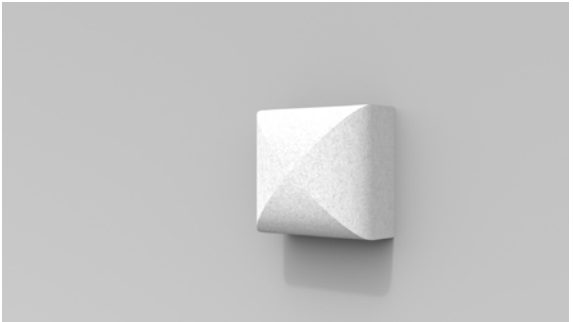
SV-4000-305, W: 150, H: 150, D: 145, solid



SV-4000-329, W: 150, H: 150, D: 147, solid



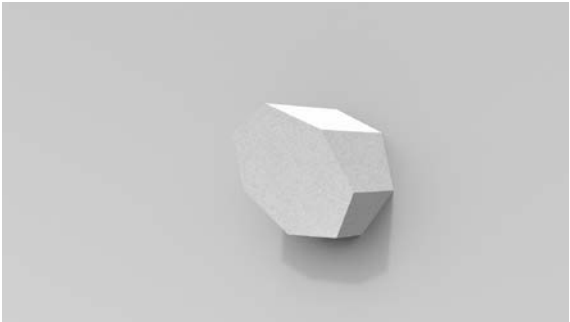
SV-4000-313, W: 150, H: 150, D: 120, solid



SV-4000-317, W: 150, H: 150, D: 100, solid



SV-4000-302, W: 150, H: 150, D: 100, solid



SV-4000-306, W: 150, H: 150, D: 145, solid



SV-4000-330, W: 150, H: 150, D: 147, solid



SV-4000-314, W: 150, H: 150, D: 120, solid



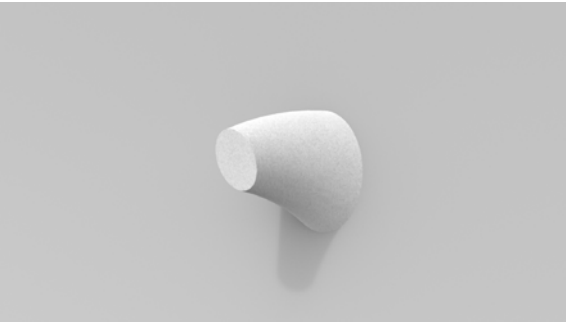
SV-4000-318, W: 150, H: 150, D: 100, solid



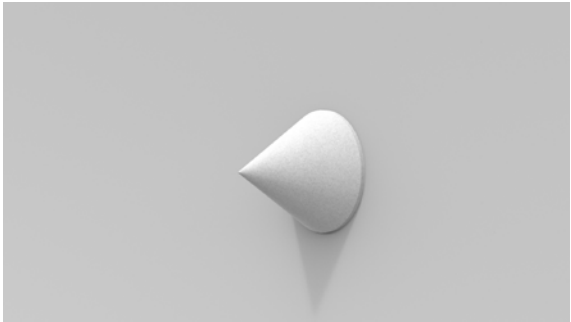
SV-4000-303, W: 112, H: 150, D: 100, solid



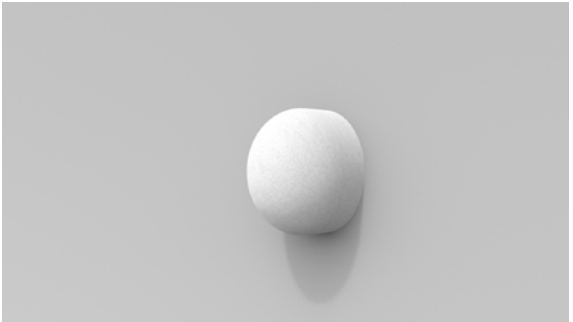
SV-4000-307, W: 112, H: 150, D: 145, solid



SV-4000-331, W: 112, H: 149, D: 147, solid



SV-4000-315, W: 112, H: 150, D: 170, solid



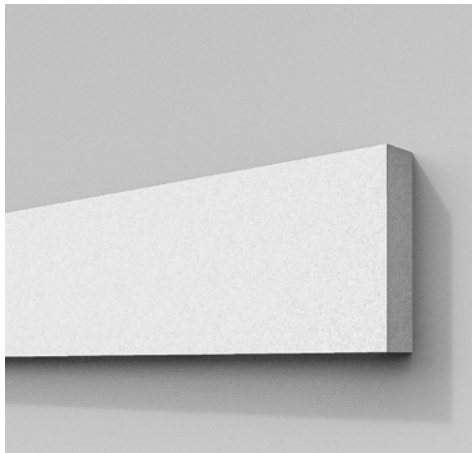
SV-4000-319, W: 112, H: 150, D: 105, solid

All dimensions in mm; W = width, H = height, D = depth

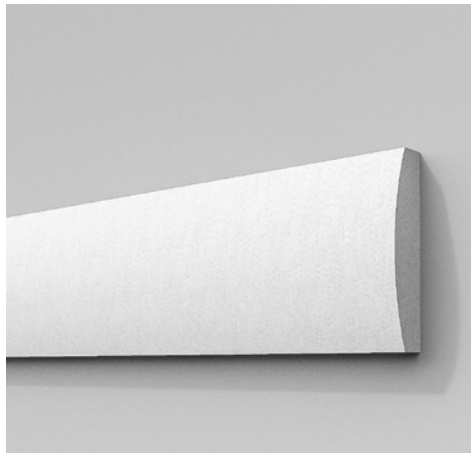
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.



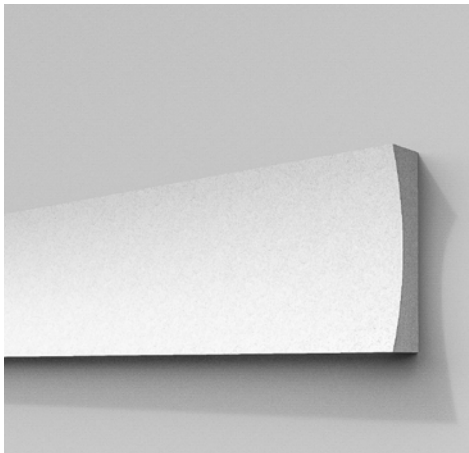
Mouldings & sills



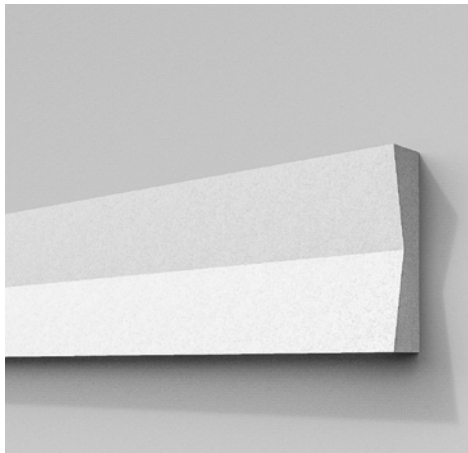
SV-4000-100, H: 200, D: 50, solid



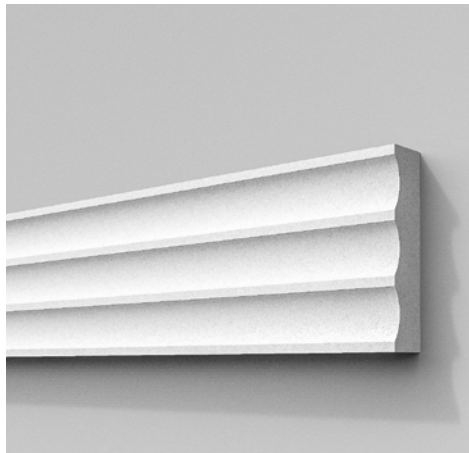
SV-4000-106, H: 200, D: 50, solid



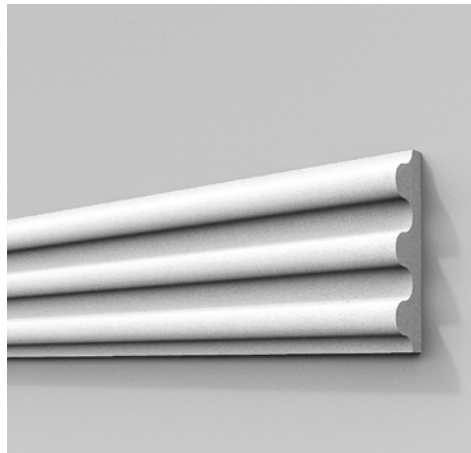
SV-4000-112, H: 200, D: 50, solid



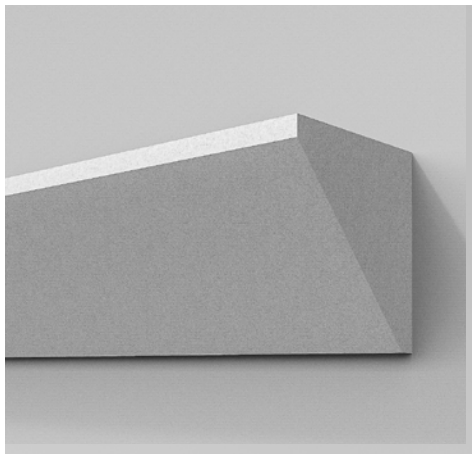
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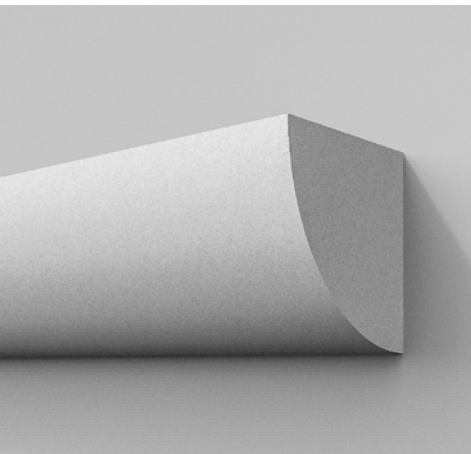
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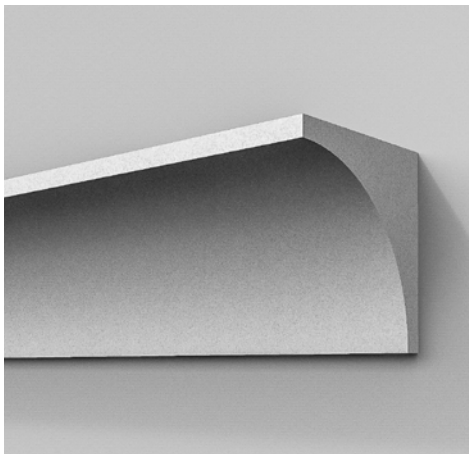
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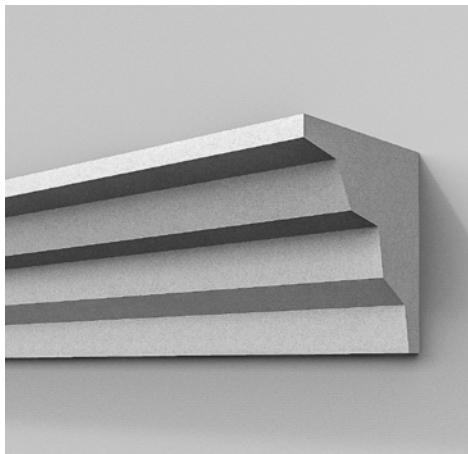
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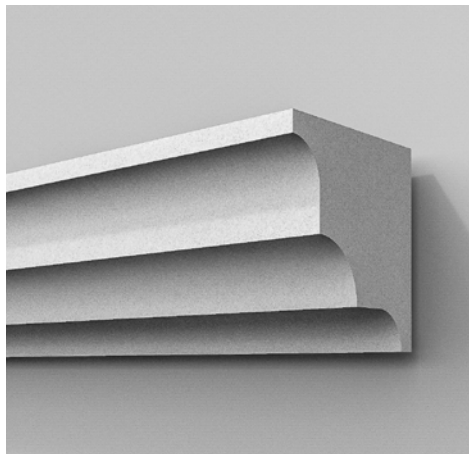
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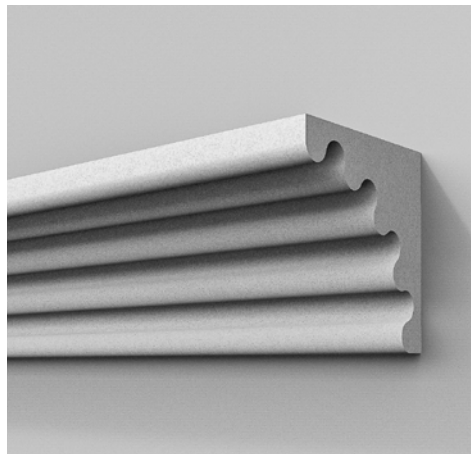
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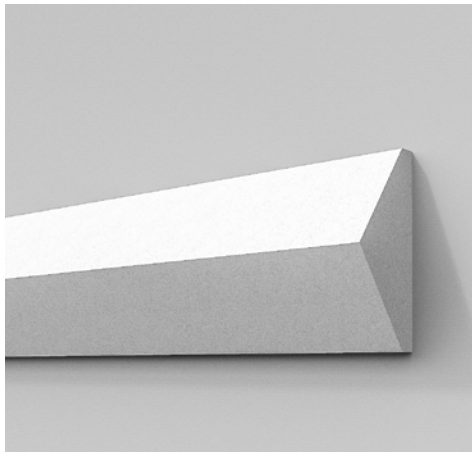
SV-4000-150, H: 210, D: 200, solid



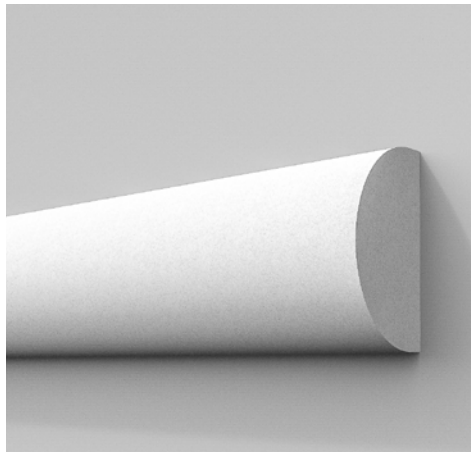
SV-4000-145, H: 210, D: 200, solid



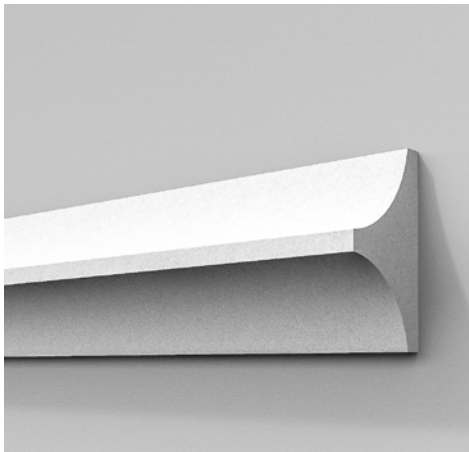
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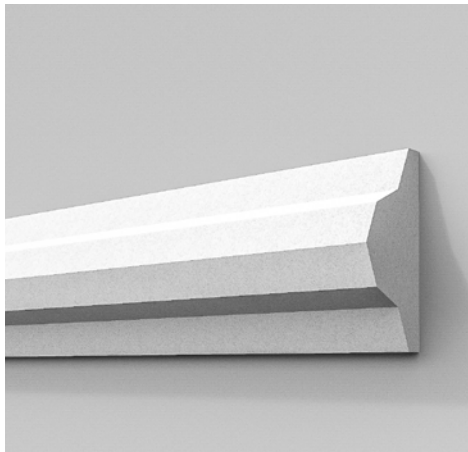
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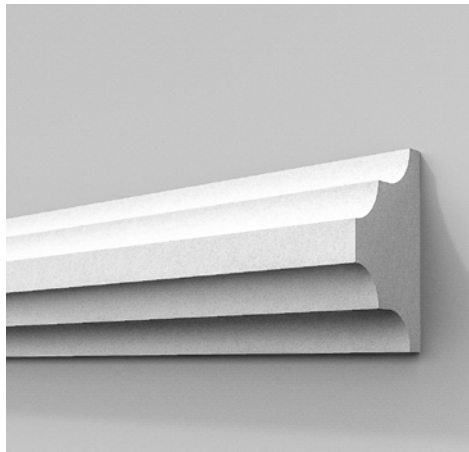
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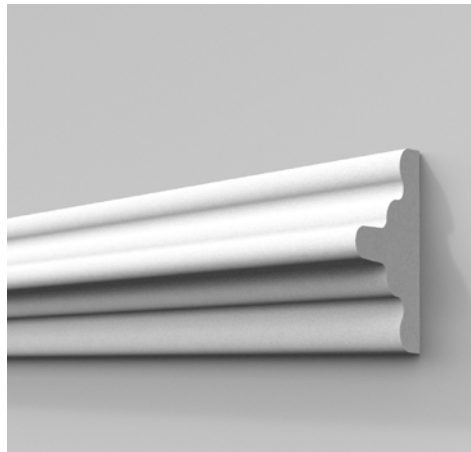
SV-4000-121, H: 200, D: 120, solid



SV-4000-126, H: 200, D: 100, solid



SV-4000-127, H: 204, D: 120, solid



SV-4000-135, H: 202, D: 120, solid

All dimensions in mm; W = width, H = height, D = depth

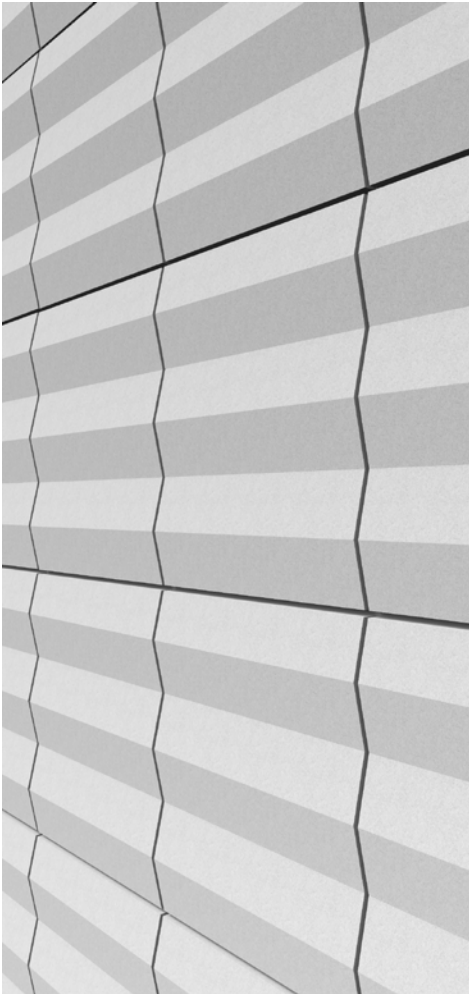
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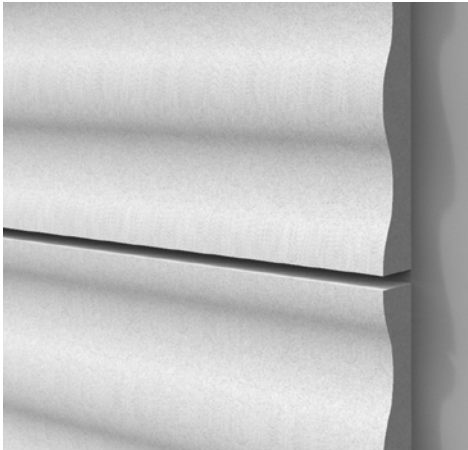


Panels

Surface designs (1 / 3)



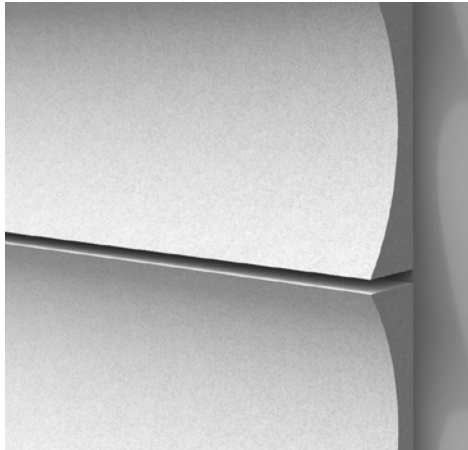
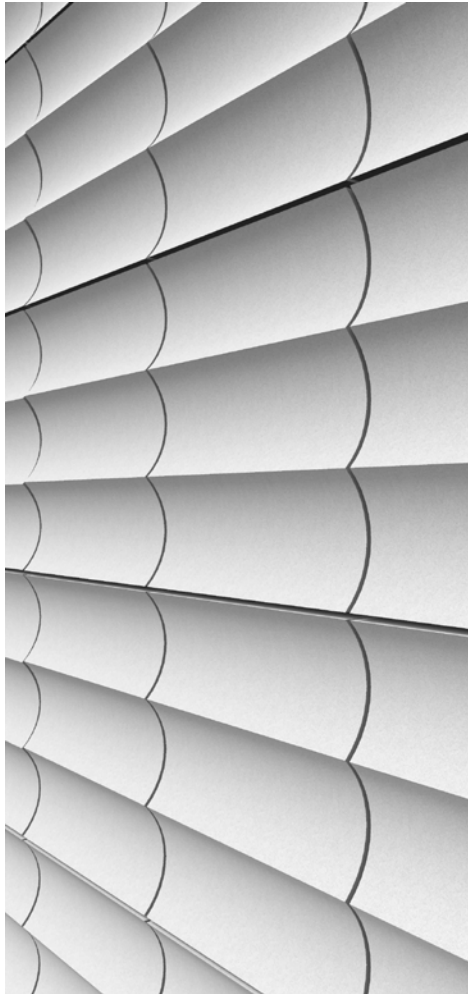
SV-4000-212, W: 600, H: 600, D: 40, solid



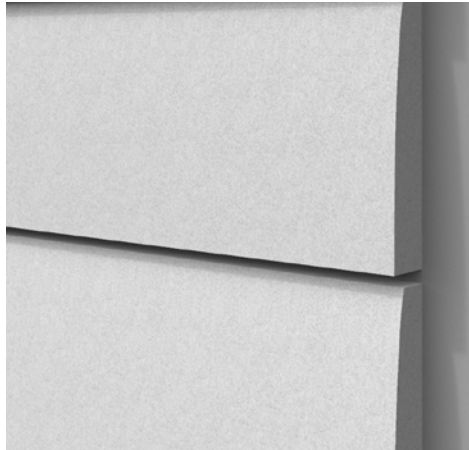
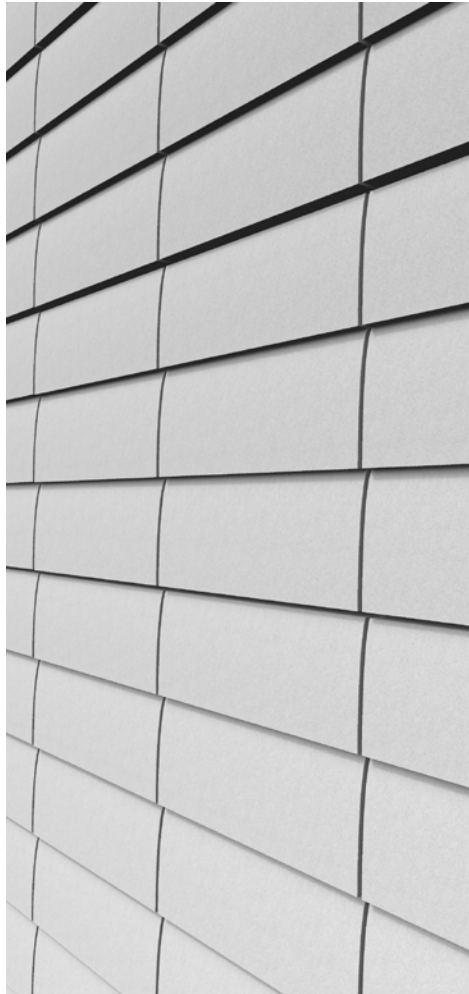
SV-4000-215, W: 600, H: 600, D: 40, solid



SV-4000-219, W: 595, H: 595, D: 40, solid



SV-4000-228, W: 600, H: 600, D: 60, solid



SV-4000-229, W: 600, H: 600, D: 40, solid



SV-4000-230, W: 600, H: 600, D: 40, solid

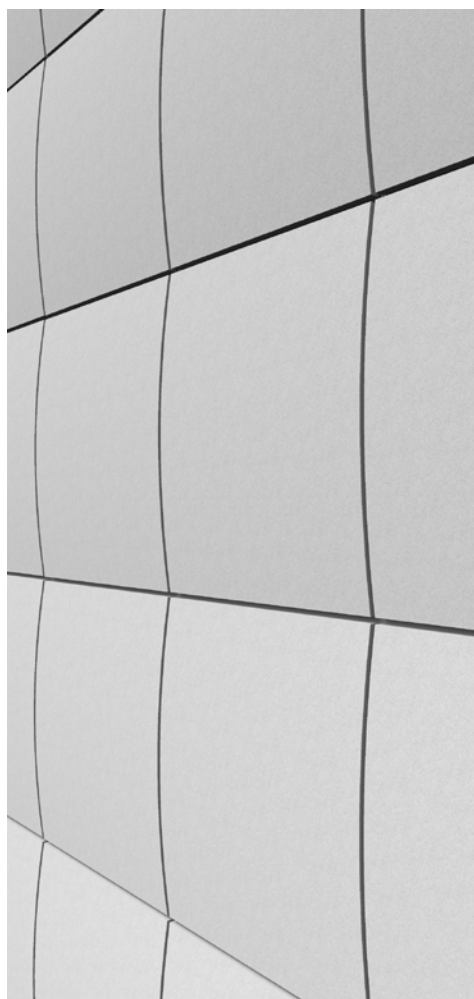
All dimensions in mm; W = width, H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

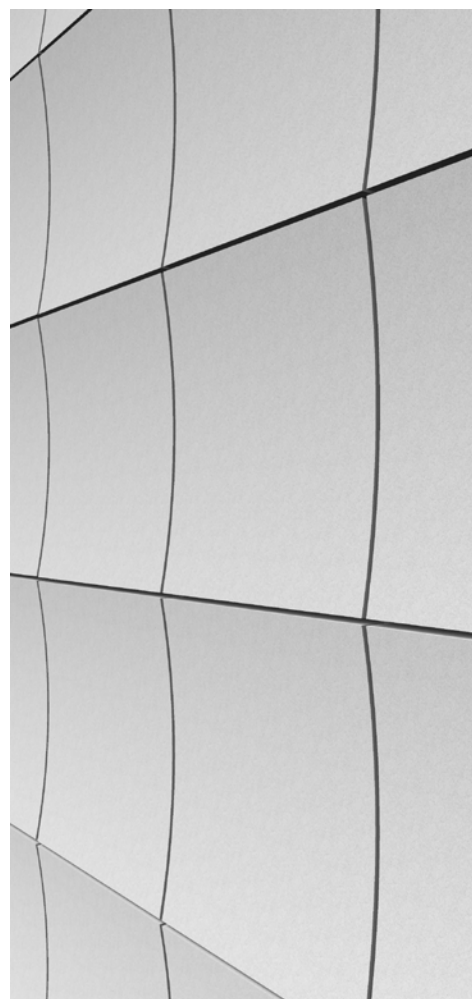


## Panels

### Surface designs (2/3)



SV-4000-231, W: 600, H: 600, D: 35, solid



SV-4000-232, W: 600, H: 600, D: 40, solid



SV-4000-233, W: 600, H: 600, D: 40, solid



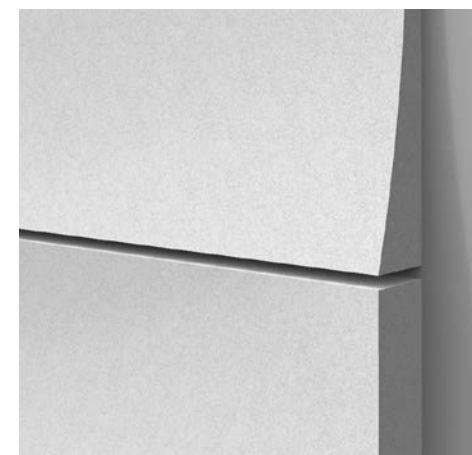
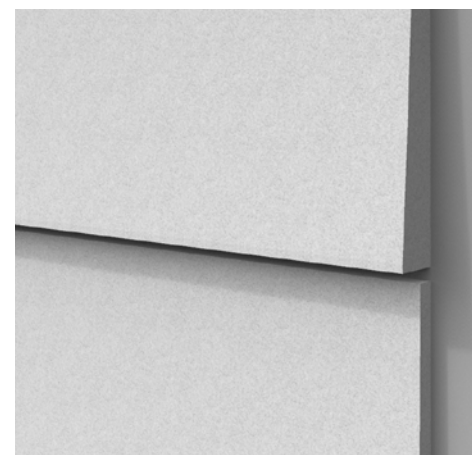
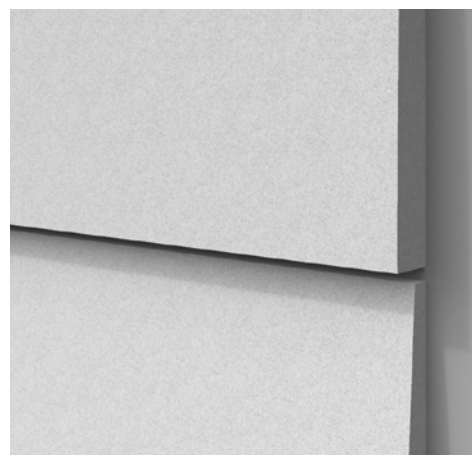
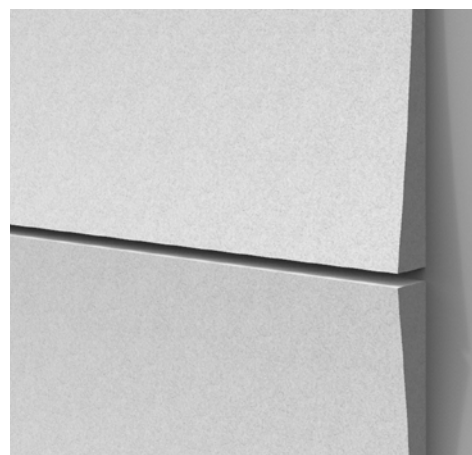
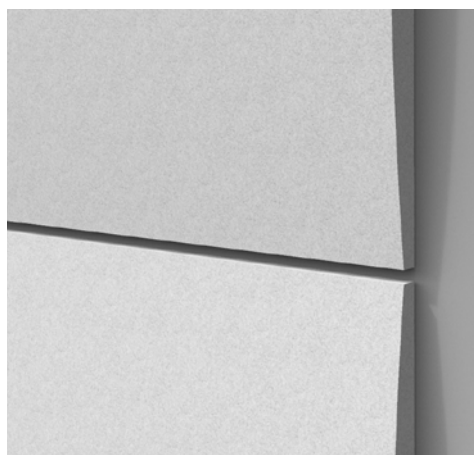
SV-4000-234, W: 600, H: 600, D: 40, solid



SV-4000-227, W: 530, H: 530, D: 60, solid



SV-4000-226, W: 595, H: 595, D: 40, solid



All dimensions in mm; W = width, H = height, D = depth

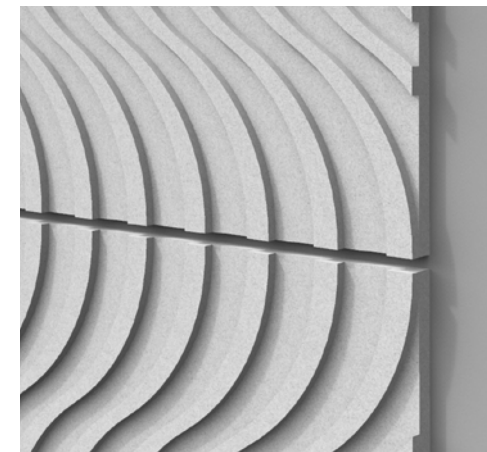
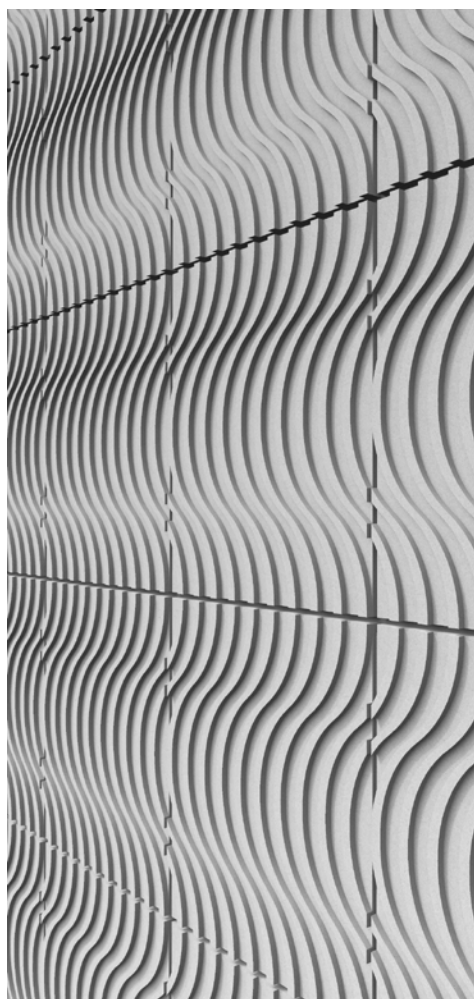
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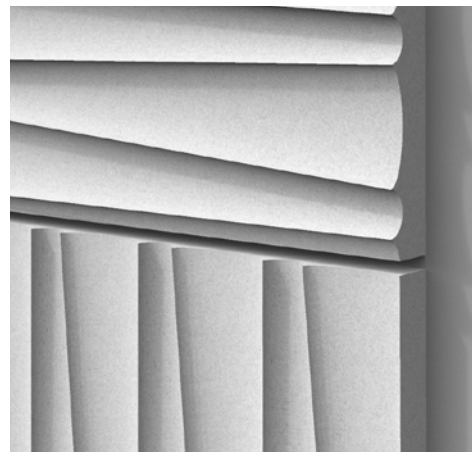
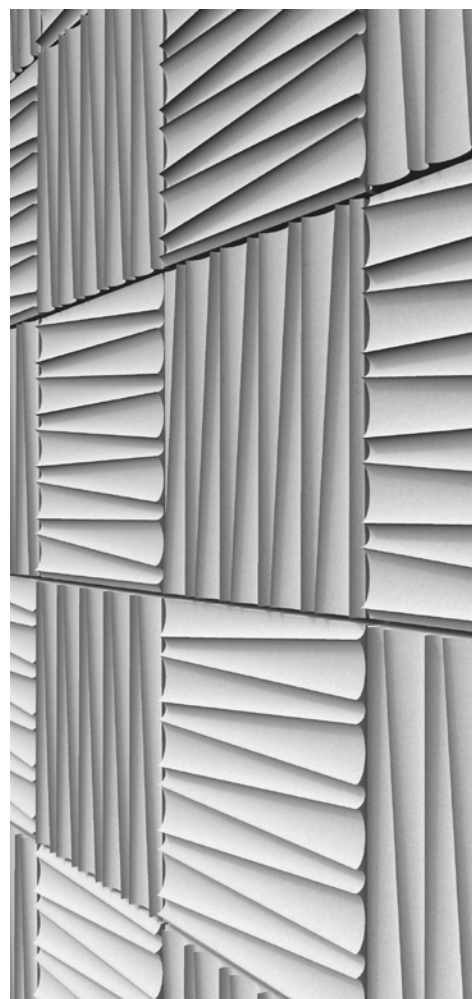


## Panels

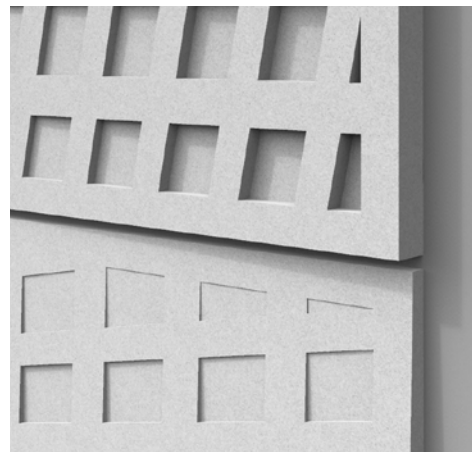
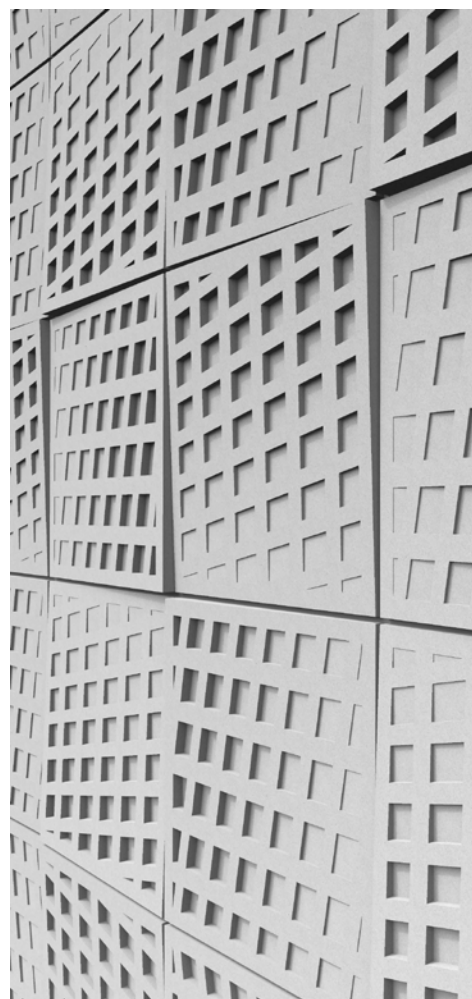
### Surface designs (3/3)



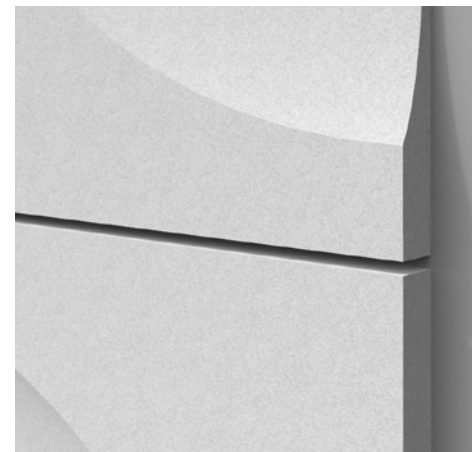
SV-4000-235, W: 600, H: 600, D: 25, solid



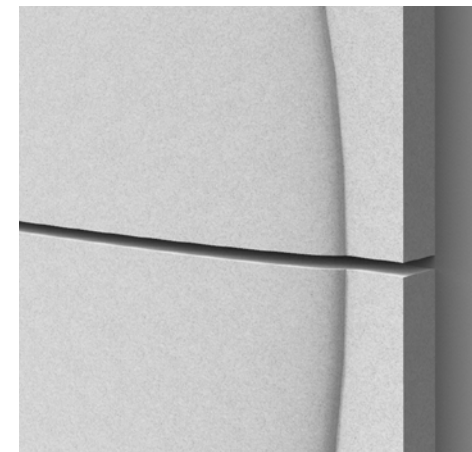
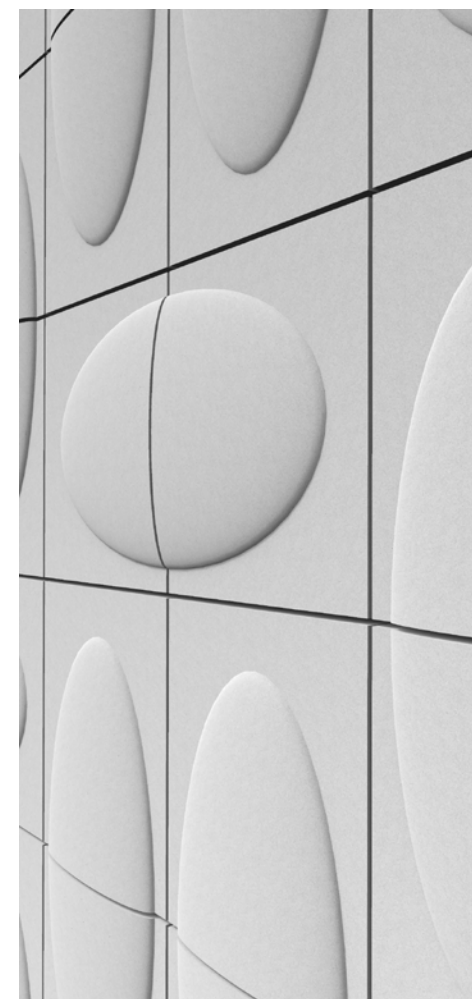
SV-4000-236, W: 600, H: 600, D: 35, solid



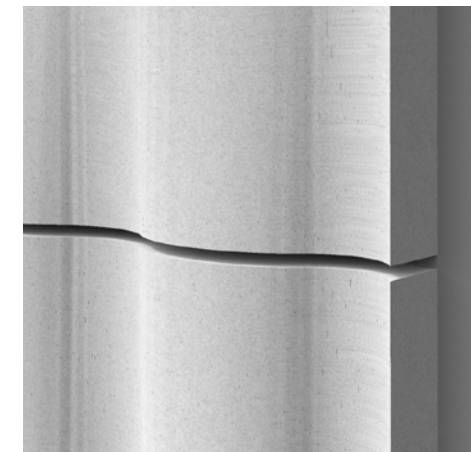
SV-4000-223/224, W: 595, H: 595, D: 35, solid



SV-4000-237, W: 600, H: 600, D: 40, solid



SV-4000-222, W: 595, H: 595, D: 65, solid



SV-4000-225 (12-section element), W: 1785, H: 1800, D: 100, solid

All dimensions in mm; W = width, H = height, D = depth

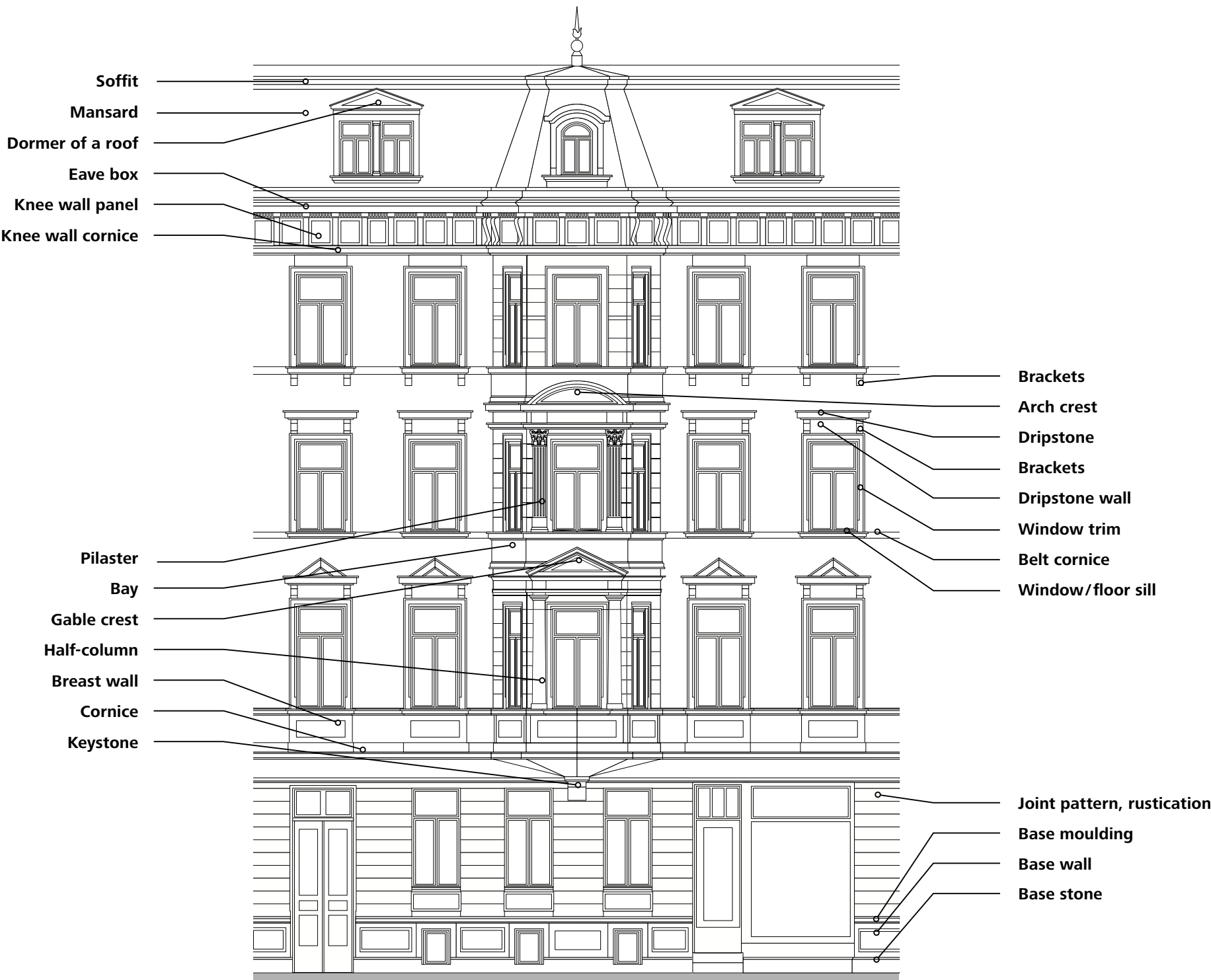
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Contents



# Historical elements

Our three-dimensional facade elements are also suitable for the reconstruction of historical facades. A few examples can be found in the “Practical examples” section in the following pages.

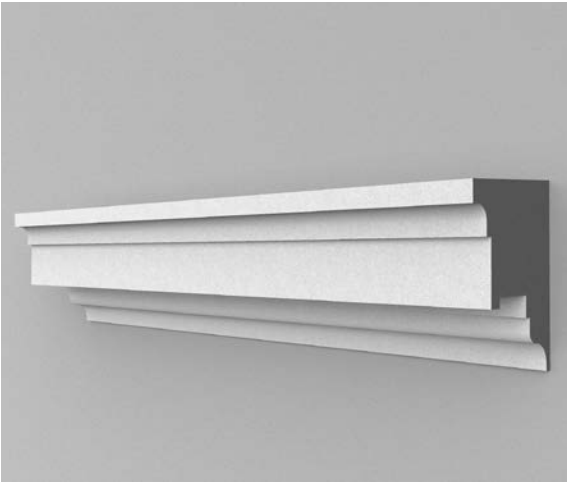




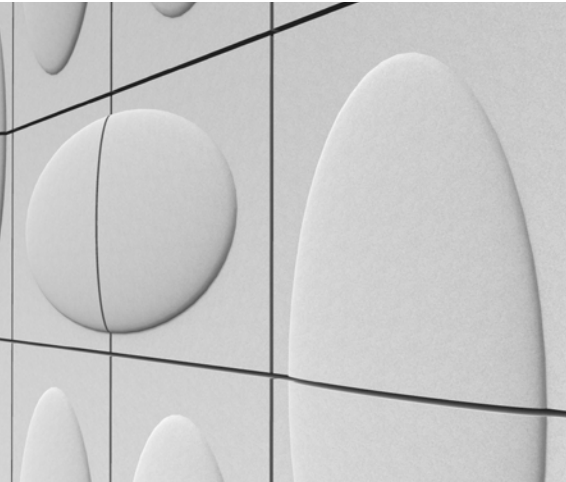
Practical examples



Sculptural objects



Mouldings & sills



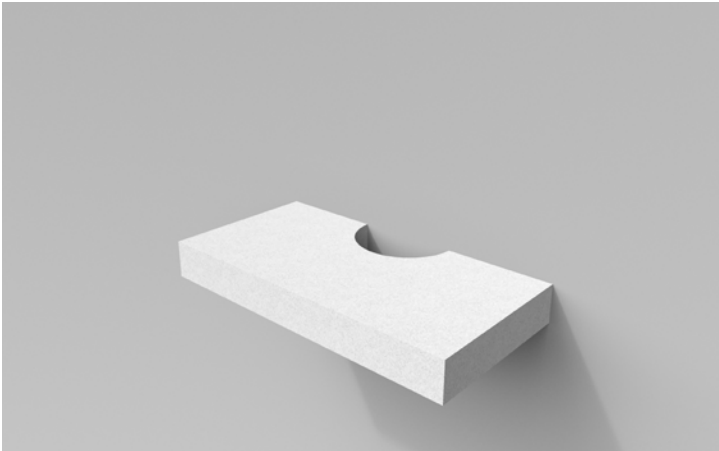
Panels



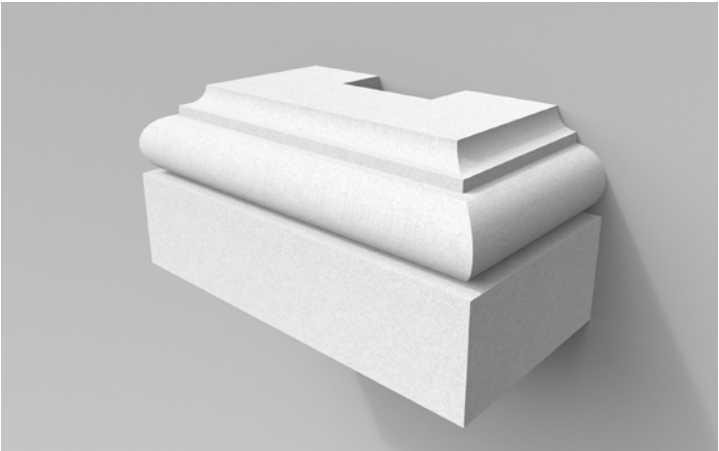
Combinations

Sculptural objects

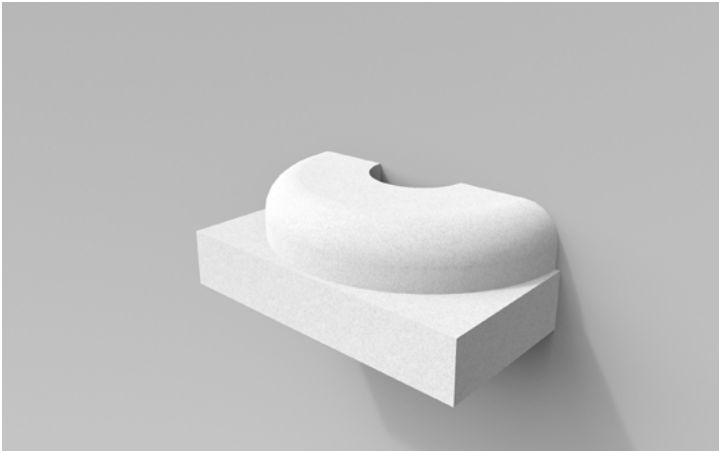
Pedestals, capitals (1 / 3)



PV-6000-208, W: 340, H: 40, D: 170, solid\*



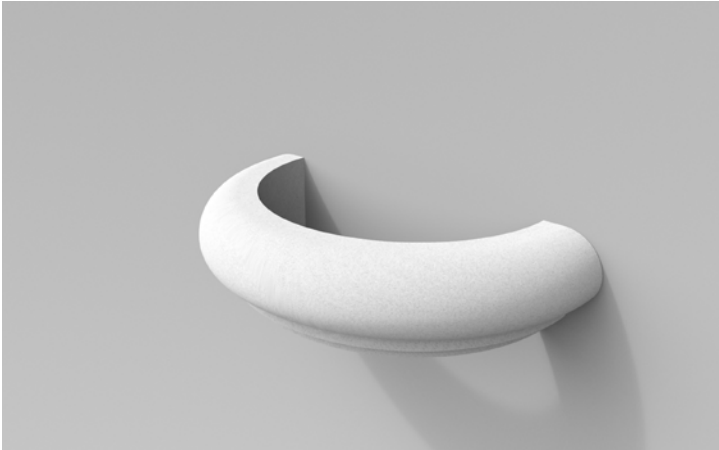
PV-6000-209, W: 400, H: 190, D: 200, solid\*



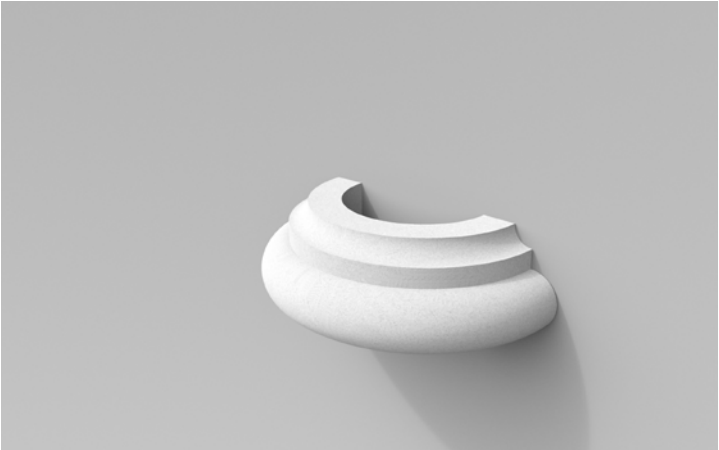
PV-6000-344, W: 330, H: 120, D: 165, solid\*



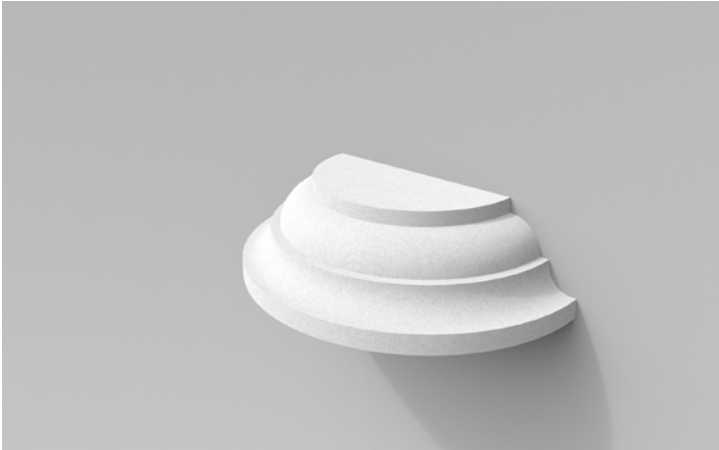
PV-6000-203, W: 390, H: 195, D: 120, solid\*



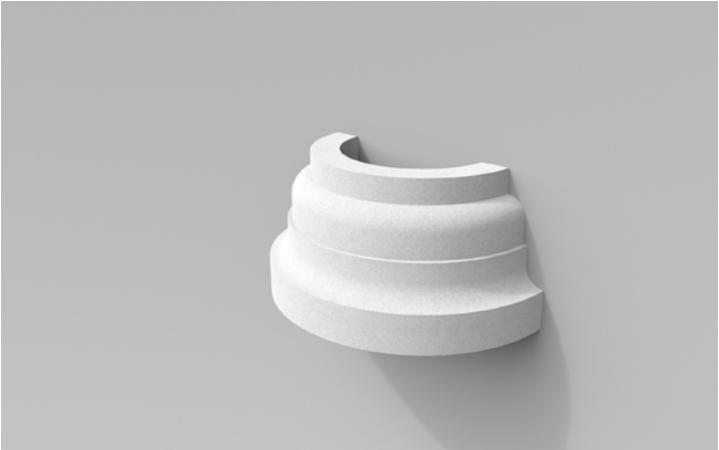
PV-6000-202, W: 430, H: 100, D: 215, solid\*



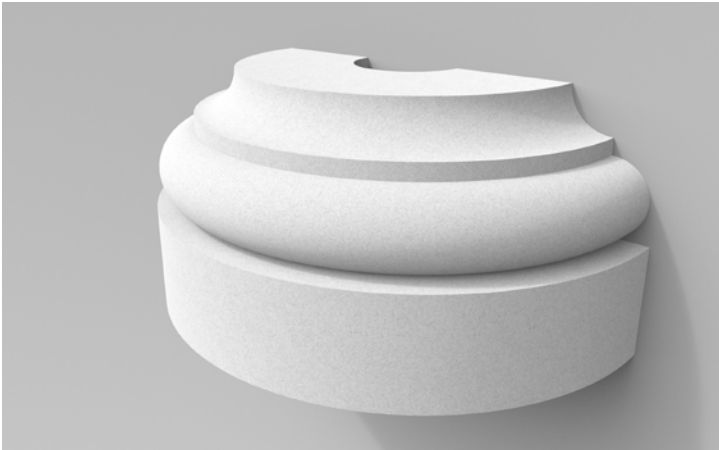
PV-6000-201, W: 330, H: 100, D: 165, solid\*



PV-6000-343, W: 370, H: 100, D: 185, solid\*



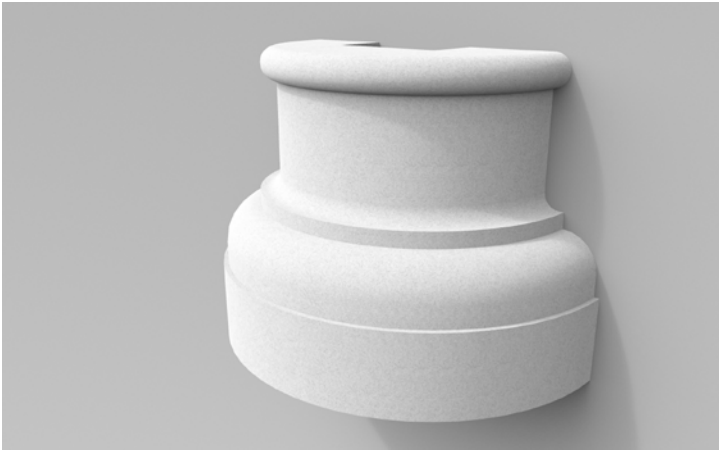
PV-6000-345, W: 310, H: 150, D: 155, solid\*



PV-6000-207, W: 500, H: 225, D: 250, solid\*



PV-6000-206, W: 330, H: 180, D: 165, solid\*



PV-6000-348, W: 400, H: 285, D: 200, solid\*



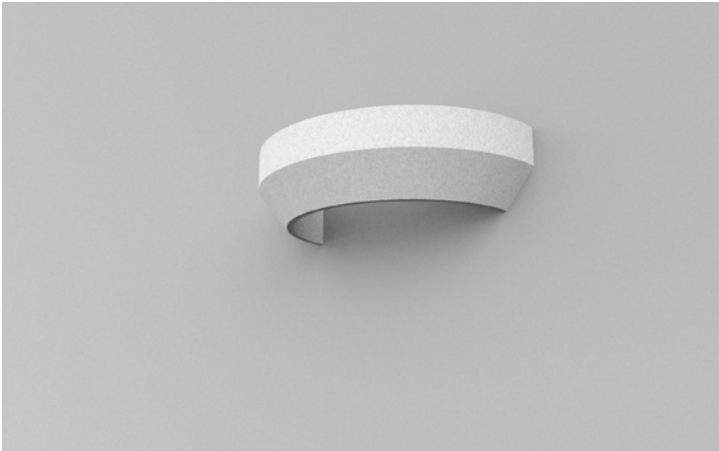
PV-6000-205, W: 360, H: 150, D: 180, solid\*

All dimensions in mm; W = width, H = height, D = depth  
\* Recess subject to individual project specifications

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

Sculptural objects

Pedestals, capitals (2 / 3)



PV-6000-342, W: 360, H: 90, D: 180, solid\*



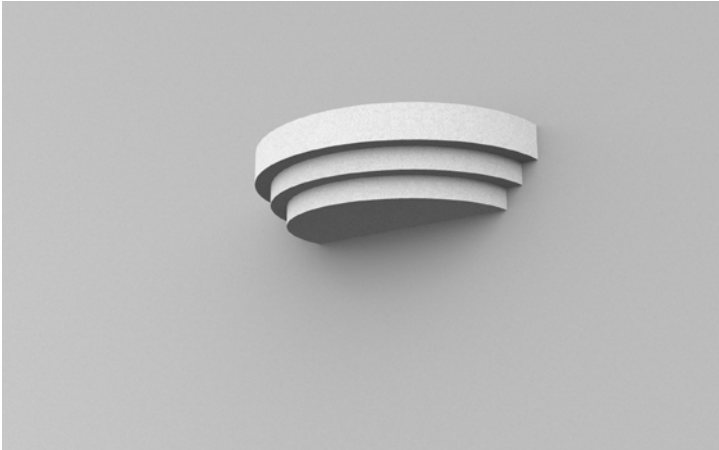
PV-6000-339, W: 350, H: 70, D: 175, solid\*



PV-6000-337, W: 310, H: 50, D: 155, solid\*



PV-6000-340, W: 390, H: 80, D: 195, solid\*



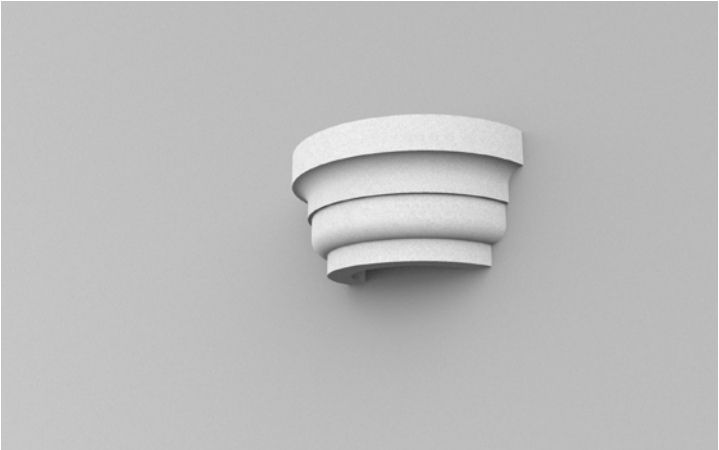
PV-6000-310, W: 370, H: 90, D: 185, solid\*



PV-6000-203, W: 390, H: 120, D: 195, solid\*



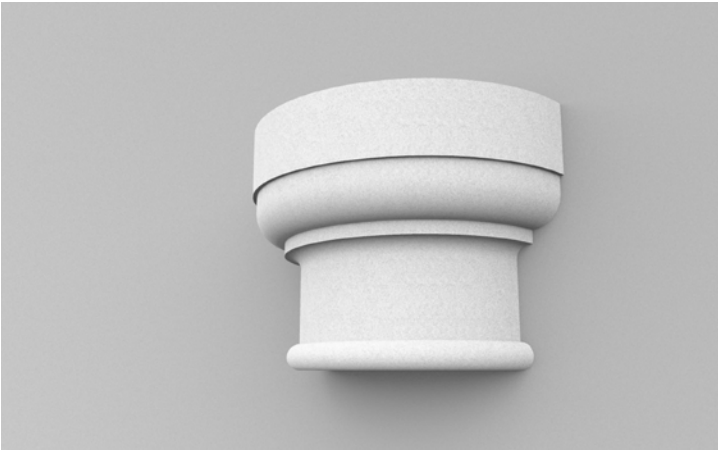
PV-6000-319, W: 220, H: 70, D: 110, solid\*



PV-6000-345, W: 310, H: 150, D: 155, solid\*



PV-6000-328, W: 370, H: 90, D: 185, solid\*



PV-6000-348, W: 400, H: 285, D: 200, solid\*



PV-6000-331, W: 220, H: 70, D: 110, solid\*



PV-6000-343, W: 370, H: 100, D: 185, solid\*

All dimensions in mm; W = width, H = height, D = depth  
\* Recess subject to individual project specifications

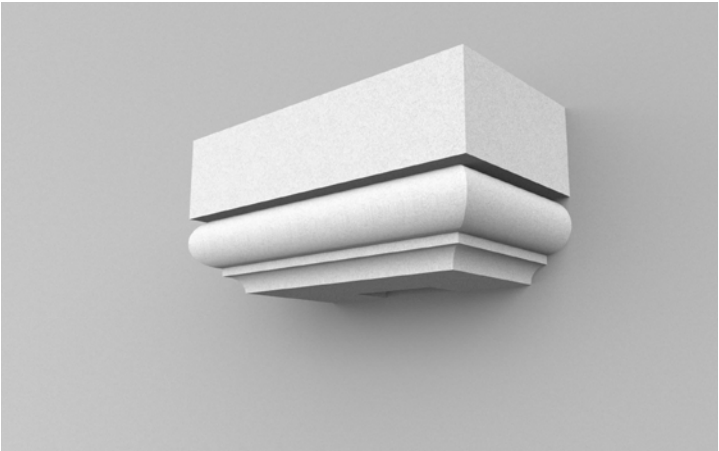
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

Sculptural objects

Pedestals, capitals (3/3)



PV-6000-202, W: 430, H: 100, D: 215, solid\*



PV-6000-209, W: 400, H: 190, D: 200, solid\*



PV-6000-344, W: 330, H: 120, D: 165, solid\*



PV-6000-205, W: 360, H: 150, D: 180, solid\*



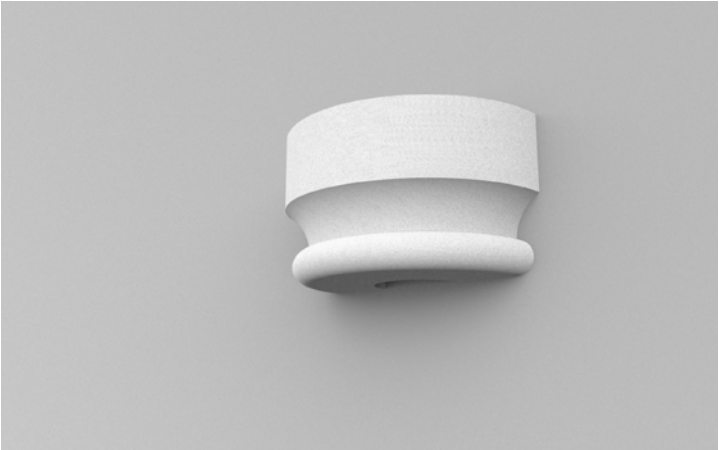
PV-6000-207, W: 500, H: 225, D: 250, solid\*



PV-6000-347, W: 500, H: 250, D: 250, solid\*



PV-6000-346, W: 370, H: 170, D: 185, solid\*



PV-6000-206, W: 330, H: 180, D: 165, solid\*

All dimensions in mm; W = width, H = height, D = depth  
\* Recess subject to individual project specifications

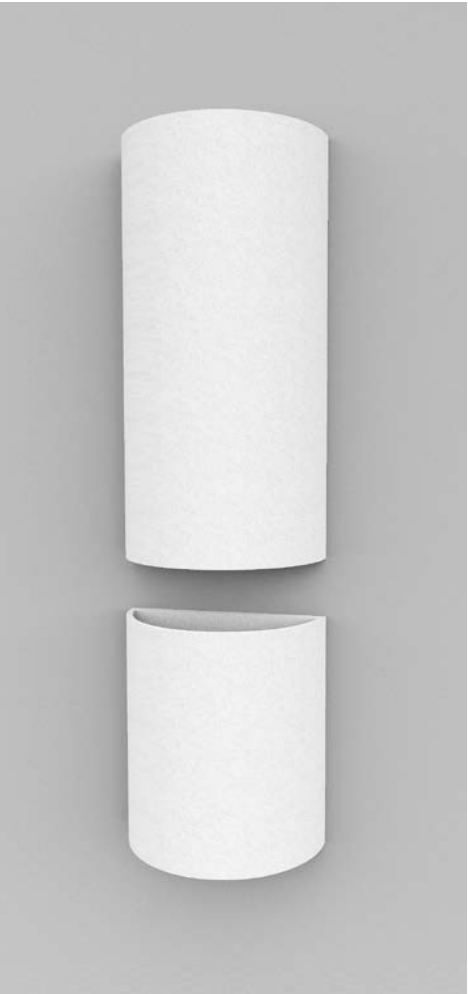
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.



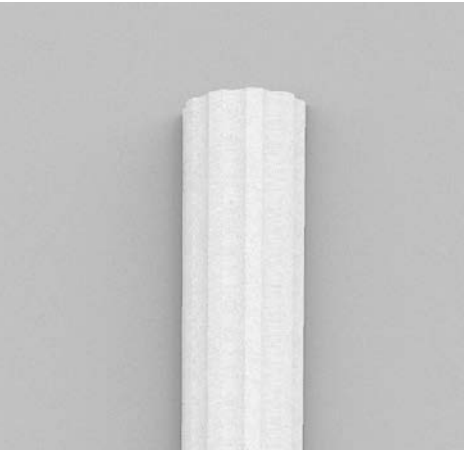
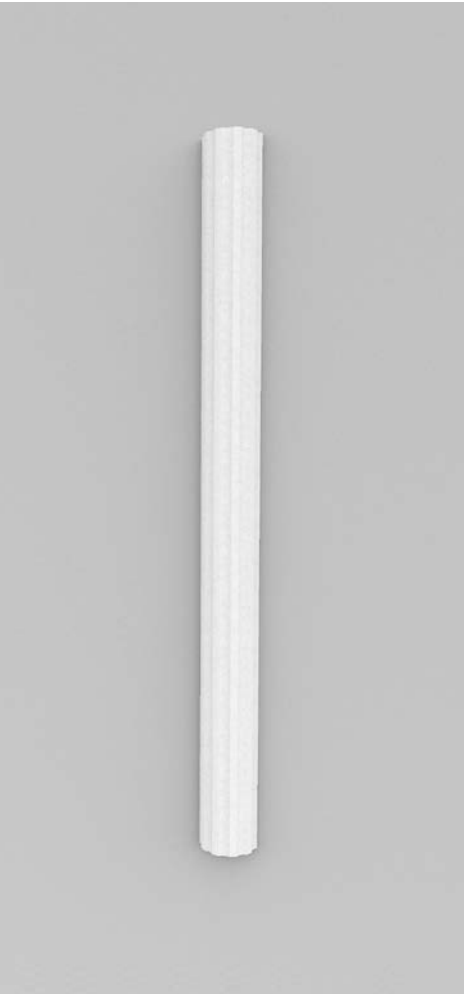
Sculptural objects  
Shafts, fluting



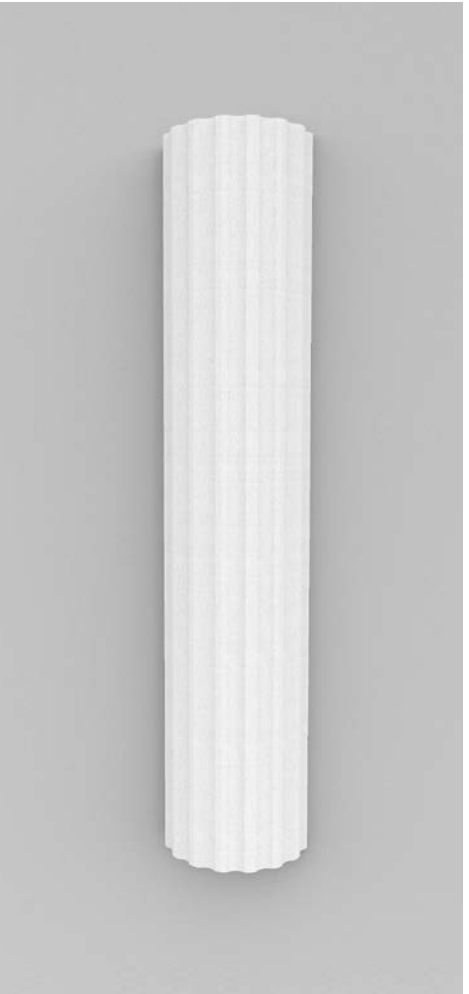
PV-6000-110, W: 120, H: 2400, D: 60, solid



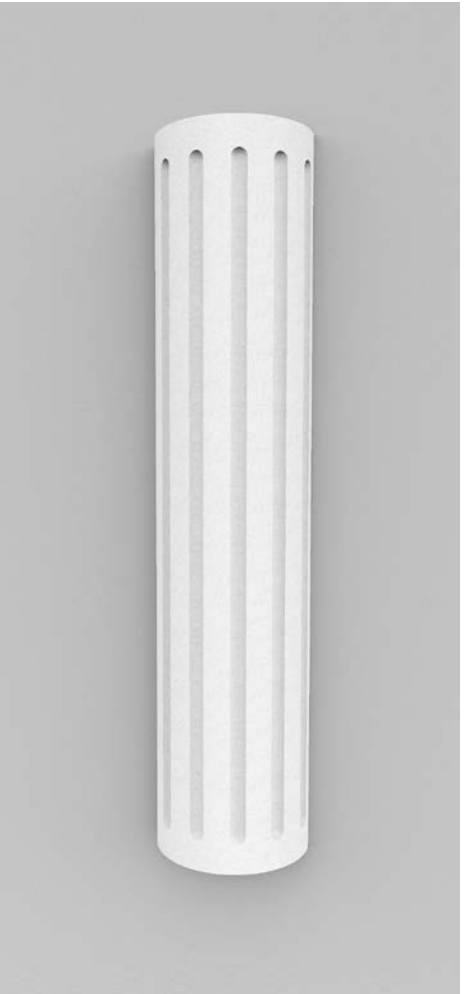
PV-6000-123, W: 350, H: 2400, D: 175, hollow\*



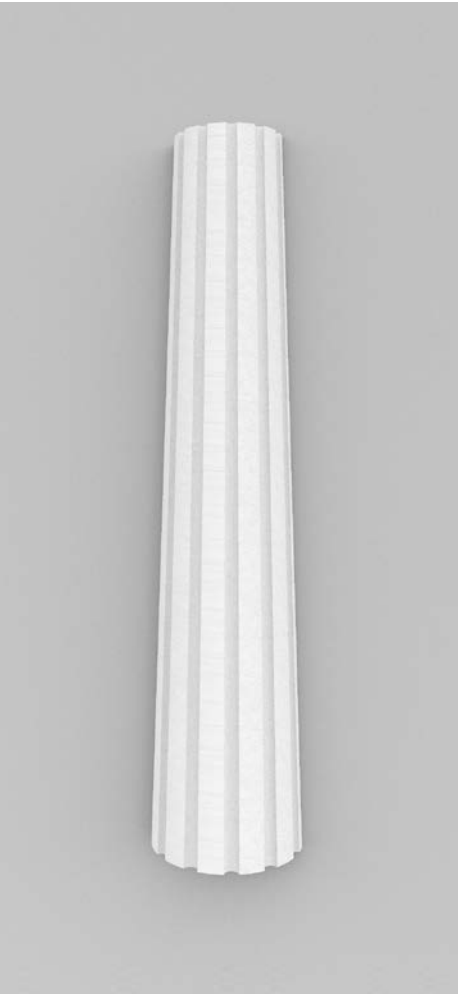
PV-6000-113, W: 100, H: 2400, D: 50, solid



PV-6000-124, W: 250, H: 2400, D: 125, solid



PV-6000-132, W: 265, max. H: 2400, D: 132.5, solid



PV-6000-134, W: 265, H: 2400, D: 132.5, solid

All dimensions in mm; W = width, H = height, D = depth  
\* Note: The applicator may have to fill radii in a longitudinal direction on the profile using Sto-RFP until smooth.

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# Sculptural objects

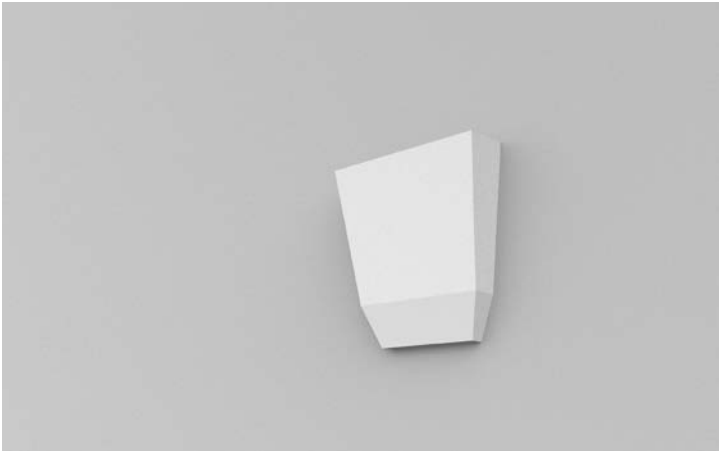
## Sill supports, keystones



PV-1000-401, W: 120, H: 160, D: 50, solid



PV-1000-407, W: 120, H: 160, D: 66, solid



PV-1000-478n, W: 230, H: 251, D: 70, solid



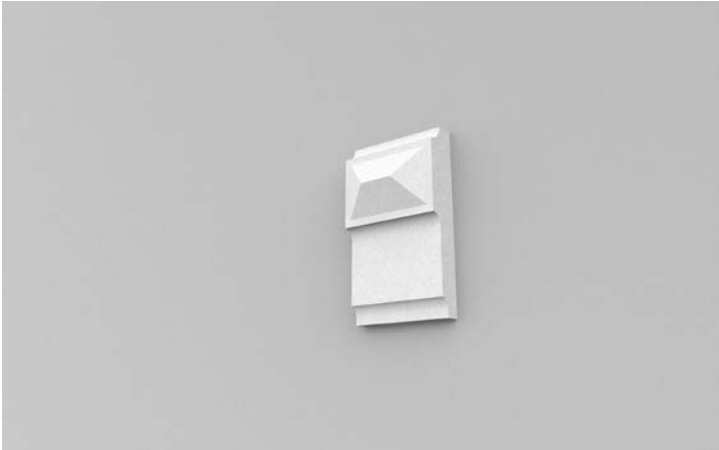
PV-1000-410, W: 120, H: 160, D: 60, solid



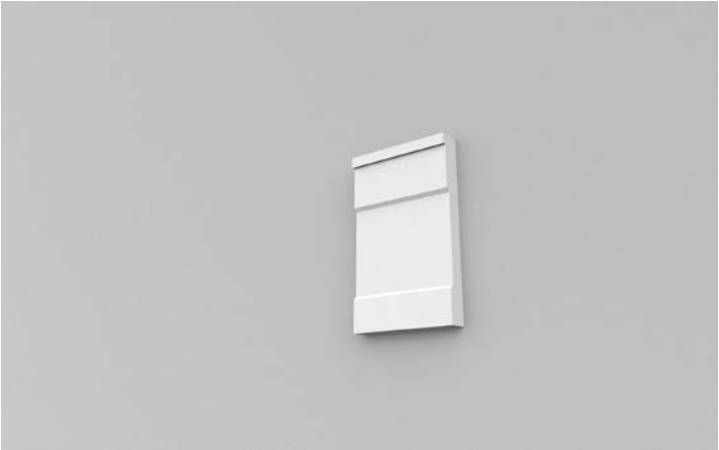
PV-1000-451, W: 350, H: 460, D: 40, solid



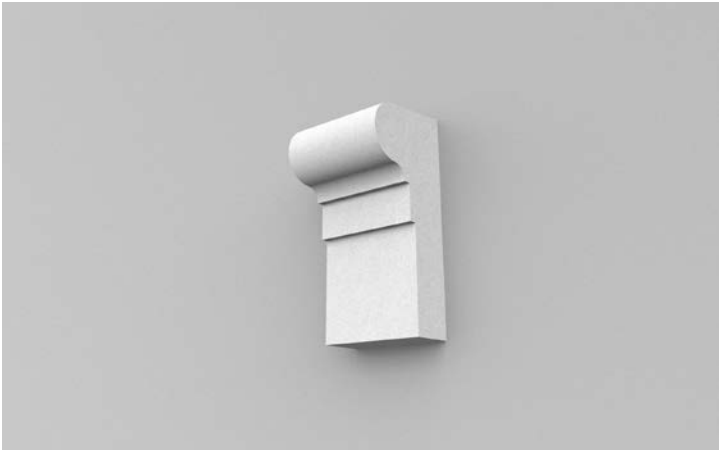
PV-1000-503, W: 120, H: 200, D: 30, solid



PV-1000-452, W: 150, H: 250, D: 70, solid



PV-1000-476, W: 160, H: 250, D: 30, solid



PV-1000-455, W: 140, H: 300, D: 140, solid



PV-1000-653, W: 130, H: 150, D: 40, solid



PV-1000-654, W: 300, H: 275, D: 50, solid



PV-1000-506n, W: 370, H: 400, D: 110, solid

All dimensions in mm; W = width, H = height, D = depth

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## Sculptural objects

## Basic angular objects

PV-3000-104, W: 400, H: 400, D: 40, solid

PV-9000-411, W: 400, H: 300, D: 35, solid

PV-3000-107, W: 280, H: 400, D: 40, solid



PV-3000-110, W: 200, H: 400, D: 40, solid



PV-3000-151, W: 1100, H: 350, D: 40, solid



PV-1000-552, W: 170, H: 270, D: 20, solid

PV-1000-553, W: 180, H: 220, D: 45, solid



PV-1000-477, W: 180, H: 180, D: 40, solid



PV-3000-121, W: 600, H: 700, D: 65, solid



PV-3000-113, W: 200, H: 400, D: 40, solid



PV-9000-417, W: 250, H: 400, D: 45, solid



PV-9000-419, W: 400, H: 346, D: 55, solid

All dimensions in mm; W = width, H = height, D = depth

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## Contents



Sculptural objects

Basic round objects



PV-9000-413, W: 400, H: 400, D: 45, solid



PV-9000-415, W: 400, H: 400, D: 45, solid



PV-9000-427, W: 600, H: 300, D: 25, solid



PV-3000-101, W: 400, H: 400, D: 40, solid



PV-9000-452, W: 300, H: 300, D: 45, solid



PV-9000-405, W: 300, H: 300, D: 40, solid



PV-9000-403, W: 400, H: 400, D: 40, solid



PV-9000-428, W: 1080, H: 770, D: 25, solid



PV-9000-451, W: 1000, H: 1000, D: 40, solid

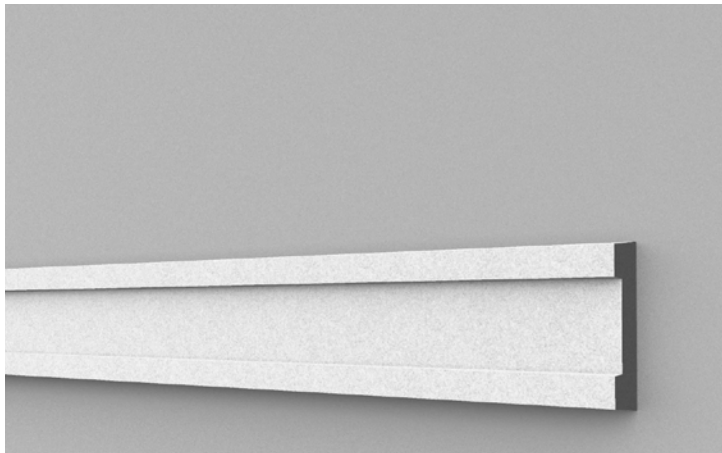
All dimensions in mm; W = width, H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

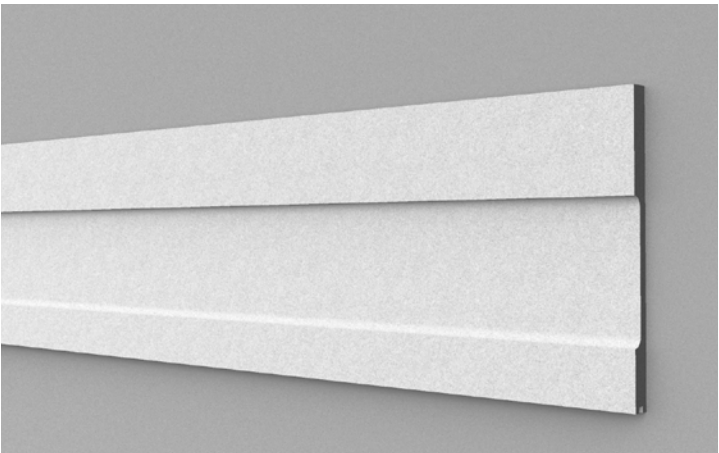


# Mouldings & sills

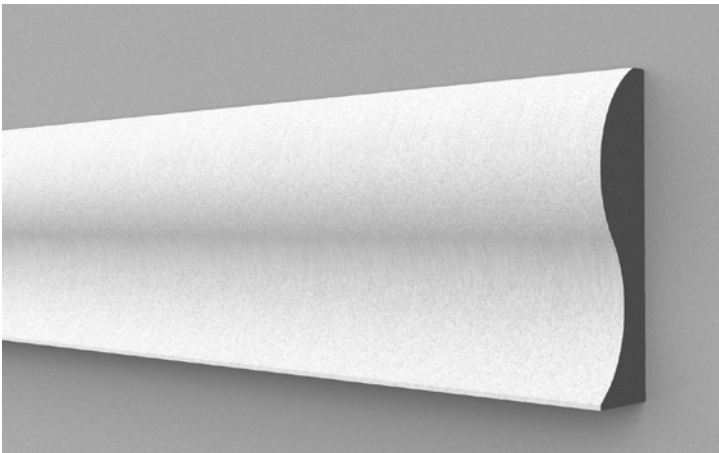
## Even or projecting above



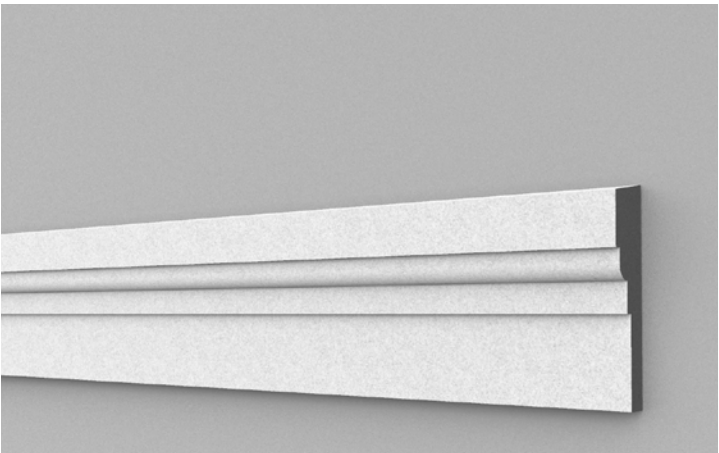
PV-1000-176n, H: 105, D: 30, solid



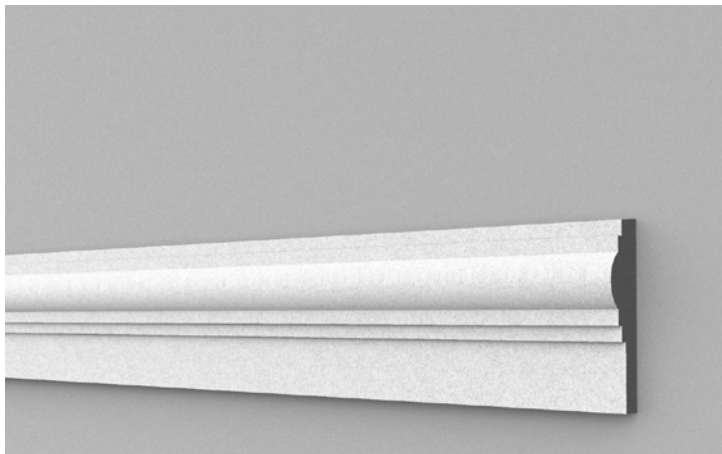
PV-1000-716, H: 295, D: 20, solid



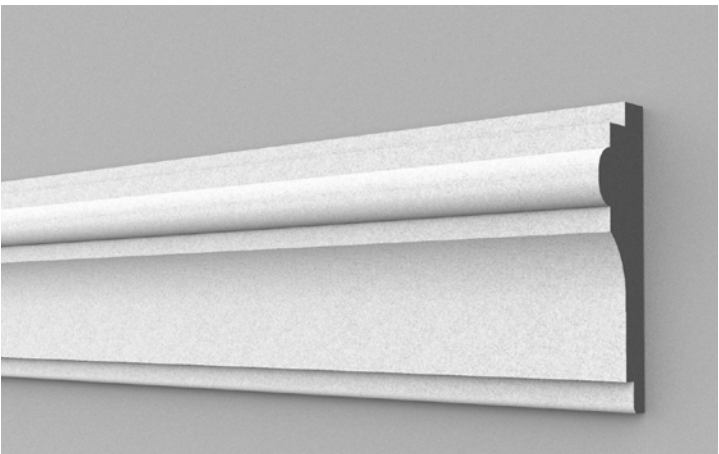
PV-100-717, H: 300, D: 80, solid



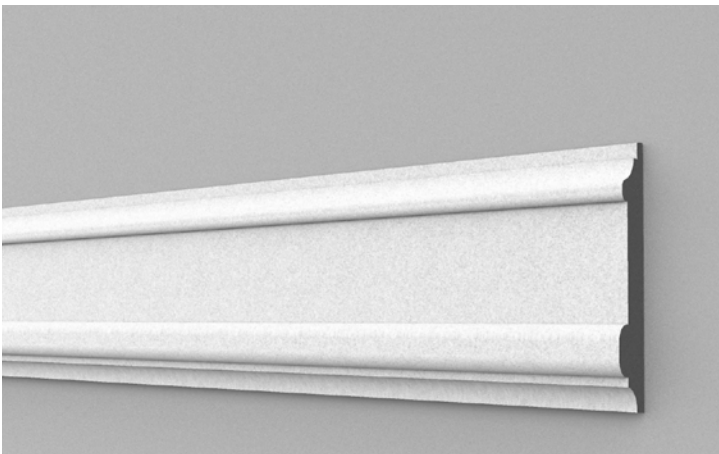
PV-1000-181, H: 140, D: 35, solid



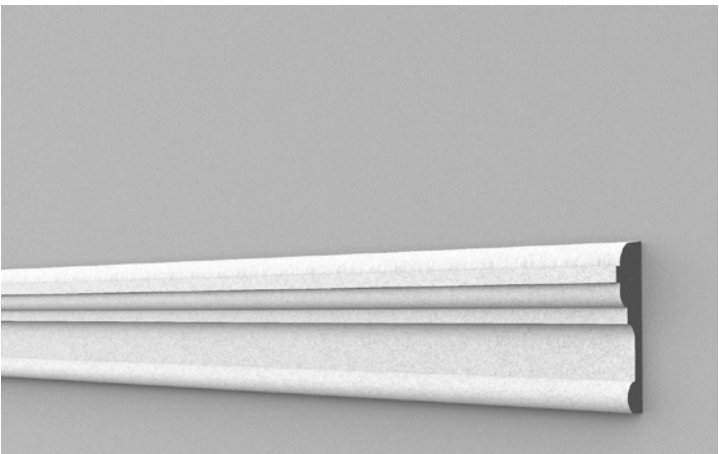
PV-1000-180n, H: 120, D: 35, solid



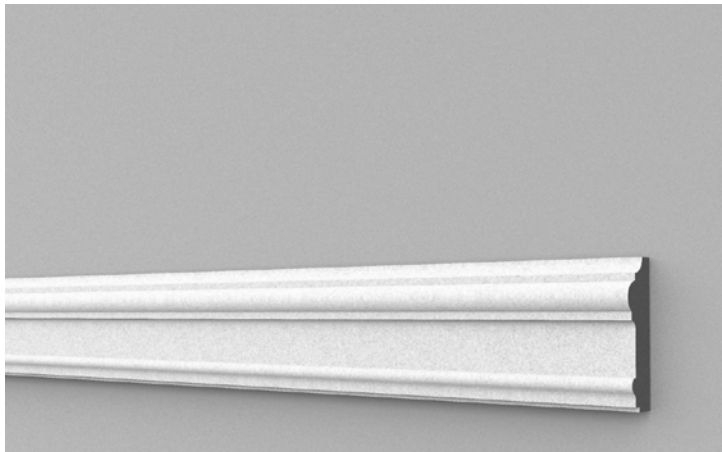
PV-9000-153, H: 190, D: 60, solid



PV-1000-153n, H: 167, D: 34, solid



PV-1000-154n, H: 106, D: 35, solid



PV-9000-151, H: 95, D: 30, solid

All dimensions in mm; H = height, D = depth

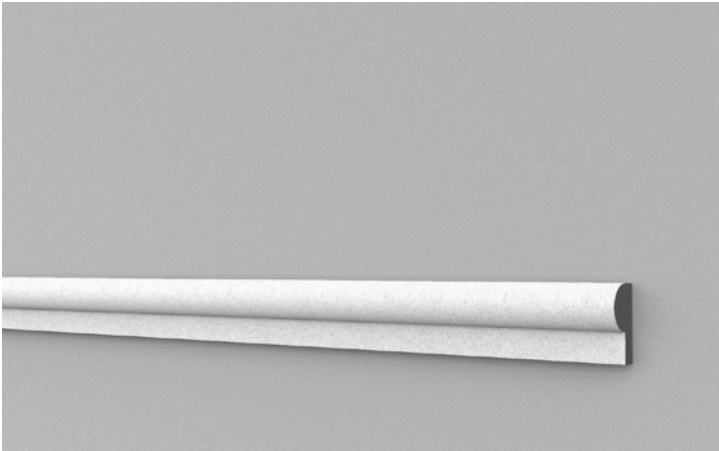
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Contents

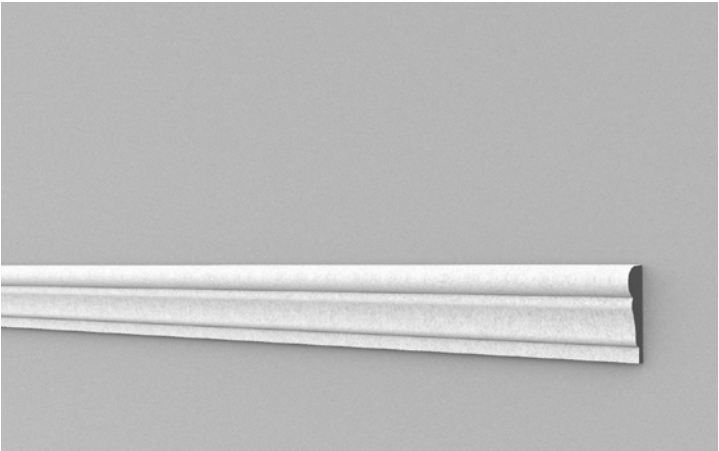


# Mouldings & sills

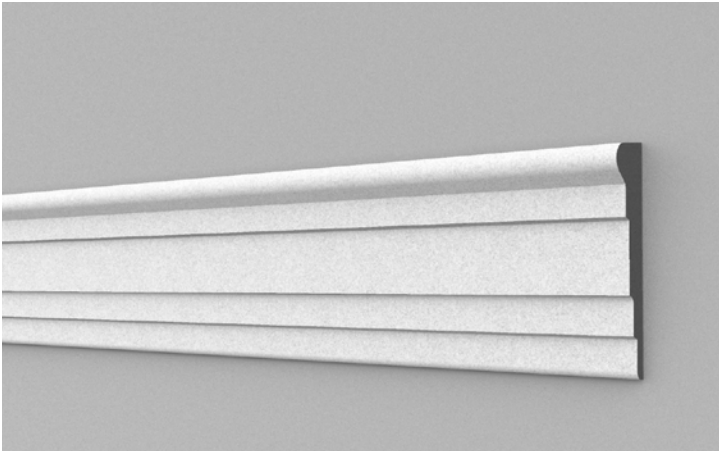
## Projecting above (1 / 8)



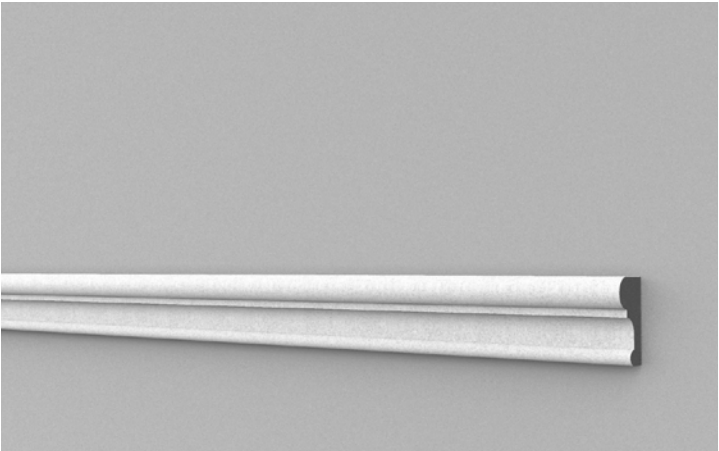
PV-9000-105, H: 50, D: 25, solid



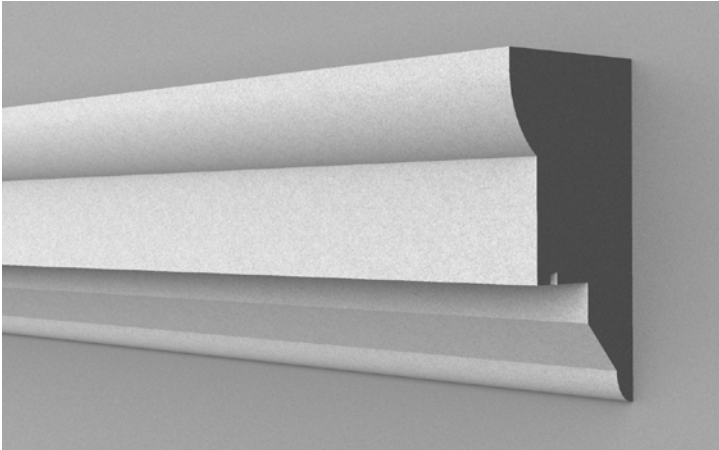
PV-1000-151n, H: 61, D: 20, solid



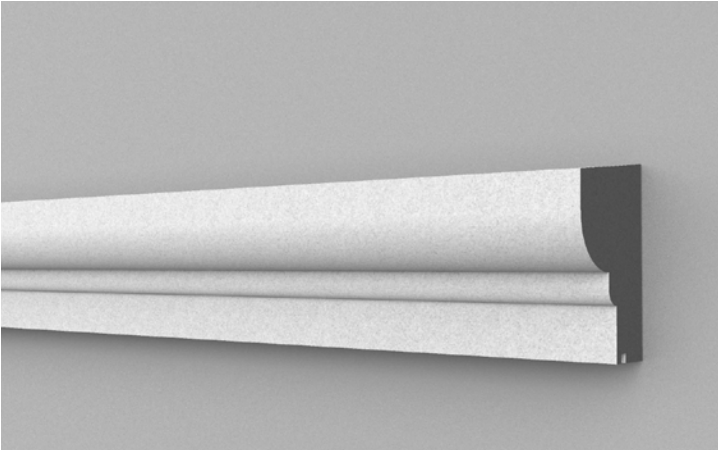
PV-1000-182n, H: 147, D: 35, solid



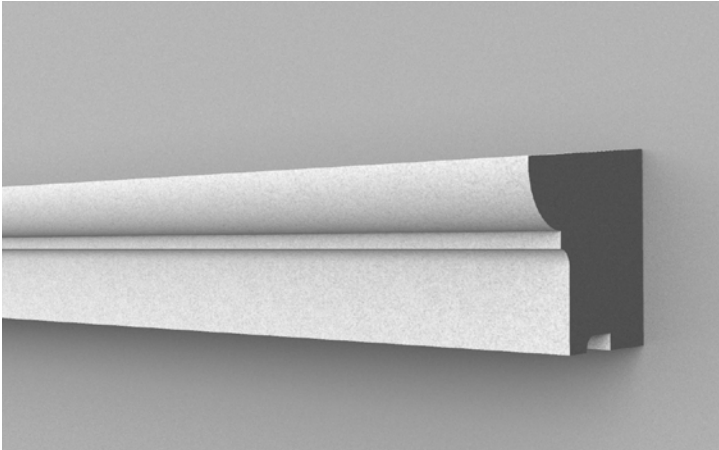
PV-9000-111, H: 55, D: 30, solid



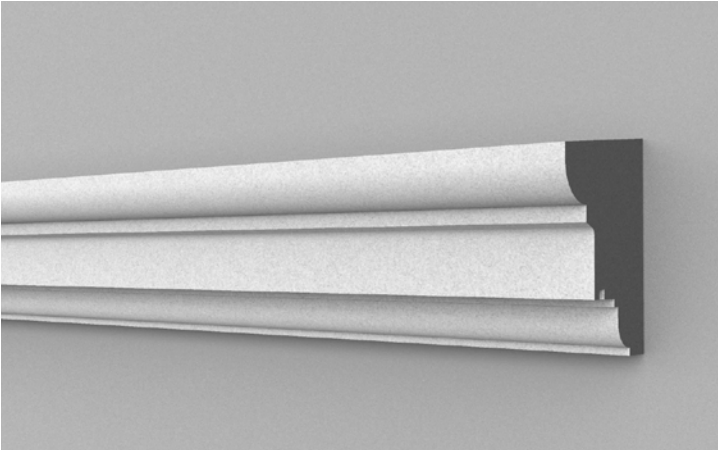
PV-2000-167, H: 310, D: 200, solid



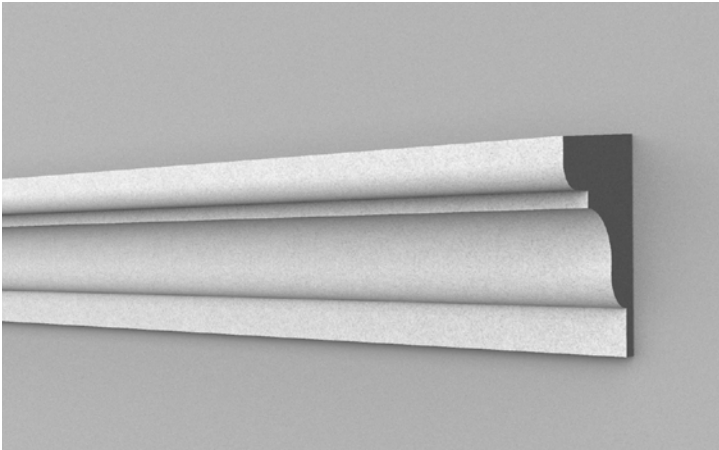
PV-2000-117n, H: 122, D: 80, solid



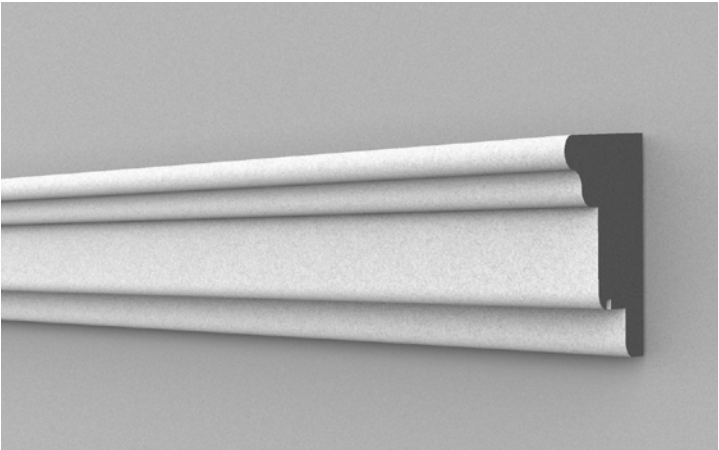
PV-1000-706, H: 122, D: 140, solid



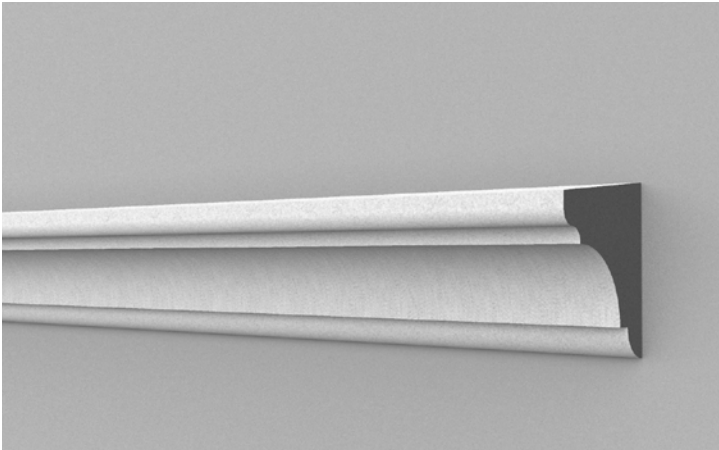
PV-2000-120n, H: 134, D: 100, solid



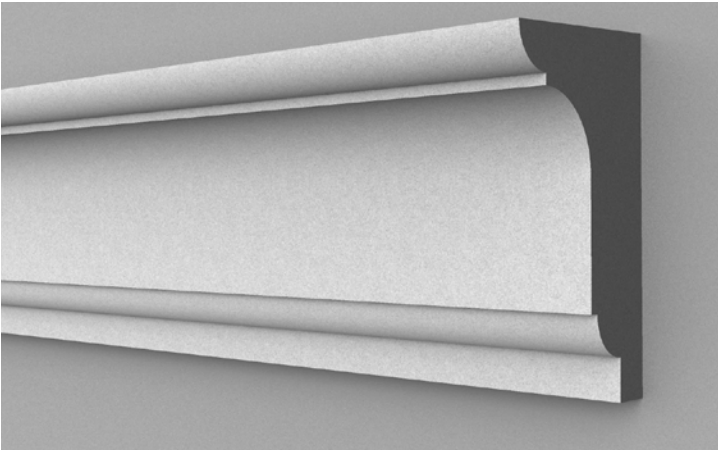
PV-1000-710, H: 138, D: 90, solid



PV-1000-702, H: 138, D: 100, solid



PV-2000-152n, H: 109, D: 100, solid



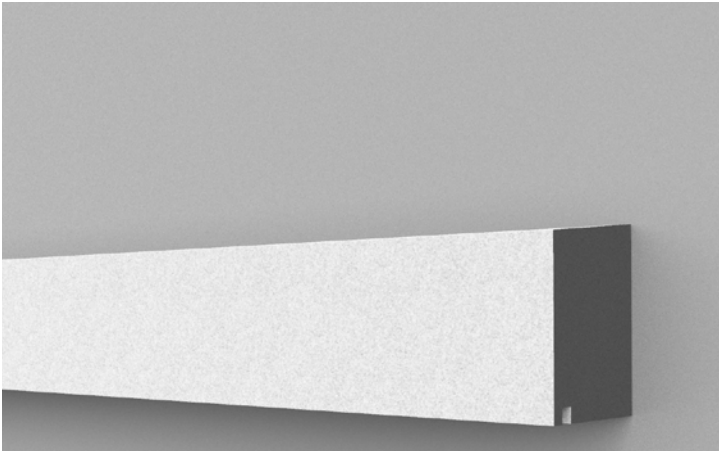
PV-1000-713, H: 330, D: 200, solid

All dimensions in mm; H = height, D = depth

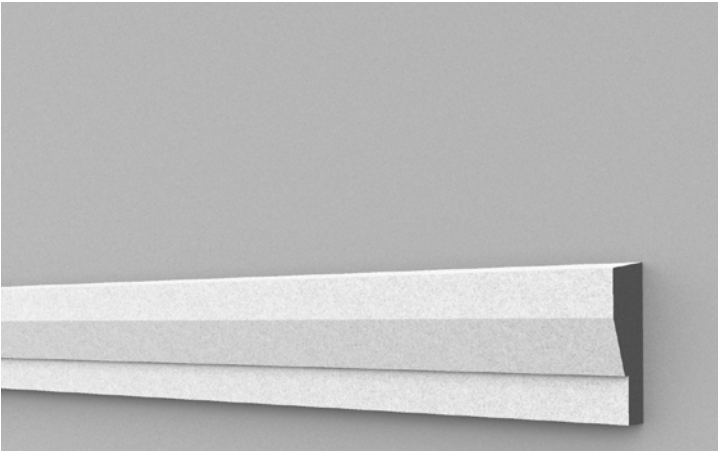
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# Mouldings & sills

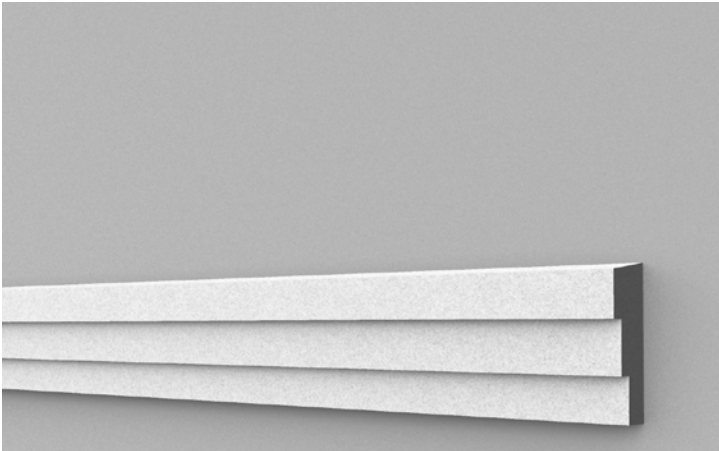
## Projecting above (2/8)



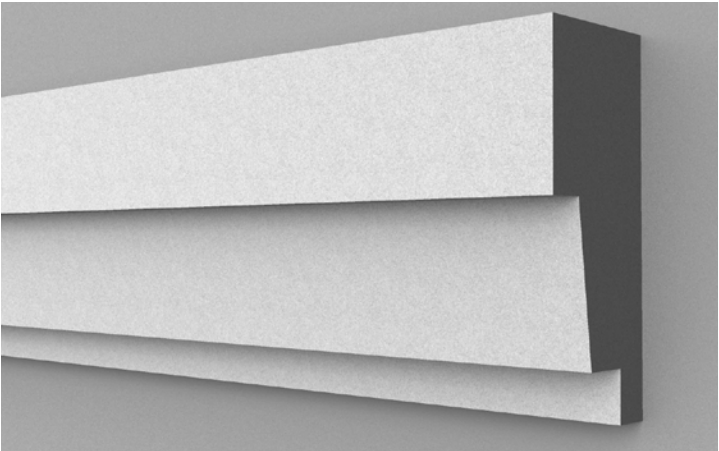
PV-1000-711, H: 119, D: 100, solid



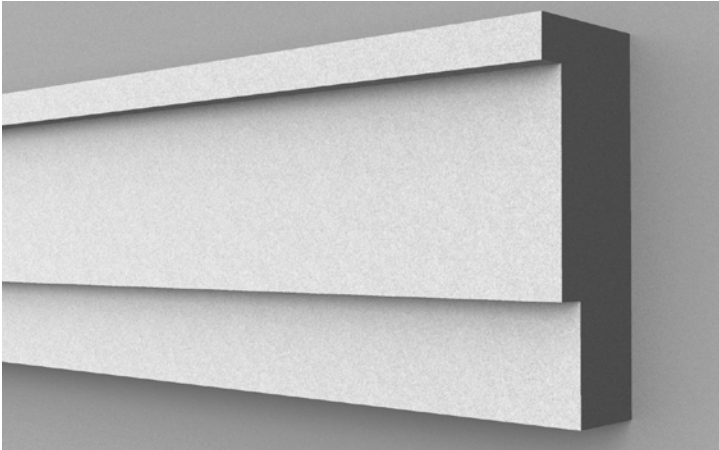
PV-1000-128, H: 100, D: 40, solid



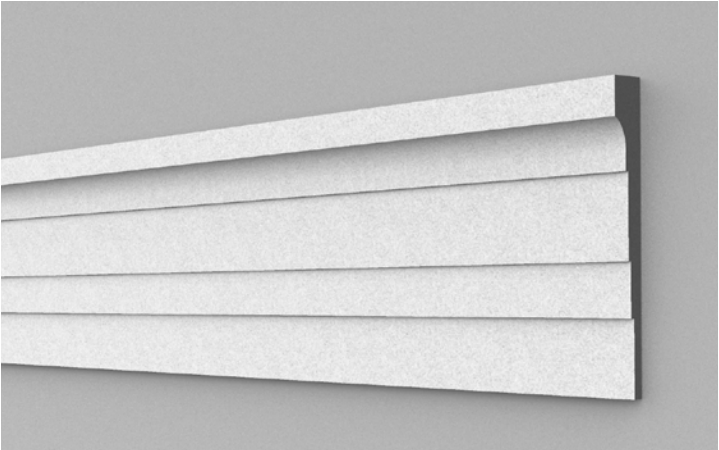
PV-1000-125, H: 100, D: 40, solid



PV-1000-718, H: 350, D: 150, solid



PV-1000-719, H: 350, D: 150, solid



PV-1000-185n, H: 200, D: 35, solid

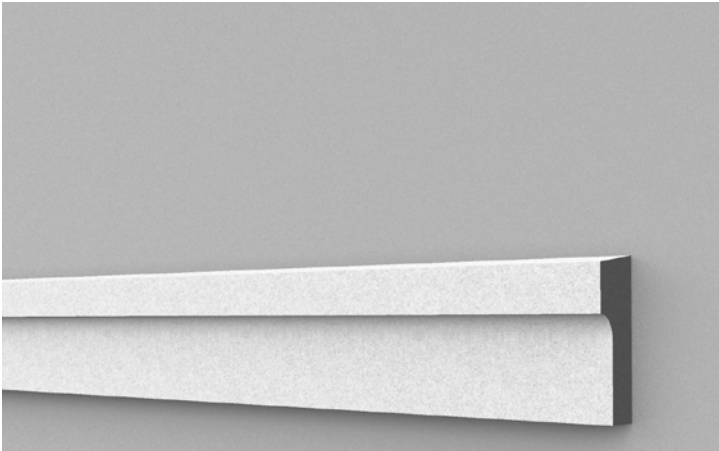
All dimensions in mm; H = height, D = depth

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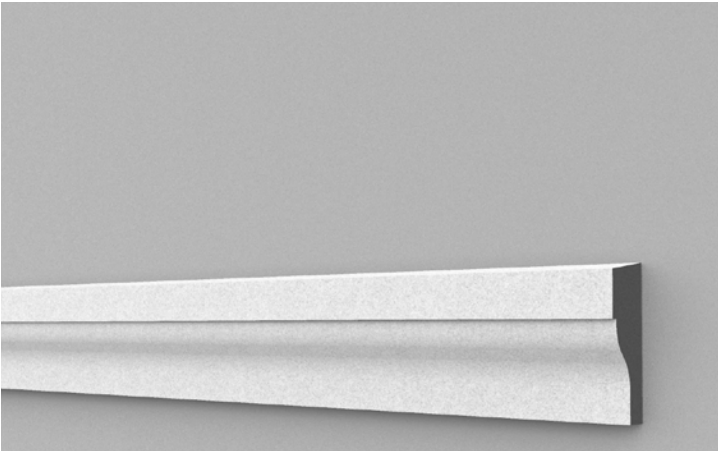


Mouldings & sills

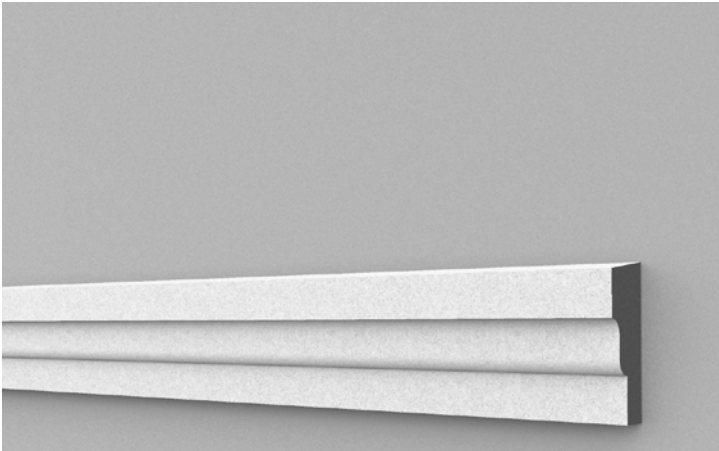
Projecting above (3 / 8)



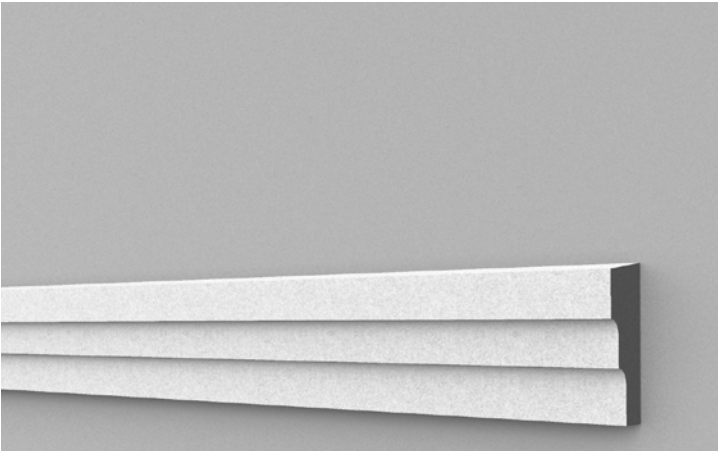
PV-1000-107, H: 100, D: 40, solid



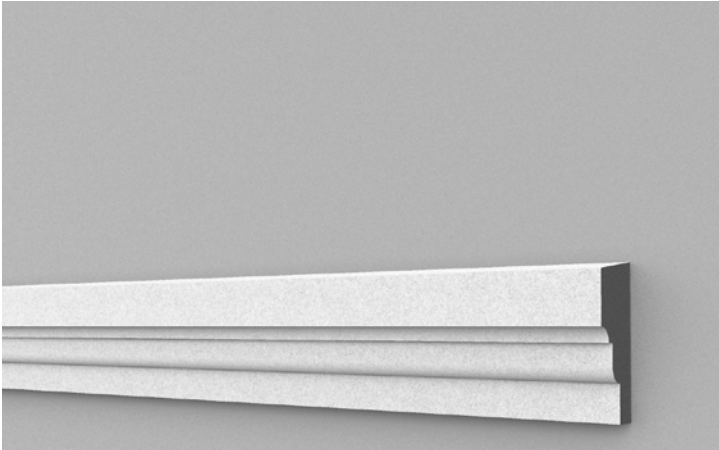
PV-1000-110, H: 100, D: 40, solid



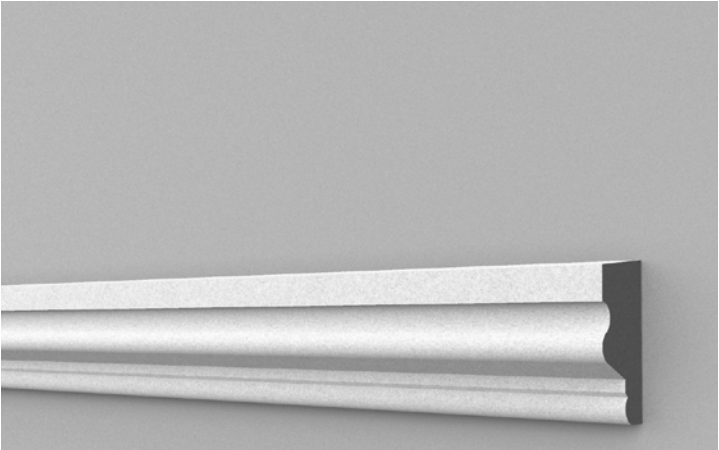
PV-1000-116, H: 100, D: 40, solid



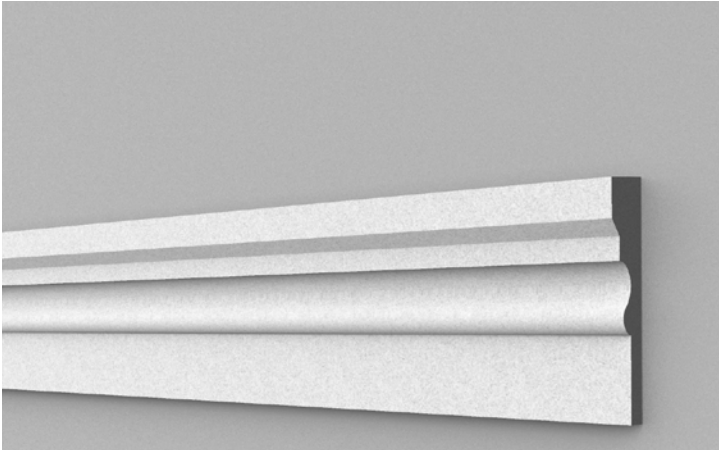
PV-1000-113, H: 100, D: 40, solid



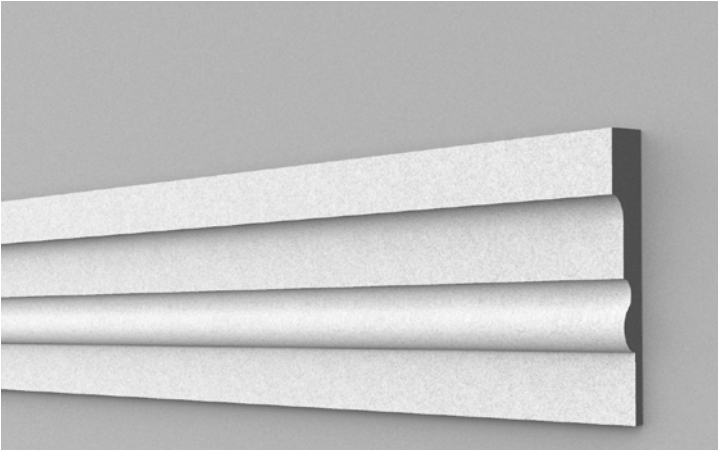
PV-1000-119, H: 100, D: 40, solid



PV-1000-161n, H: 102, D: 53, solid



PV-1000-157n, H: 154, D: 40, solid



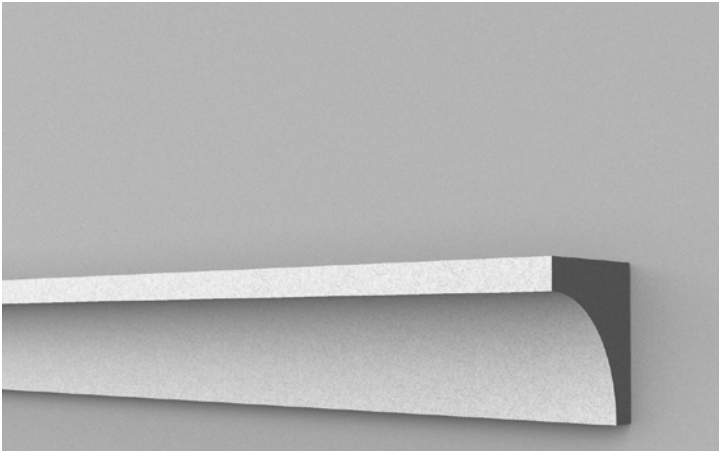
PV-1000-158n, H: 184, D: 40, solid

All dimensions in mm; H = height, D = depth

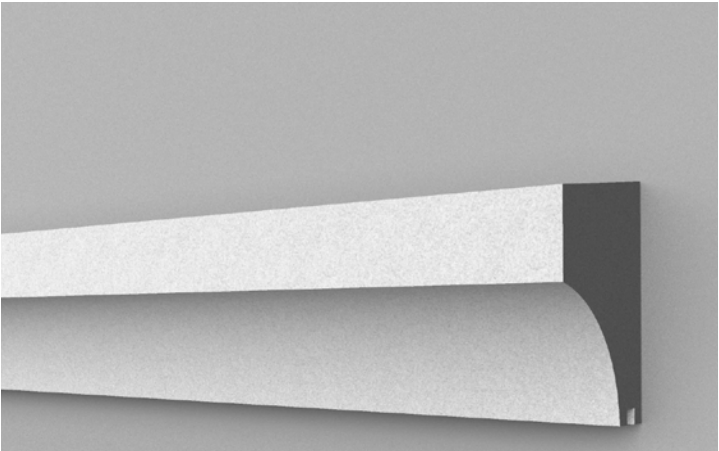
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Mouldings & sills

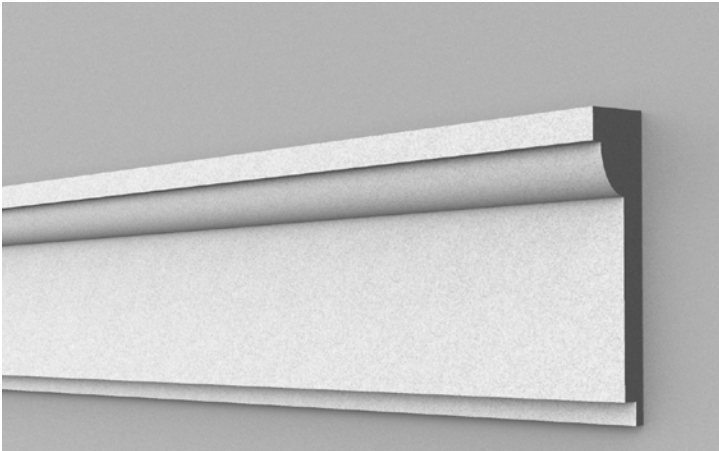
Projecting above (4/8)



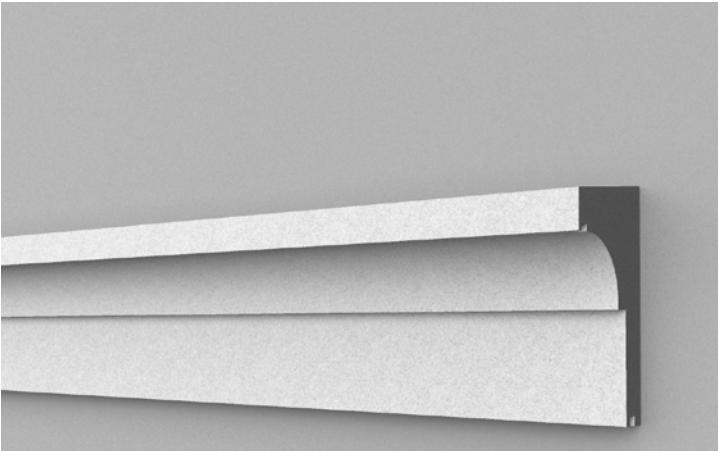
PV-9000-214, H: 100, D: 100, solid



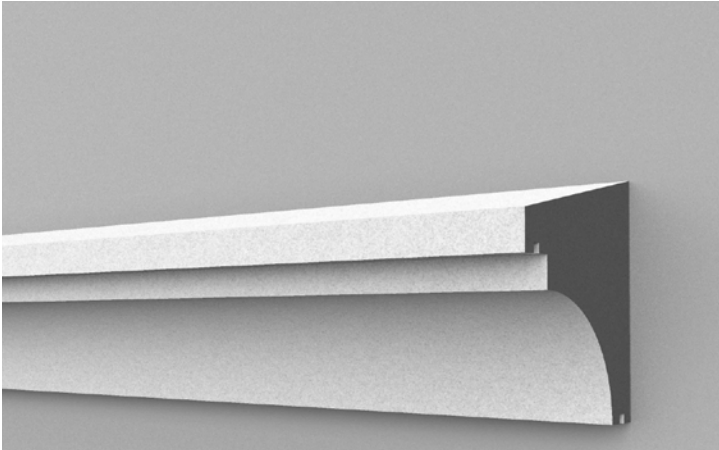
PV-2000-177, H: 150, D: 100, solid



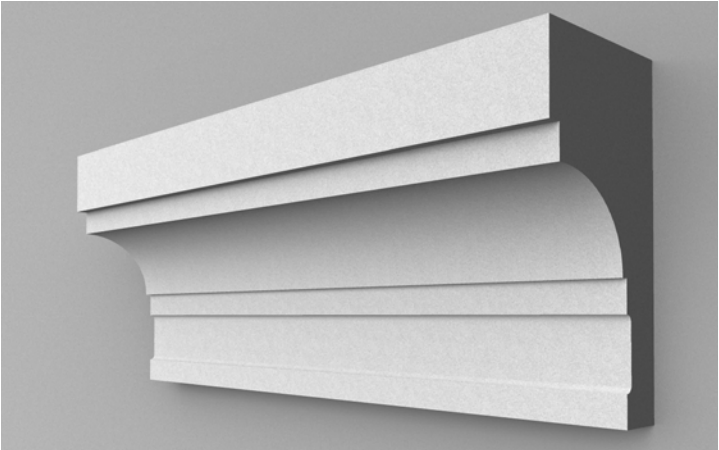
PV-2000-116n, H: 196, D: 65, solid



PV-2000-118n, H: 148, D: 80, solid



PV-1000-704, H: 150, D: 130, solid



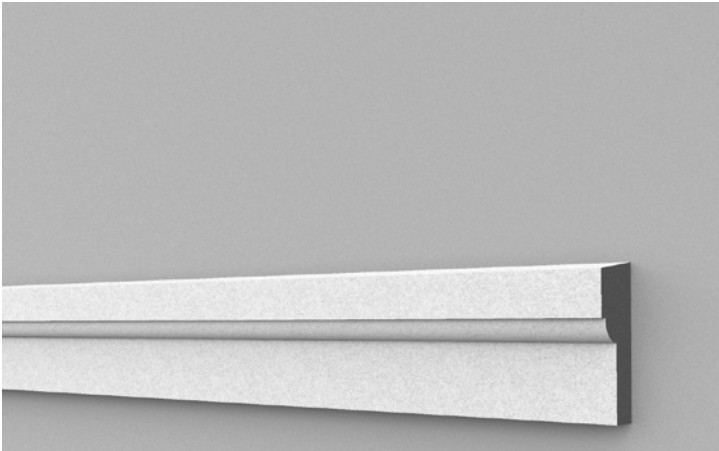
PV-1000-720, H: 530, D: 240, solid

All dimensions in mm; H = height, D = depth

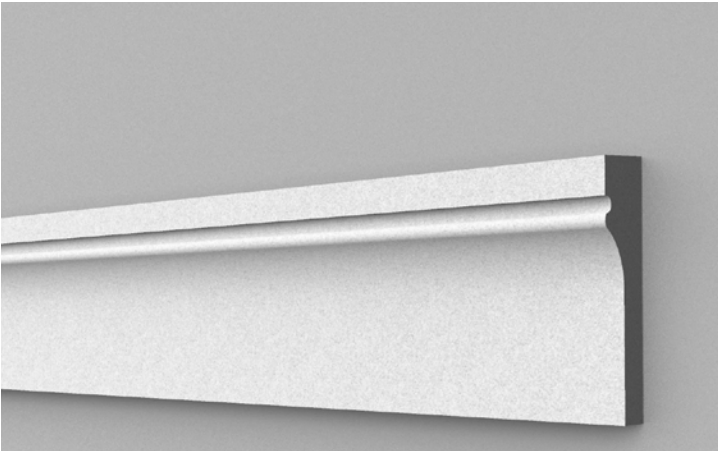
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

Mouldings & sills

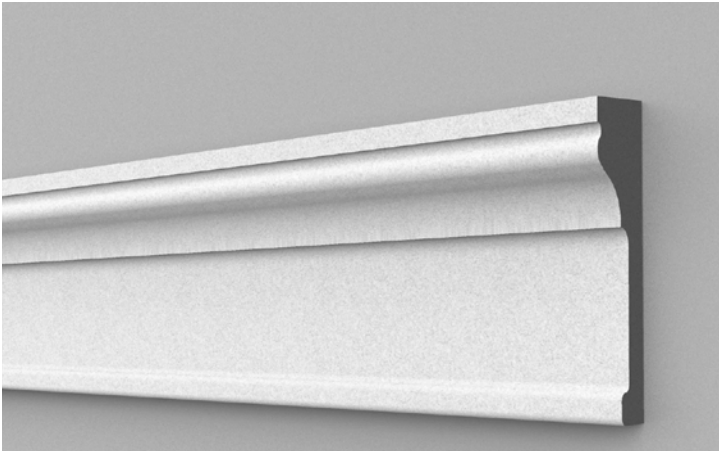
Projecting above (5 / 8)



PV-1000-101, H: 100, D: 40, solid



PV-1000-160n, H: 166, D: 50, solid



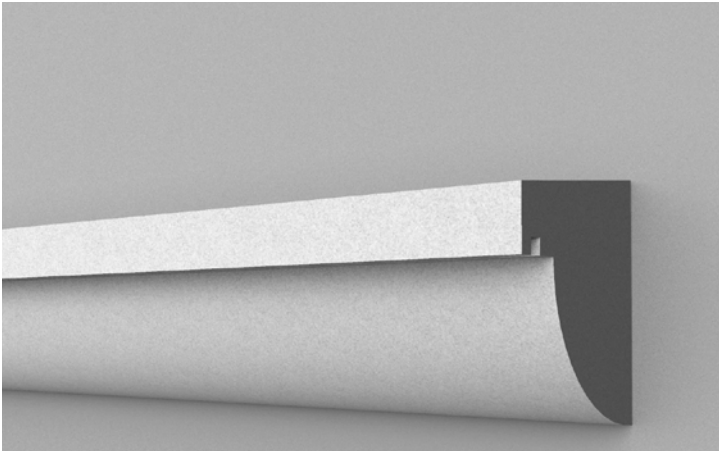
PV-1000-162n, H: 200, D: 60, solid

All dimensions in mm; H = height, D = depth

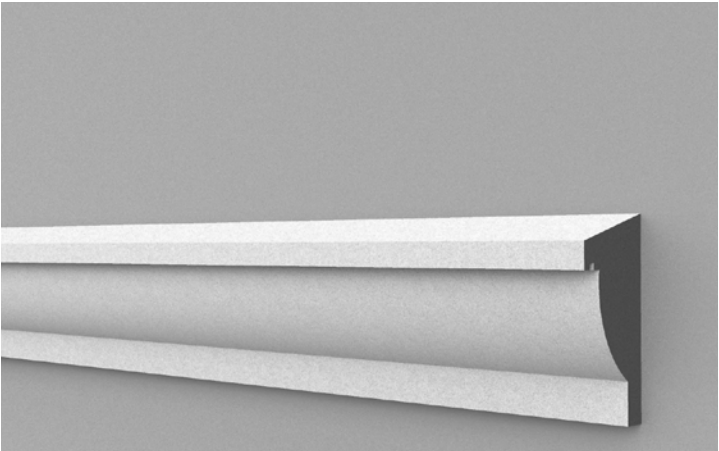
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

# Mouldings & sills

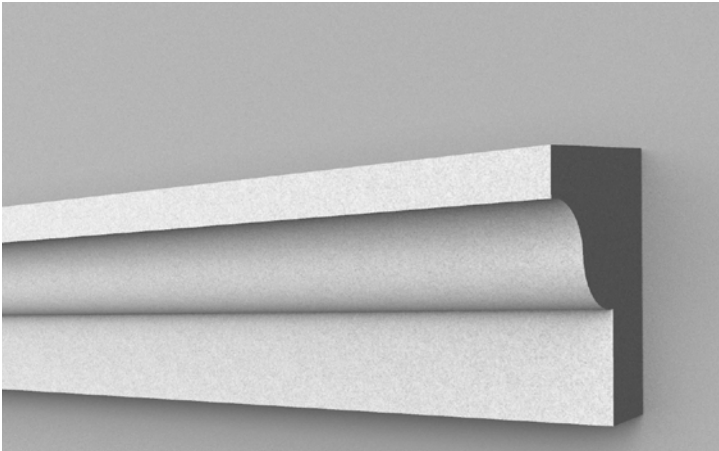
## Projecting above (6/8)



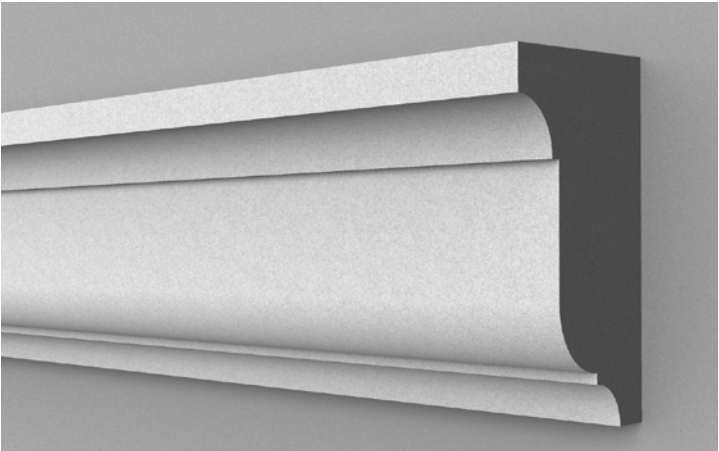
PV-2000-179n, H: 152, D: 135, solid



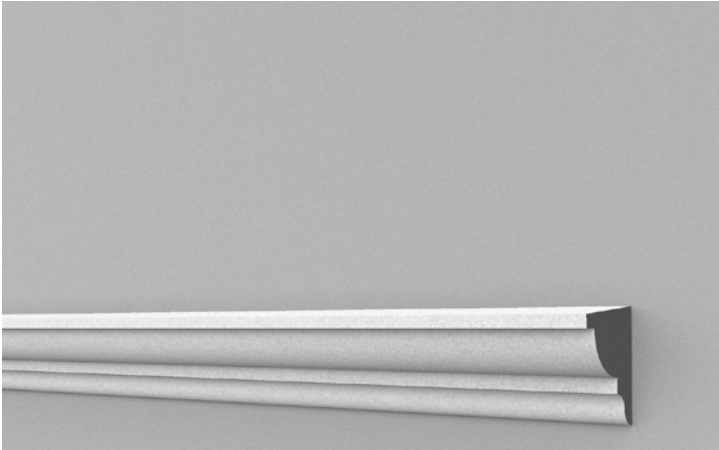
PV-1000-712, H: 190, D: 100, solid



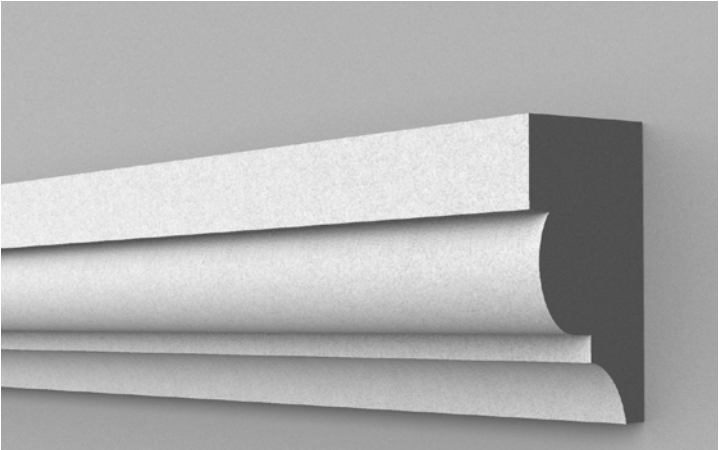
PV-2000-178n, H: 170, D: 115, solid



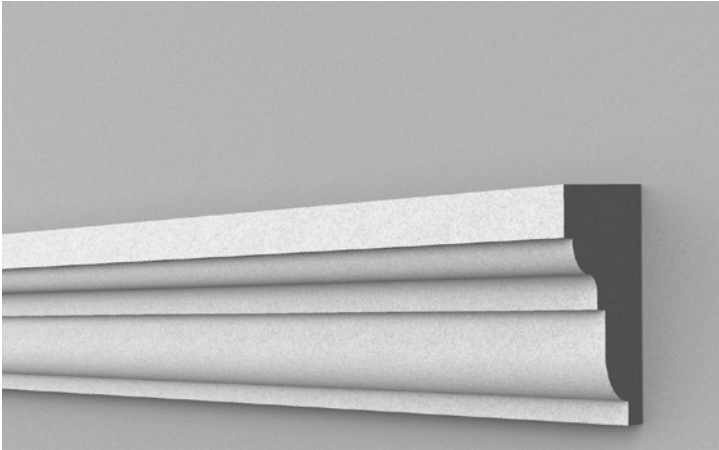
PV-1000-714, H: 330, D: 200, solid



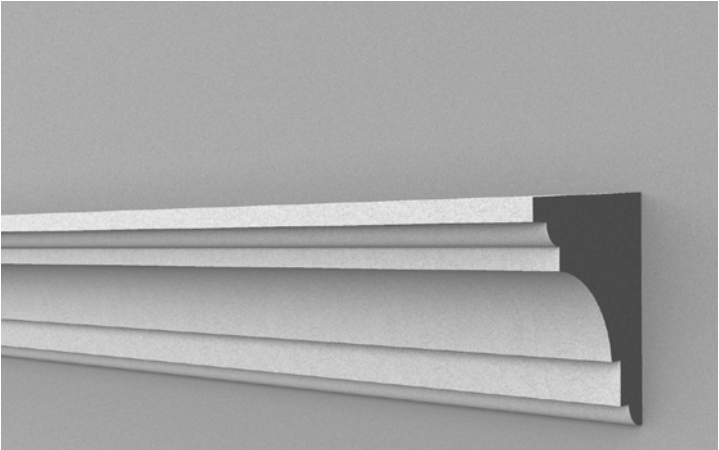
PV-1000-708, H: 74, D: 60, solid



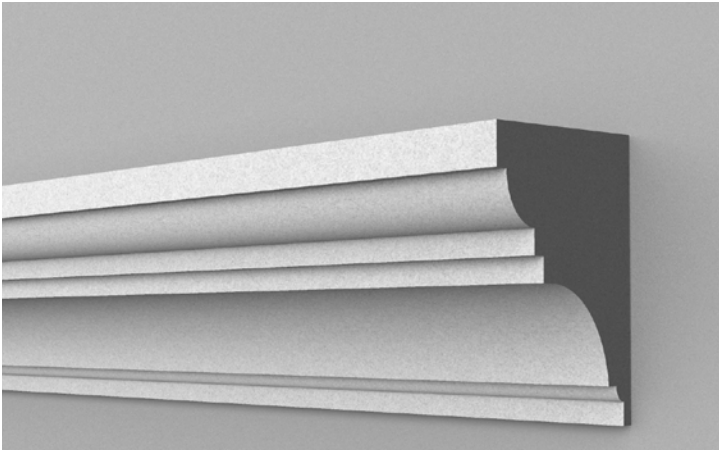
PV-2000-180n, H: 186, D: 140, solid



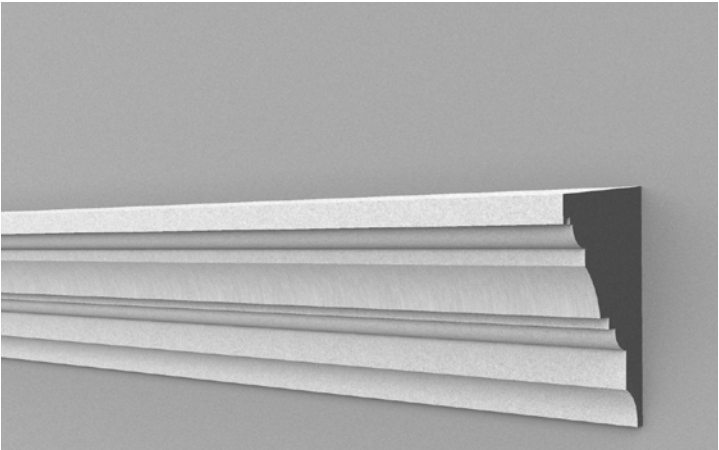
PV-2000-154n, H: 149, D: 100, solid



PV-2000-185, H: 210, D: 180, solid



PV-2000-161, H: 180, D: 160, solid



PV-2000-158n, H: 217, D: 135, solid

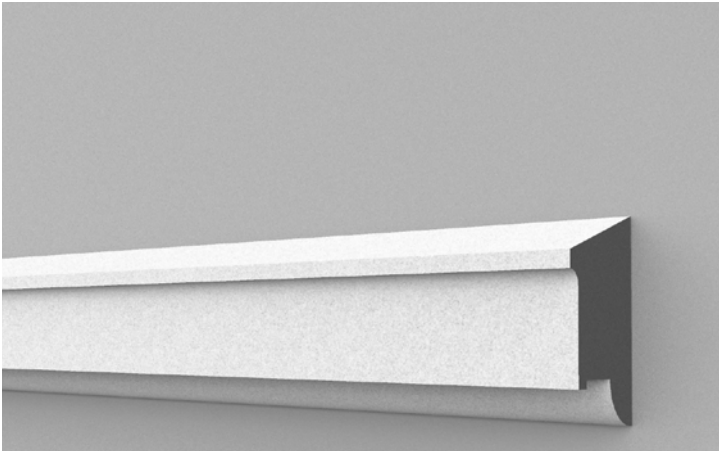
All dimensions in mm; H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

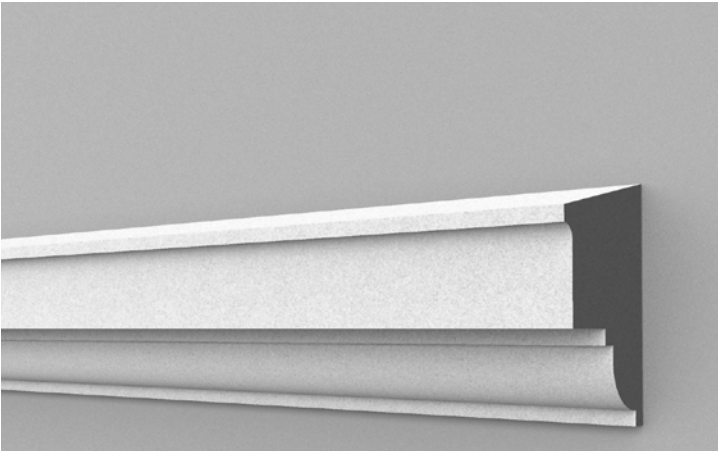


# Mouldings & sills

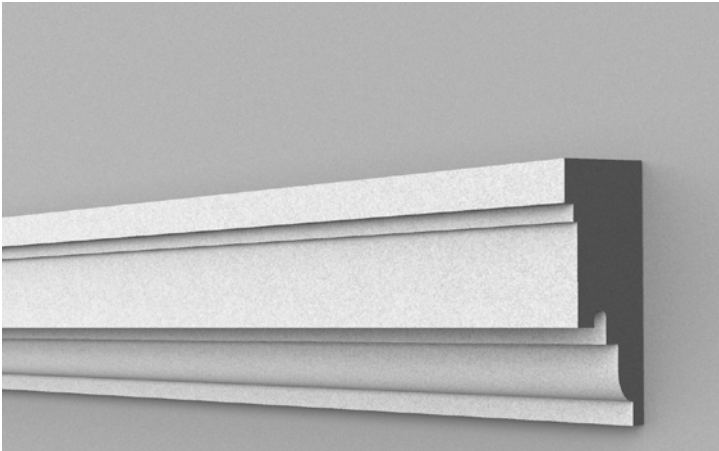
## Projecting above (7/8)



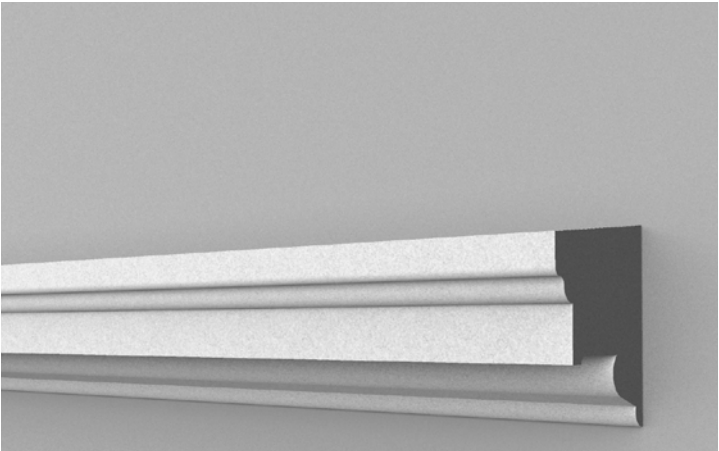
PV-1000-701, H: 130, D: 80, solid



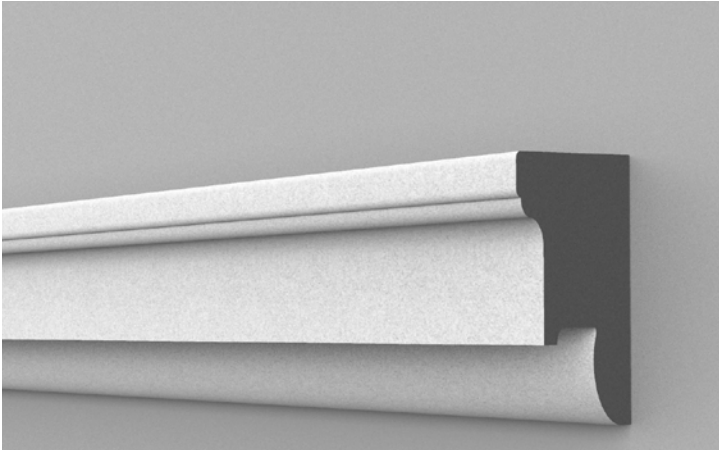
PV-2000-121, H: 150, D: 100, solid



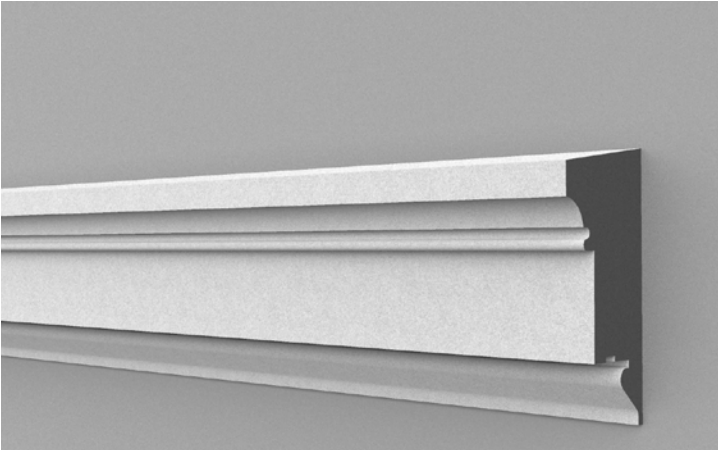
PV-1000-703, H: 164, D: 100, solid



PV-2000-155, H: 125, D: 110, solid



PV-2000-159n, H: 167, D: 140, solid



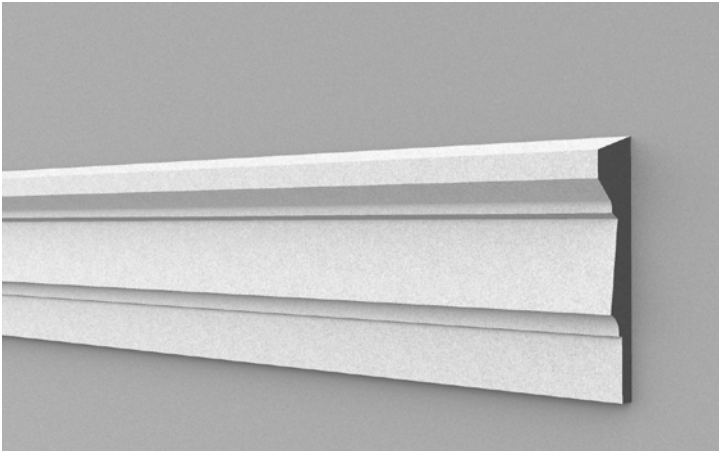
PV-1000-705, H: 250, D: 130, solid

All dimensions in mm; H = height, D = depth

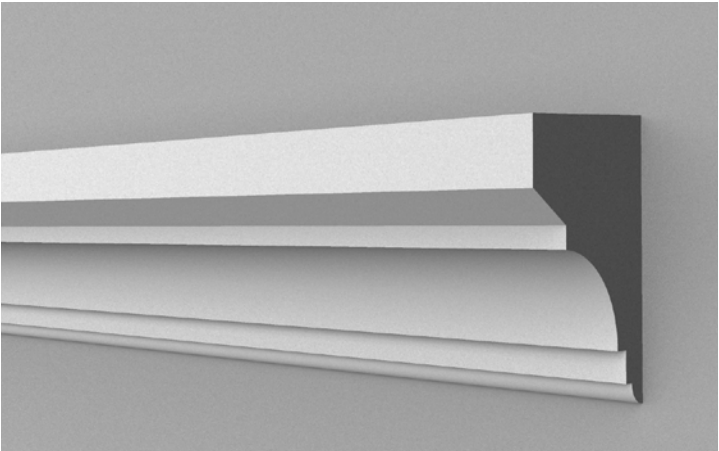
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# Mouldings & sills

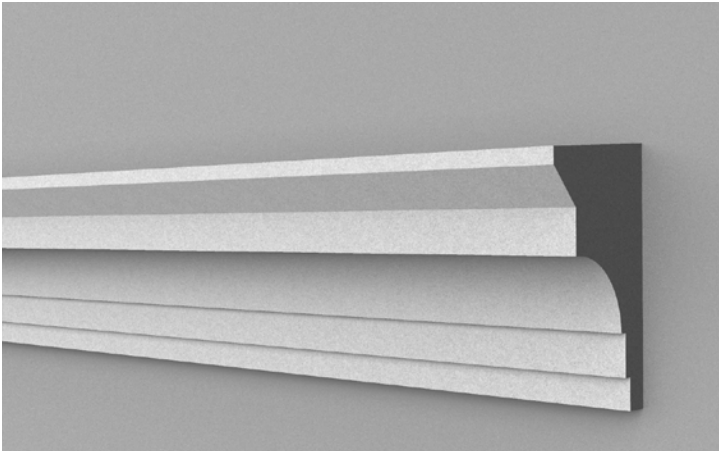
## Projecting above (8/8)



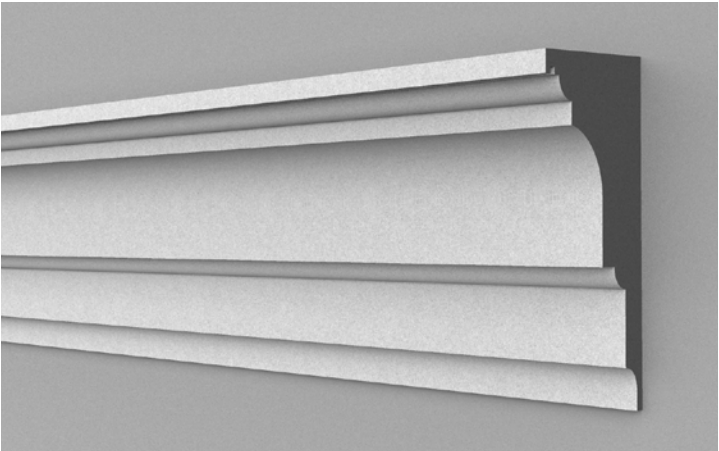
PV-2000-151, H: 240, D: 60, solid



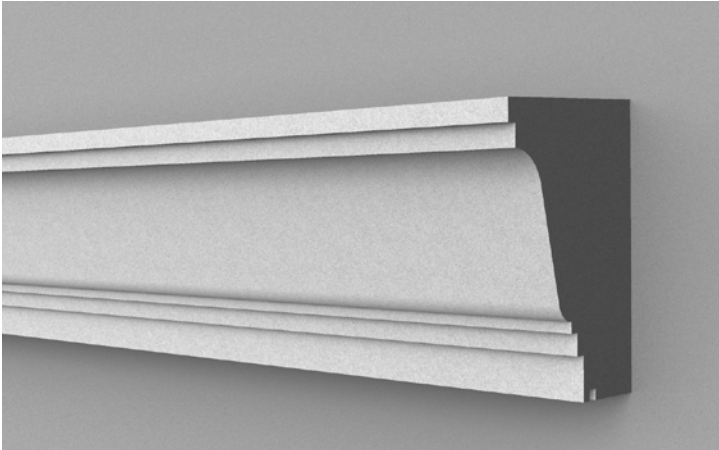
PV-2000-186, H: 260, D: 180, solid



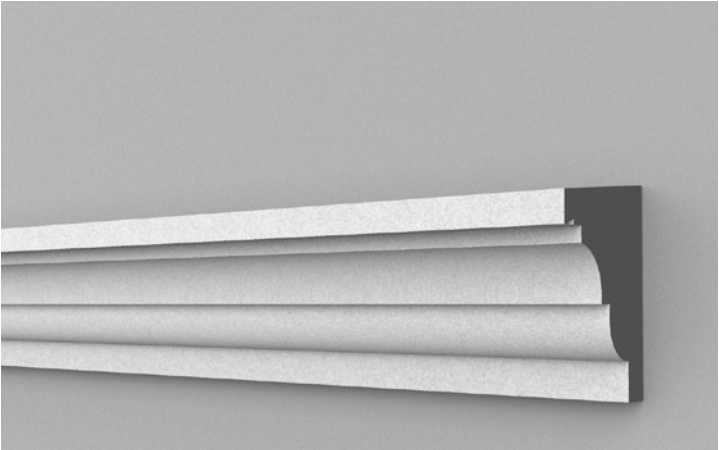
PV-2000-181, H: 240, D: 150, solid



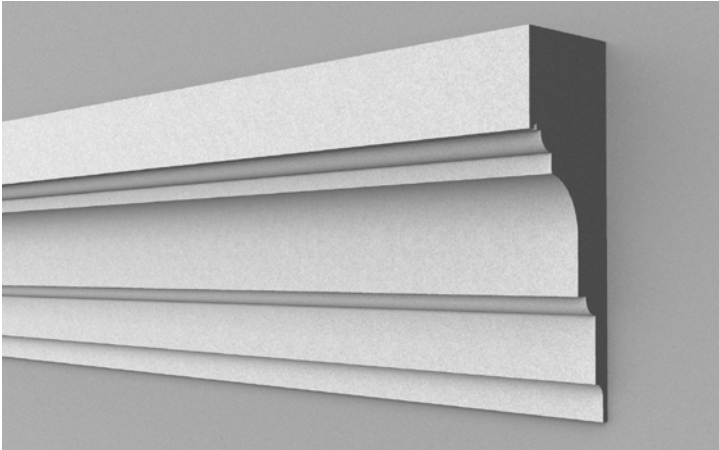
PV-2000-162, H: 320, D: 160, solid



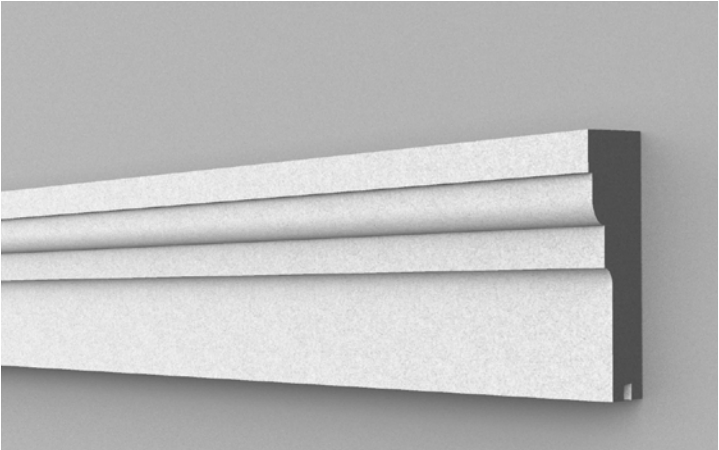
PV-2000-166, H: 265, D: 200, solid



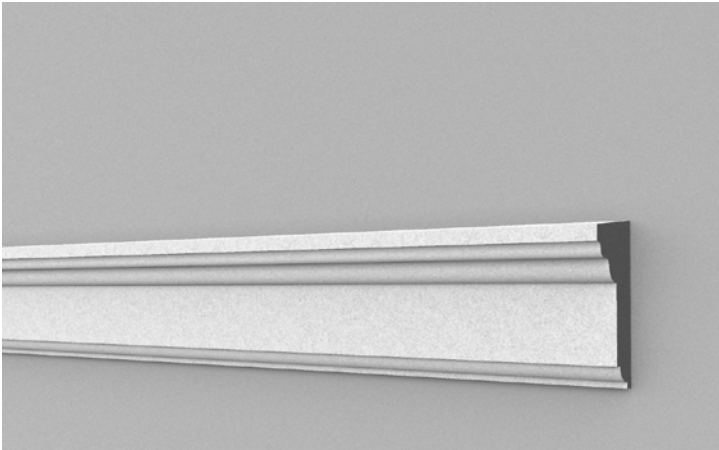
PV-2000-153n, H: 134, D: 100, solid



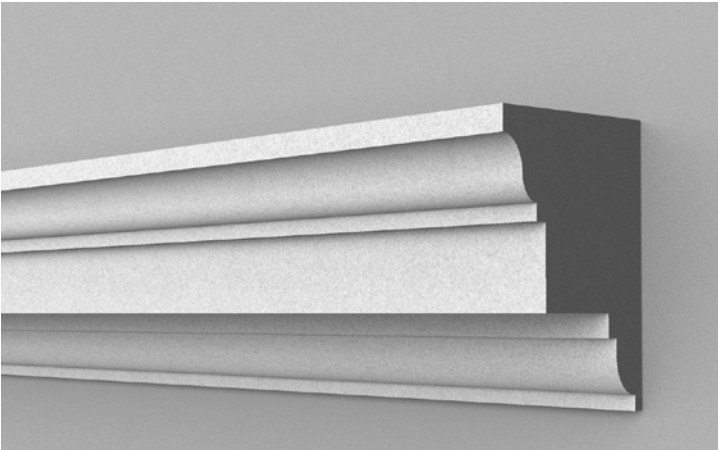
PV-2000-160, H: 395, D: 150, solid



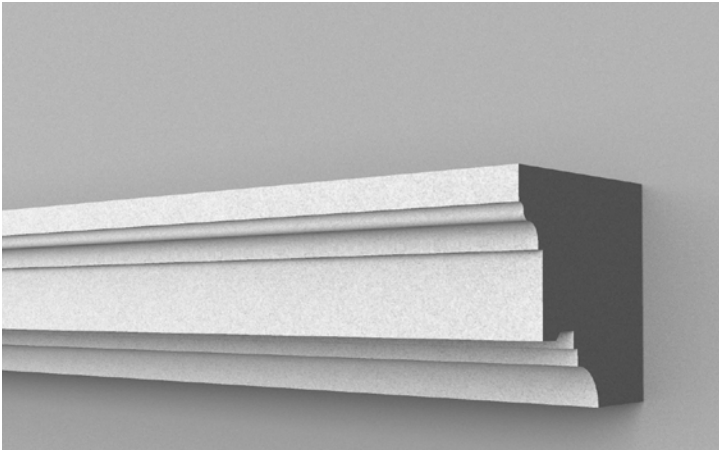
PV-1000-709, H: 166, D: 70, solid



PV-1000-159n, H: 104, D: 45, solid



PV-1000-715, H: 180, D: 165, solid



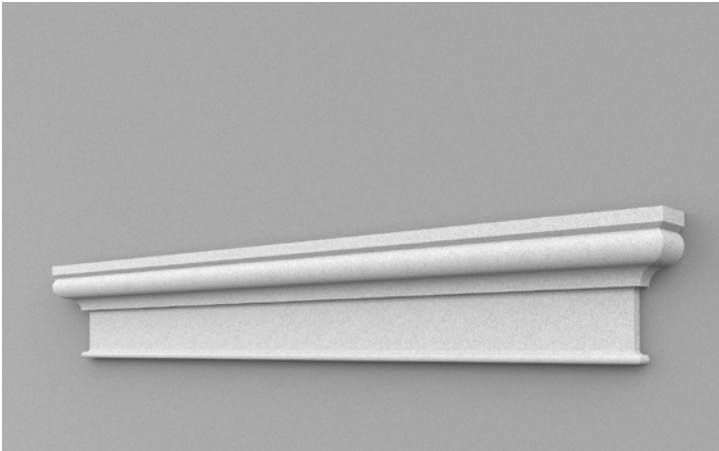
PV-1000-707, H: 135, D: 150, solid

All dimensions in mm; H = height, D = depth

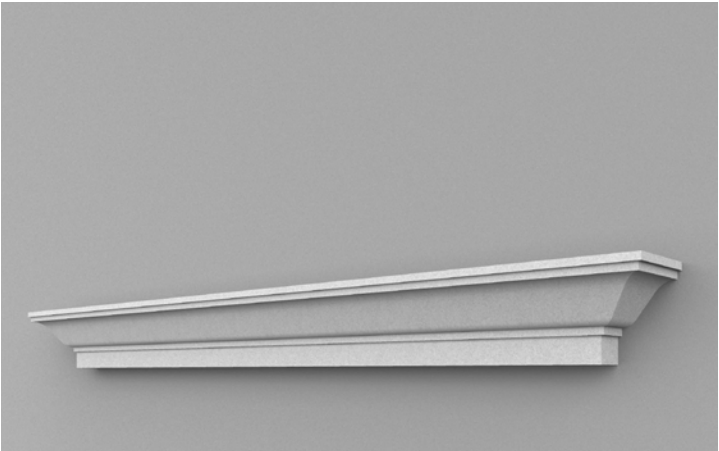
The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

# Mouldings & sills

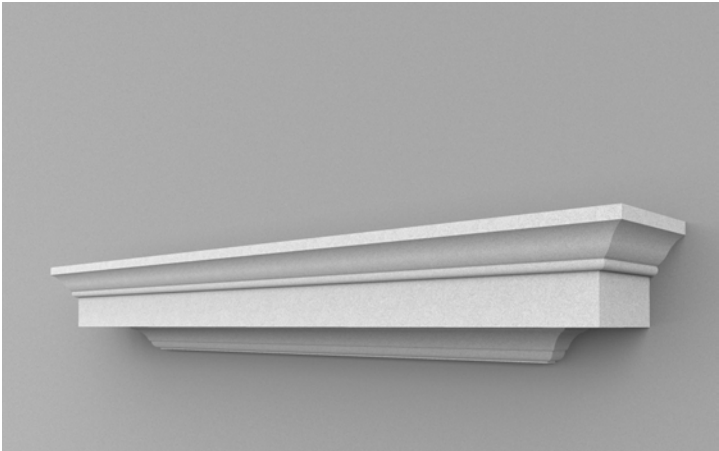
## Window sills and “toothed” mouldings & sills



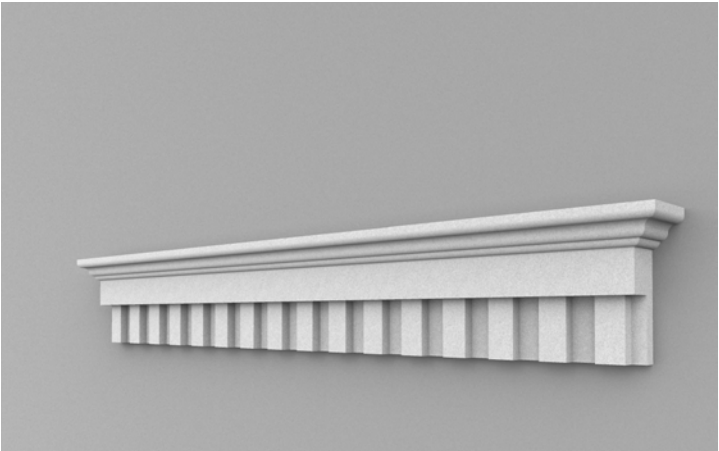
PV-1000-351n, H: 160, D: 60, solid



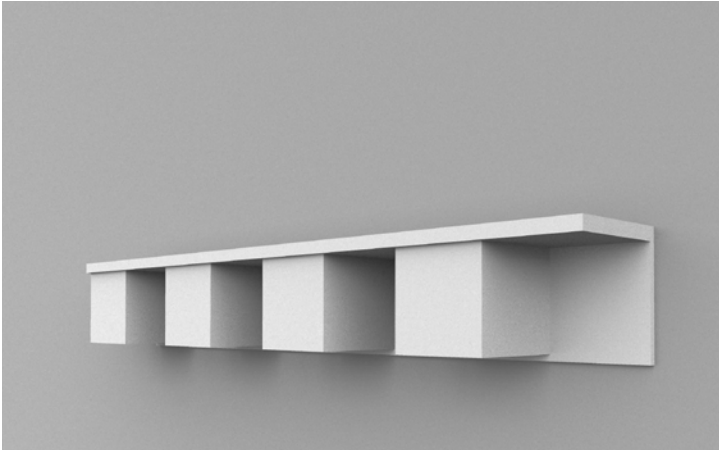
PV-1000-301, H: 133, D: 125, solid



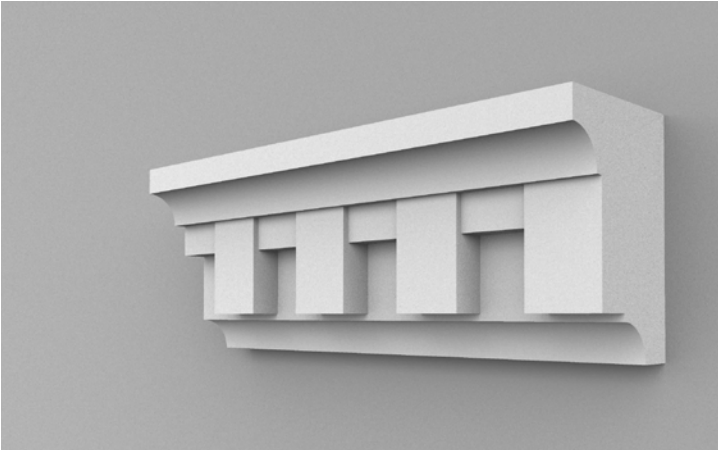
PV-1000-354, H: 195, D: 200, solid



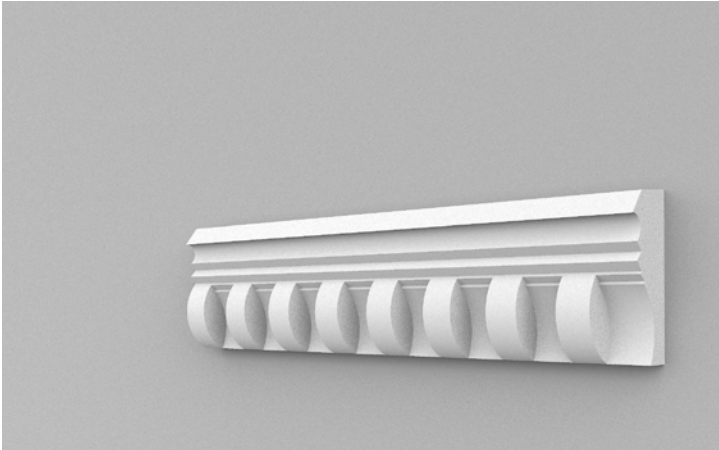
PV-1000-352n, H: 209, D: 100, solid



PV-2000-203, segment, H: 180, D: 180, solid



PV-2000-204, segment, H: 300, D: 210, solid

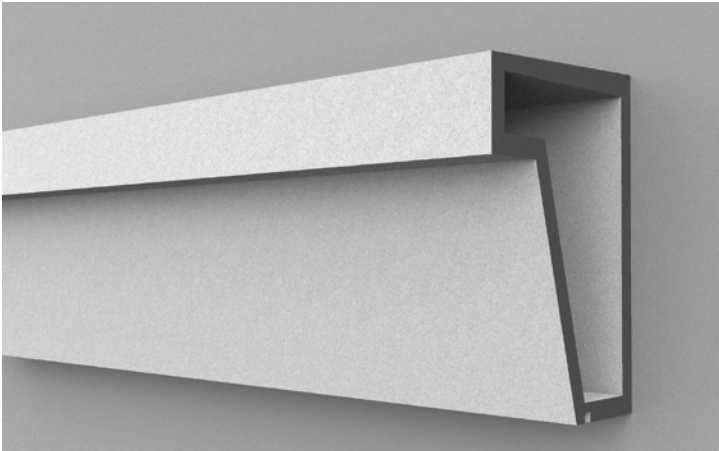


PV-2000-202n, H: 184, D: 70, solid

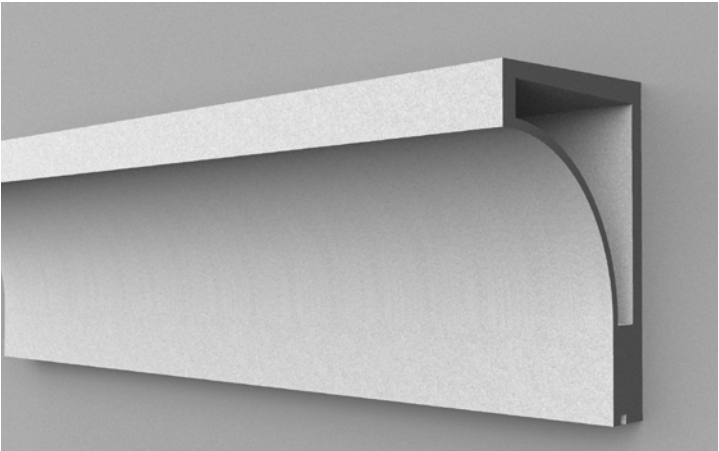
All dimensions in mm; H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

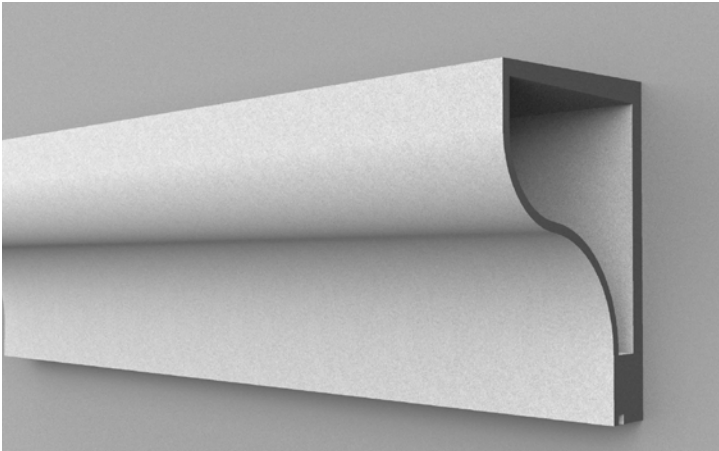
Mouldings & sills  
Projecting above; hollow design



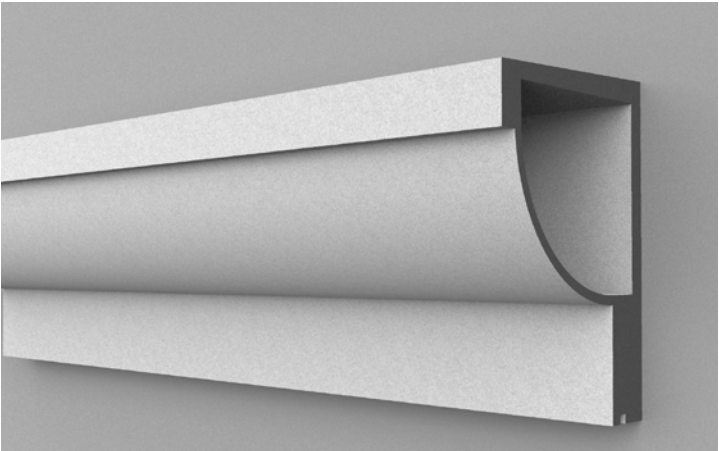
PV-2000-104, H: 350, D: 250, hollow



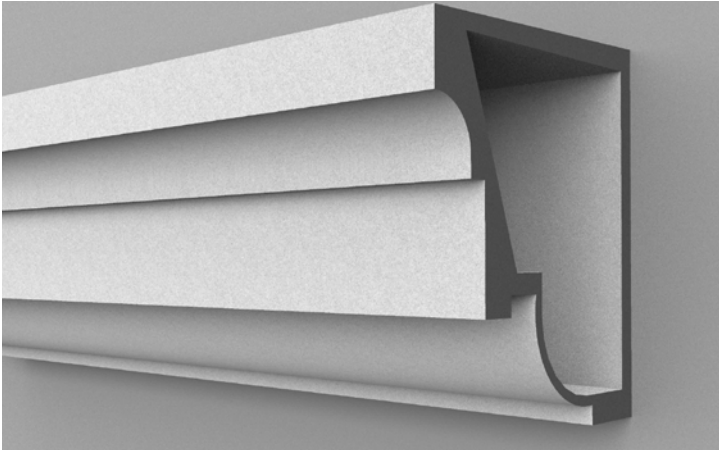
PV-2000-107, H: 350, D: 250, hollow\*



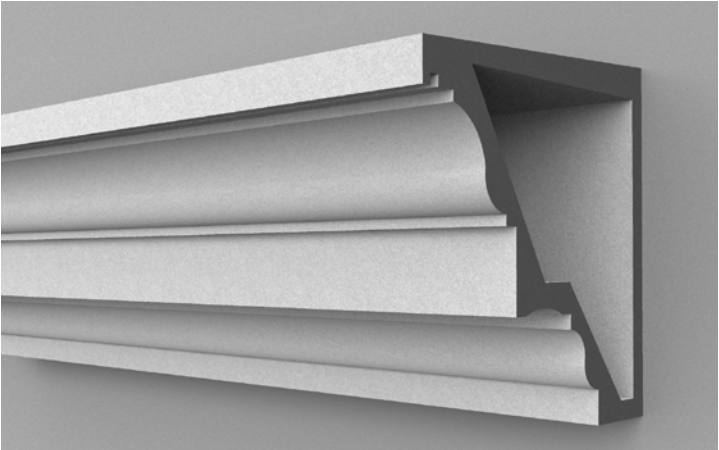
PV-2000-113, H: 350, D: 250, hollow\*



PV-2000-110, H: 350, D: 250, hollow\*



PV-2000-169, H: 380, D: 330, hollow\*



PV-2000-170, H: 360, D: 360, hollow

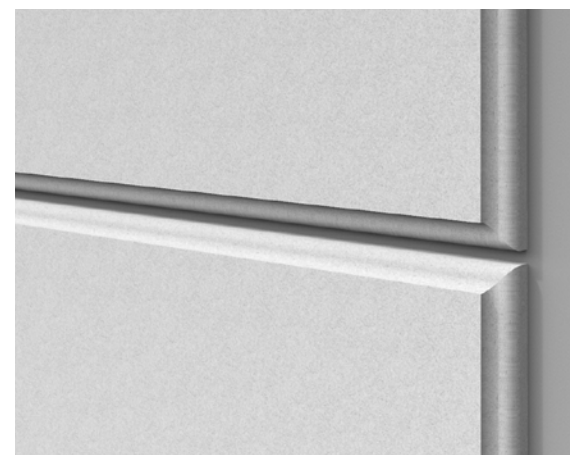
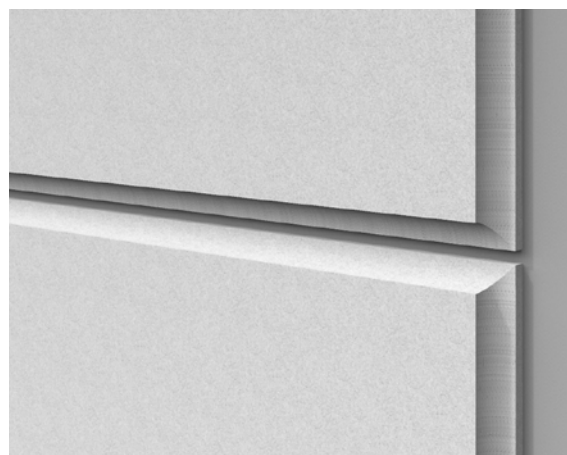
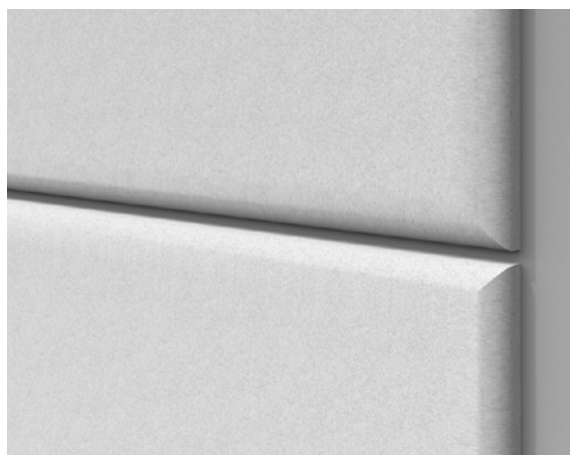
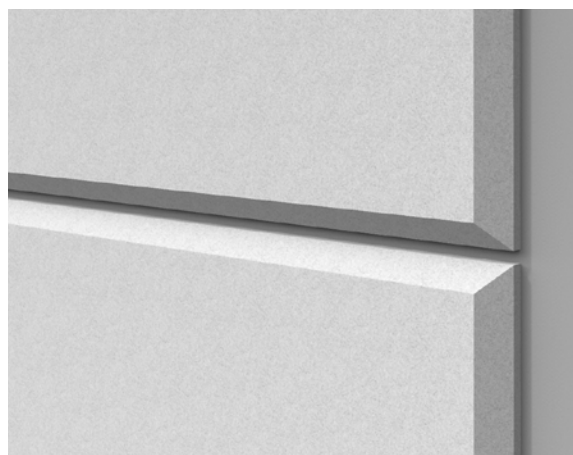
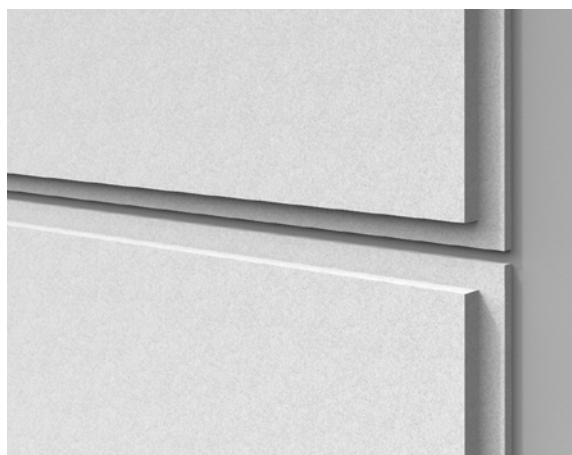
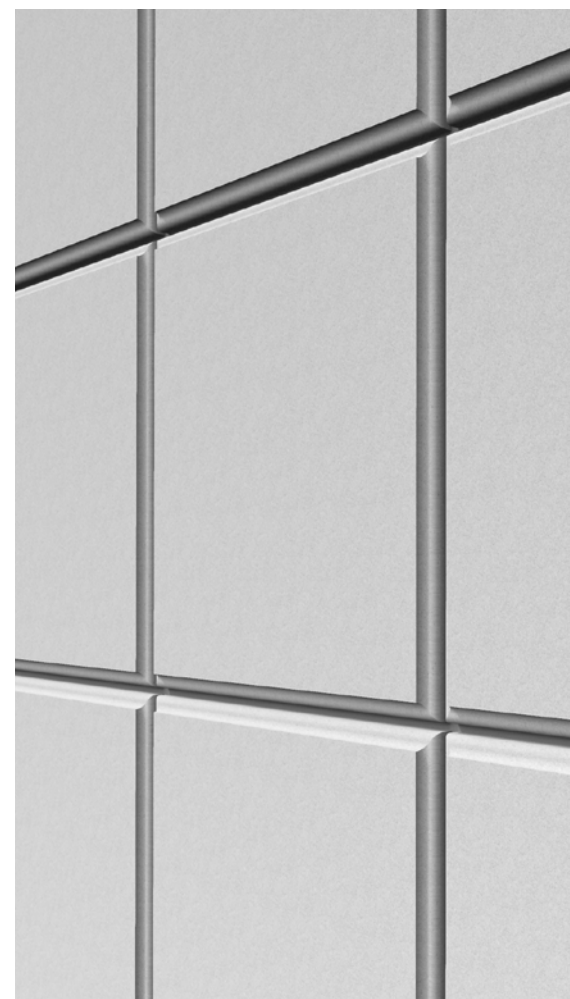
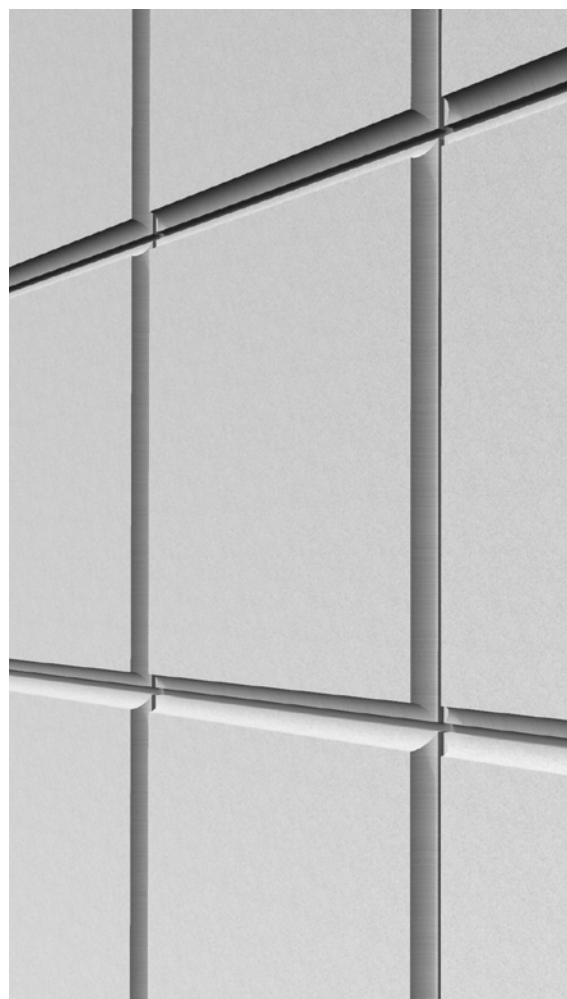
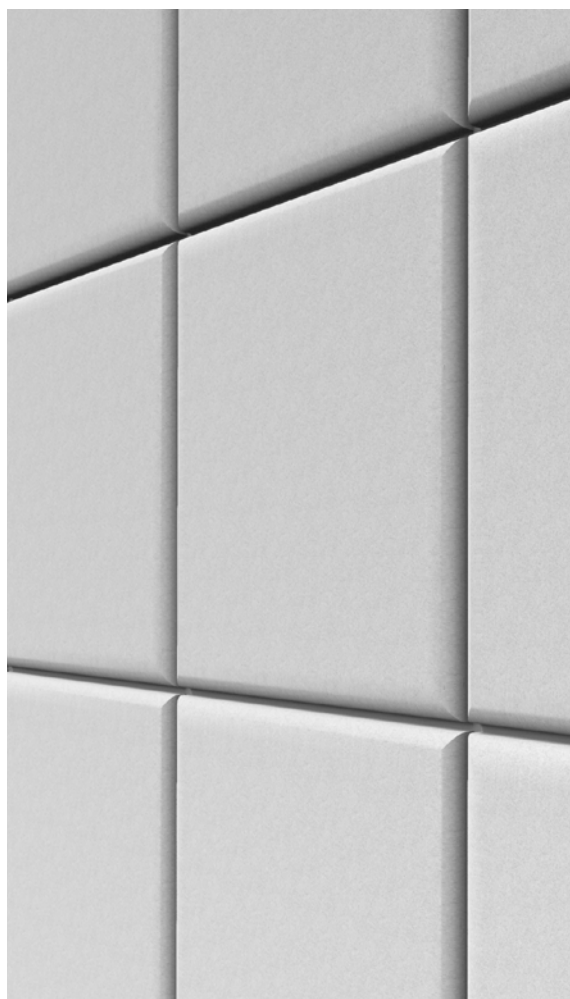
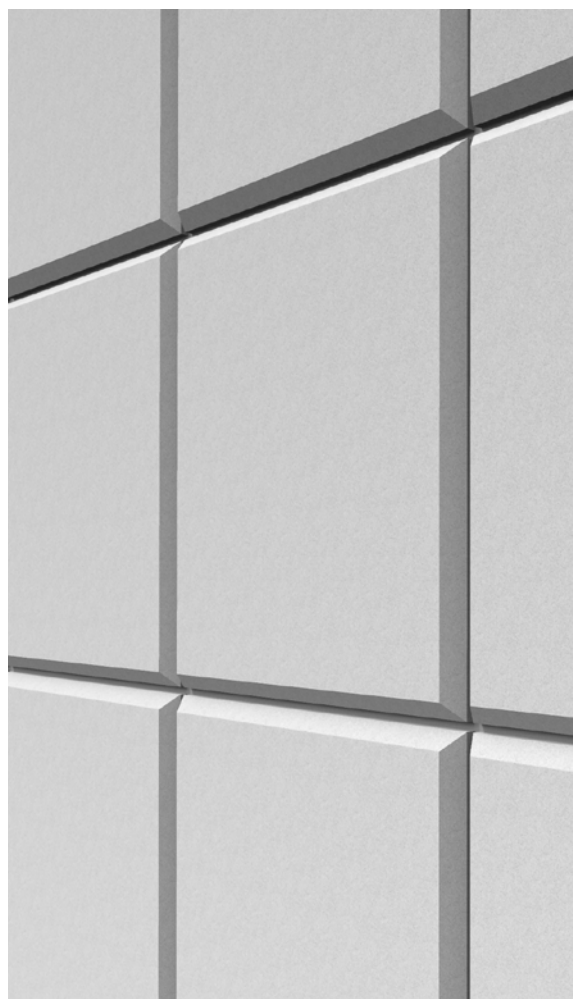
All dimensions in mm; H = height, D = depth  
\* Note: The applicator may have to fill radii in a longitudinal direction on the profile using Sto-RFP until smooth.

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## Panels

### Various edge formations



SV-4000-202, W: 600, H: 600, D: 30, solid

SV-4000-204, W: 600, H: 600, D: 30, solid

SV-4000-207, W: 600, H: 600, D: 40, solid

SV-4000-206, W: 600, H: 600, D: 30, solid

SV-4000-210, W: 600, H: 600, D: 30, solid

All dimensions in mm; W = width, H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.

Contents



# Combinations

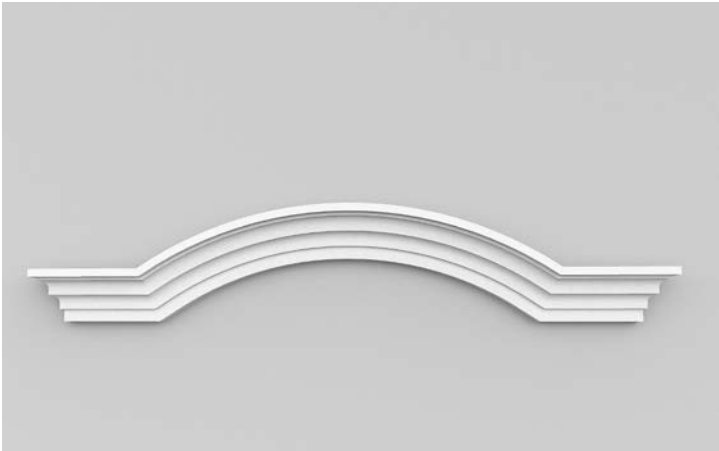
## Window sills and dripstones



PV-1000-305n, W: 1201–2400, H: 500, D: 80, solid (3 sections)



PV-1000-307n, W: 1201–2400, H: 600, D: 195, solid (5 sections)



PV-1000-306n, W: 1201–2400, H: 370, D: 120, solid (3 sections)



PV-1000-304n, W: 1201–2400, H: 620, D: 170, solid (5 sections)



Example; more information available on request



Example; more information available on request



Example; more information available on request



Example; more information available on request



Example; more information available on request



Example; more information available on request

All dimensions in mm; W = width, H = height, D = depth

The figures are not binding with regard to their colour shade and patterns. Due to varying production methods and product types, differences to the respective original products are possible and cannot be excluded. No claims regarding such deviations as a result of the above causes will be accepted.



References



Tara Theatre, London, UK



Multiple dwelling, Ulmenstraße, Mülheim am Main, DE



Multiple dwellings, "Wohnen am Burggarten", Hanover, DE



Multiple dwelling, Überlandstrasse, Dübendorf, CH



Hop House, London, UK



Multiple dwelling, Linienstraße, Berlin, DE



Residential and commercial building, Freiburg im Breisgau, DE



Sankt Georgen Jesuit community residential home, Frankfurt am Main, DE



Guest house, Unterlauengasse, Jena, DE



"Kleiner Ritter" residential house and studio, Frankfurt am Main, DE



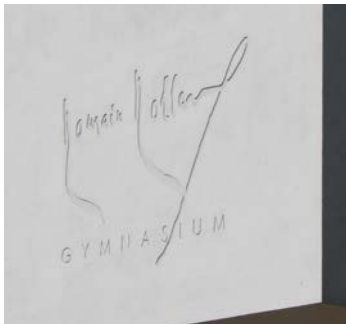
Jarre 58/Hamburg, DE



Parkvillen II, Citypark/Karlsruhe, DE



Hilde-Spiel-Gasse/Vienna, AT



Residential estate, Straßburgerstraße/Freudenstadt, DE



Residential estate, Grafental WA 5/Düsseldorf, DE



The Mall Kingsbury/London, UK





# Sculptural objects

## Tara Theatre, London, UK

**Building owner:**  
Tara Arts Group Ltd, London, UK

**Planning:**  
Aedas Arts Team, London, UK

**Execution:**  
H.A. Marks Construction Ltd, London, UK

**Sto expertise:**  
StoDeco Line  
StoRend Flex  
StoColor Maxicryl  
**Photo:** Hélène Binet, London, UK



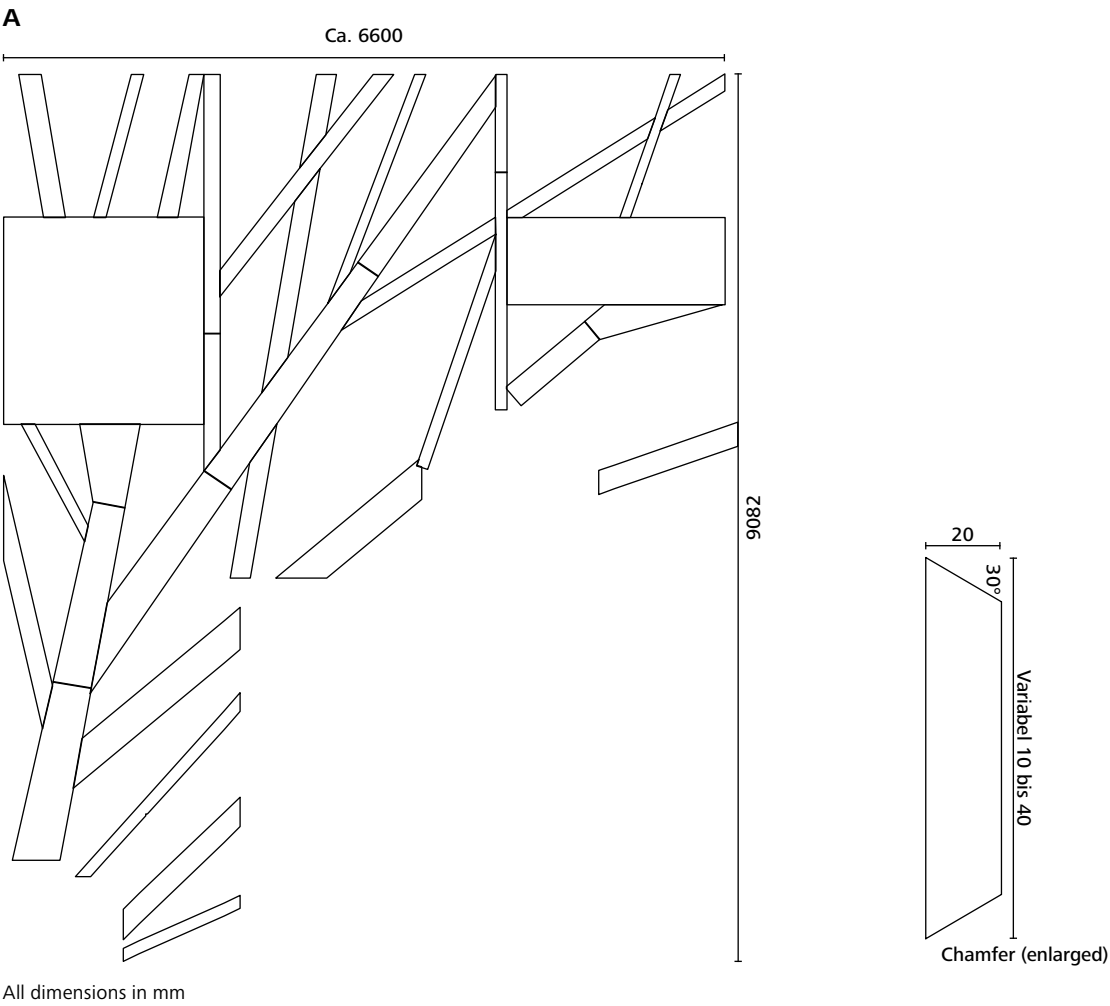


Sculptural objects

Tara Theatre, London, UK

Price information (2019 prices)

Element A:  
Sales price DE: approx. EUR5550 each





# Sculptural objects

## Multiple dwelling, Ulmenstraße, Mühlheim am Main, DE

**Building owner:**  
Wohnbau Mühlheim am Main GmbH, Mühlheim am Main, DE

**Planning:**  
Wohnbau Mühlheim am Main GmbH, Mühlheim am Main, DE

**Execution:**  
DaKa Kalenik Baudeco GmbH, Mühlheim am Main, DE

**Sto expertise:**  
StoDeco Element  
StoColor Lotusan®  
StoTherm Mineral

**Photo:** Johannes Vogt, Mannheim, DE



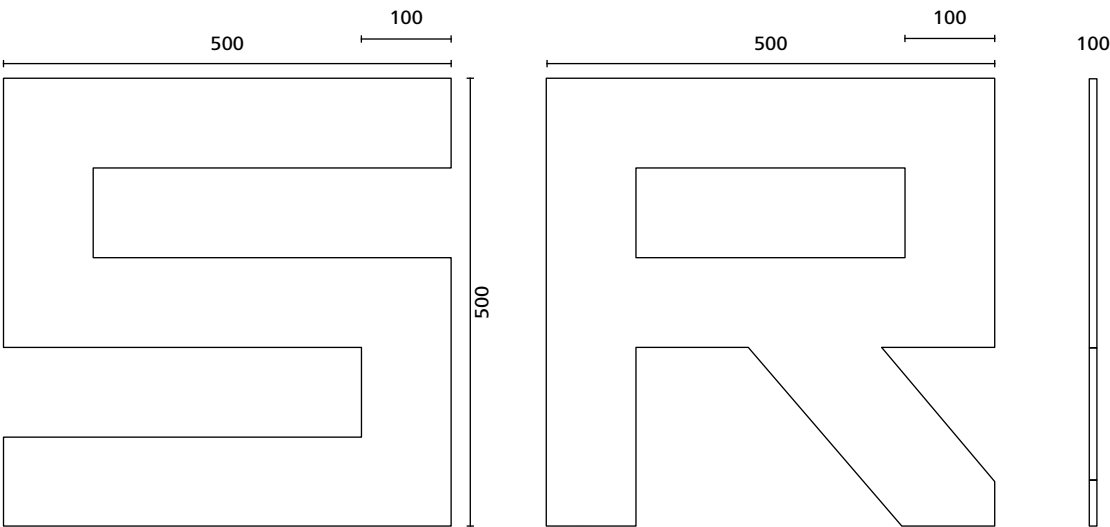


Sculptural objects

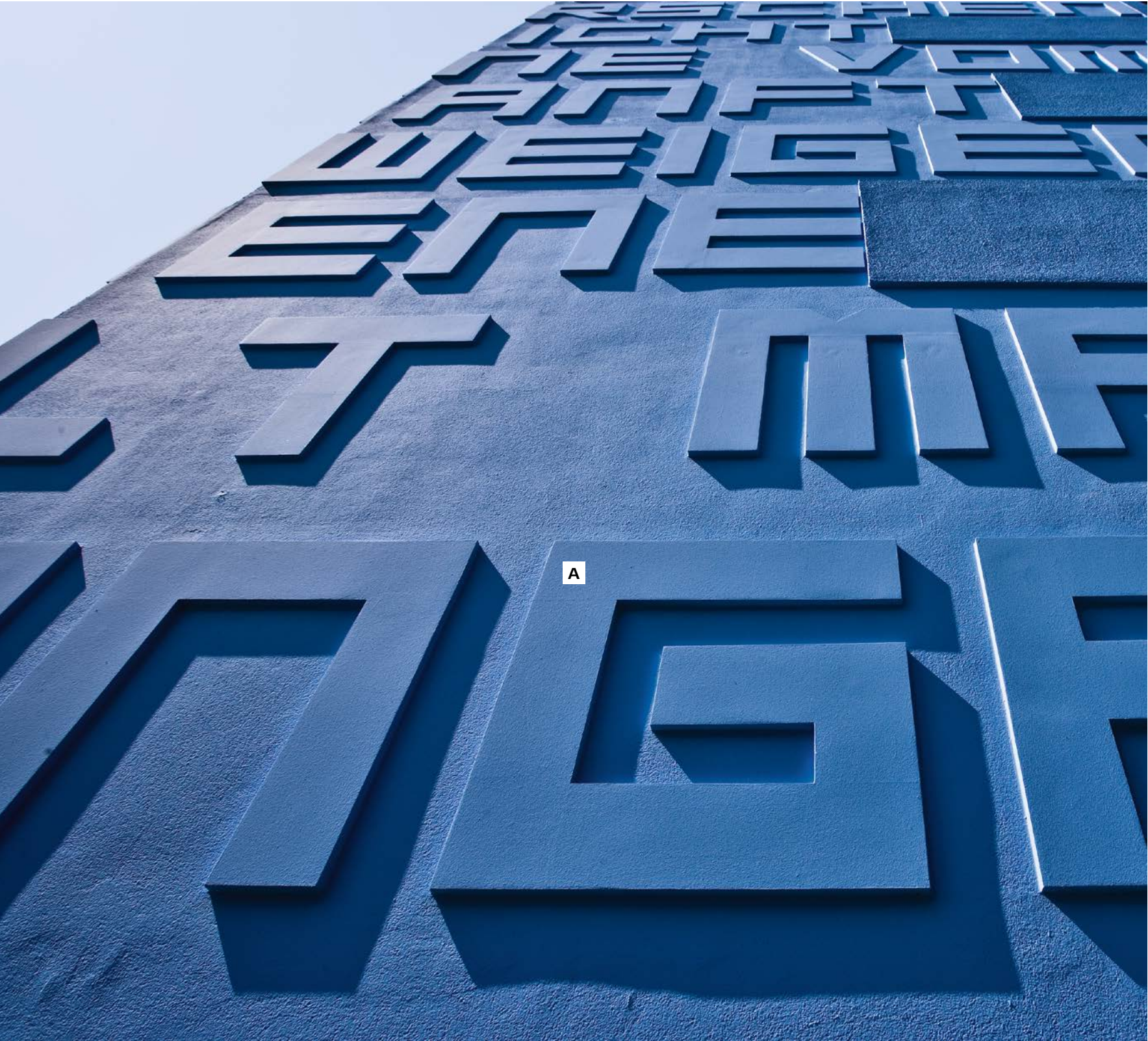
Multiple dwelling, Ulmenstraße, Mühlheim am Main, DE

Price information (2019 prices)

Element A:  
Sales price DE: approx. EUR 145 per letter



All dimensions in mm





# Mouldings & sills

## Multiple dwellings, “Wohnen am Burggarten”, Hanover, DE

**Building owner:**  
WGH-Herrenhausen eG, Hanover, DE

**Planning:**  
pk nord, Hanover, DE

**Execution:**  
GEBOtherm GmbH, Hildesheim, DE

**Sto expertise:**  
StoDeco Line  
StoTherm Mineral  
**Photo:** Christoph Gebler, Hamburg, DE



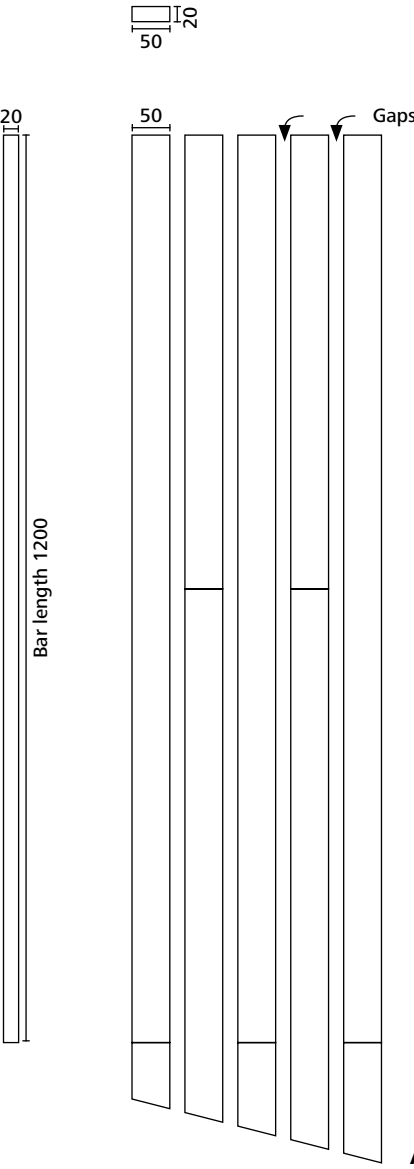


Mouldings & sills

Multiple dwellings, “Wohnen am Burggarten”, Hanover, DE

Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 11.50 each



All dimensions in mm





# Mouldings & sills – cornice

Multiple dwelling, Überlandstrasse, Dübendorf, CH

**Planning:**  
Bob Gysin Partner BGP, Zurich, CH

**Execution:**  
Isi & Hegglin AG, Stäfa, CH

**Sto expertise:**  
StoDeco Line  
Stolit® Effect  
StoColor X-black  
StoTherm Classic®  
**Photo:** Fotowerder, CH



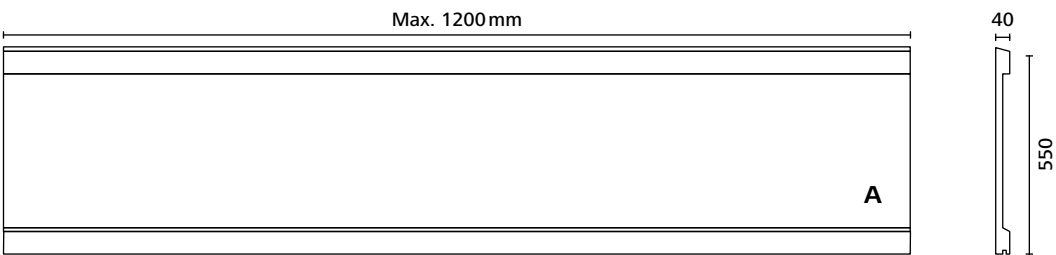


Mouldings & sills – cornice

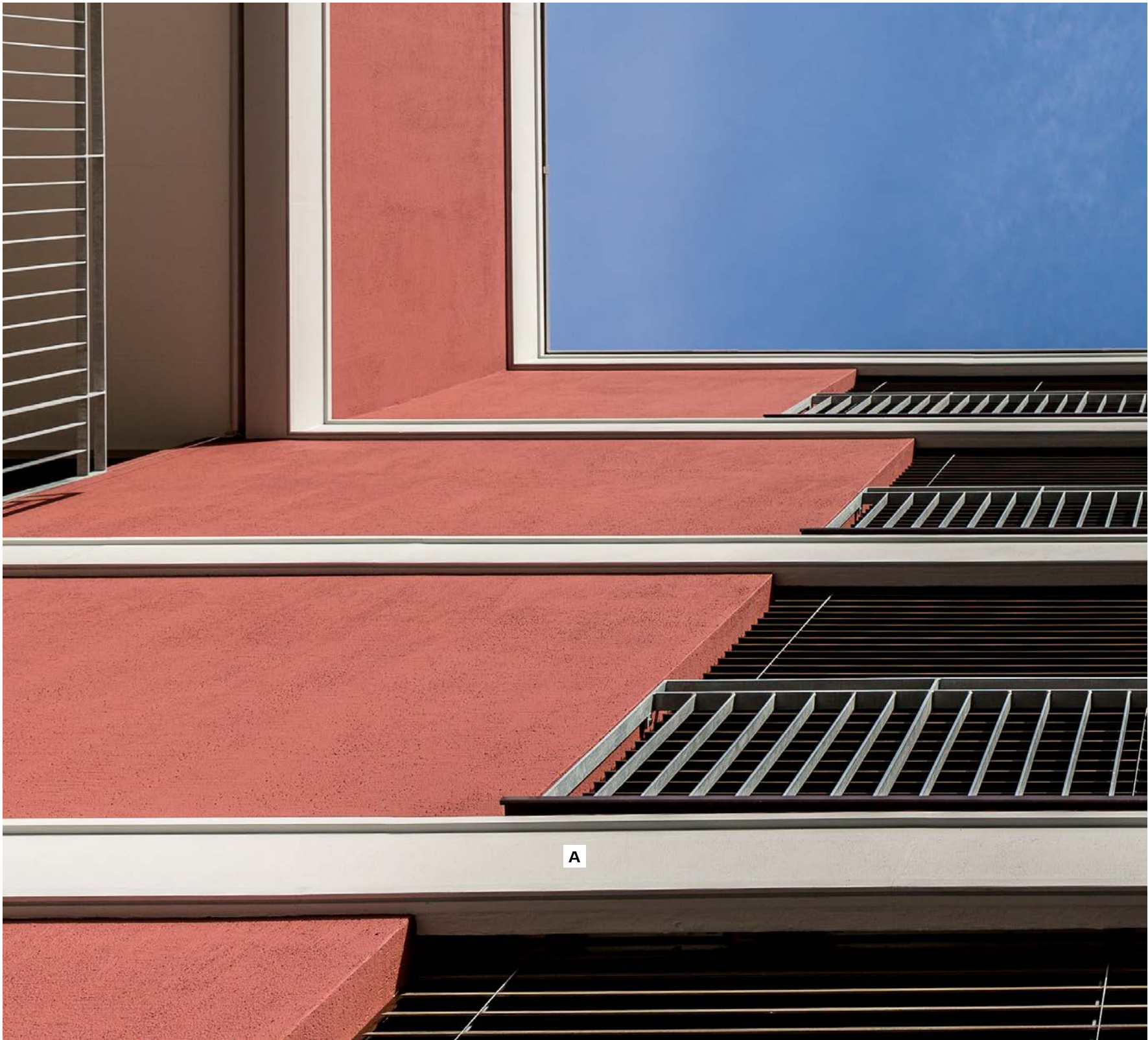
Multiple dwelling, Überlandstrasse, Dübendorf, CH

Price information (2019 prices)

**Element A** (assuming a quantity of 20 m):  
Sales price DE: approx. EUR 105 per metre



All dimensions in mm





# Mouldings & sills – cornice

## Hop House, London, UK

**Planning:**  
Brimelow McSweeney Architects, London, UK

**Execution:**  
Regency Plastering Ltd, Kent, UK

**Sto expertise:**  
StoDeco Line  
StoTherm Classic®



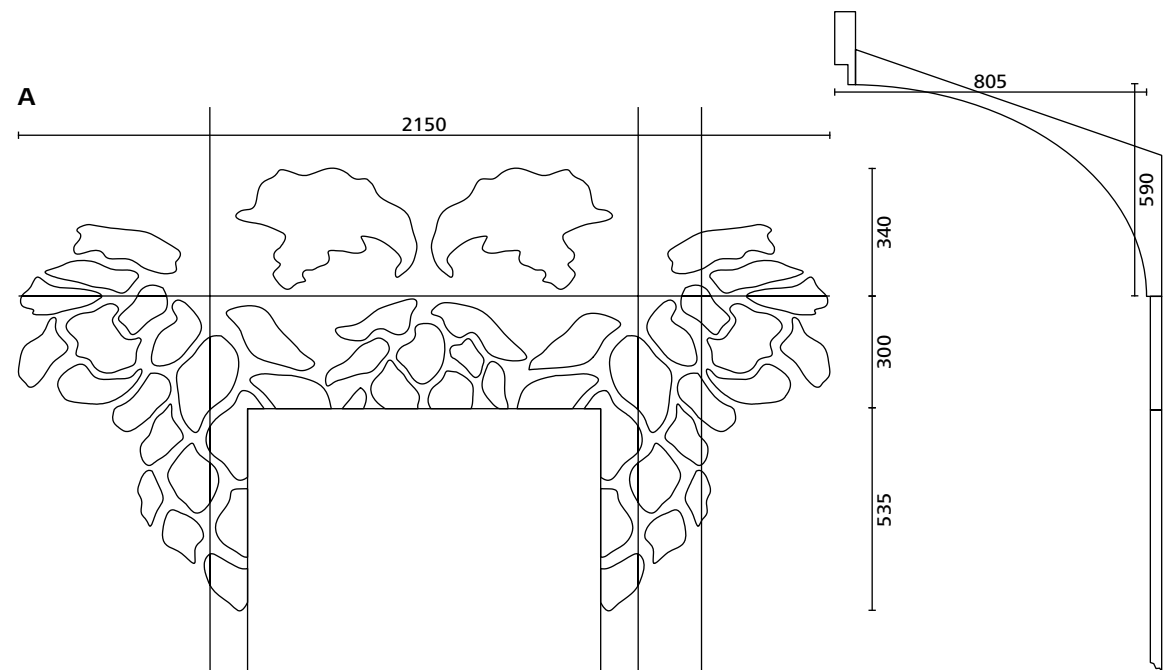


## Mouldings & sills – cornice

### Hop House, London, UK

#### Price information (2019 prices)

**Element A** (assuming a quantity of 20 units):  
Sales price DE: approx. EUR 1750 each



All dimensions in mm



Mouldings & sills – surrounding building features  
Multiple dwelling, Linienstraße, Berlin, DE

**Planning:**  
Bollinger + Fehlig Architekten GmbH, Berlin, DE

**Execution:**  
B.A.R.T.O.M. GmbH, Berlin, DE

**Sto expertise:**  
StoDeco Line

**Photo:** Maximilian Meisse, Berlin, DE



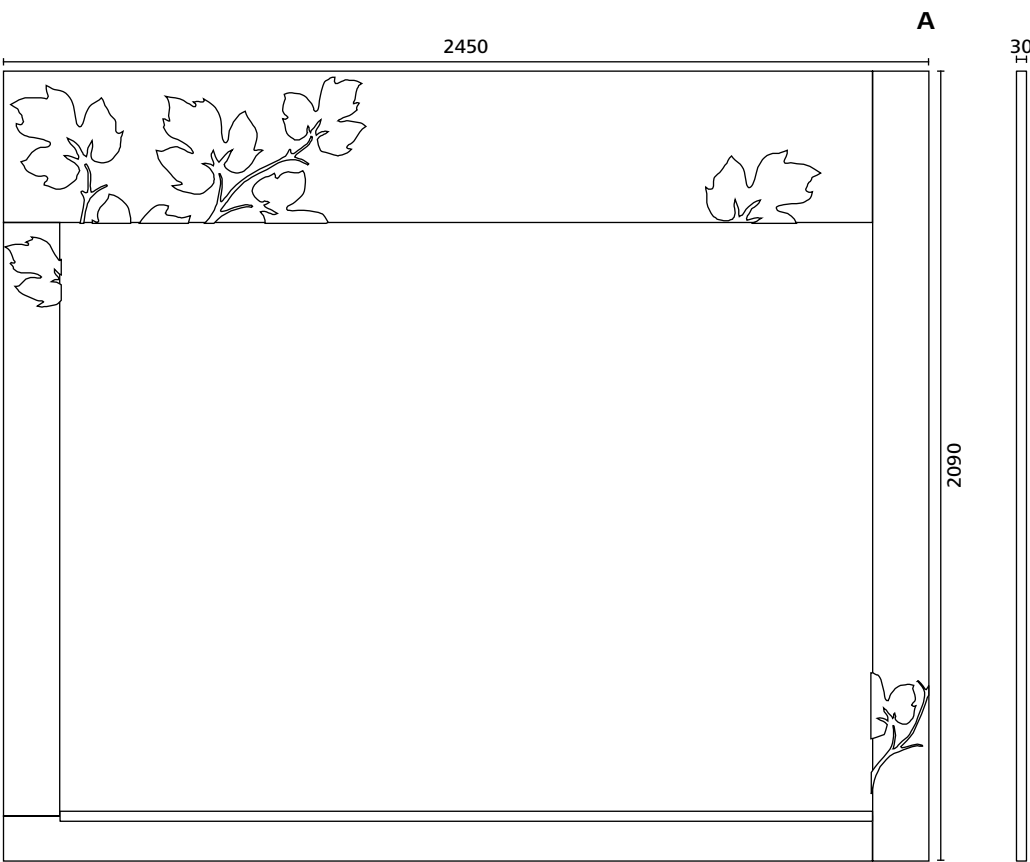


# Mouldings & sills – surrounding building features

## Multiple dwelling, Linienstraße, Berlin, DE

Price information (2019 prices)

**Element A** (assuming a quantity of 20 units):  
Sales price DE: approx. EUR 550 each



All dimensions in mm





# Mouldings & sills – surrounding building features

Residential and commercial building, Freiburg im Breisgau, DE

**Building owner:**  
Siedlungswerk Stuttgart, Stuttgart, DE

**Planning:**  
Ackermann+Raff GmbH & Co. KG, Stuttgart, DE

**Execution:**  
Ignaz Haas, Glottertal, DE

**Sto expertise:**  
StoDeco Line  
StoSilco®  
StoTherm Vario

**Photo:** Johannes Vogt, Mannheim, DE





Mouldings & sills – surrounding building features  
Residential and commercial building, Freiburg im Breisgau, DE

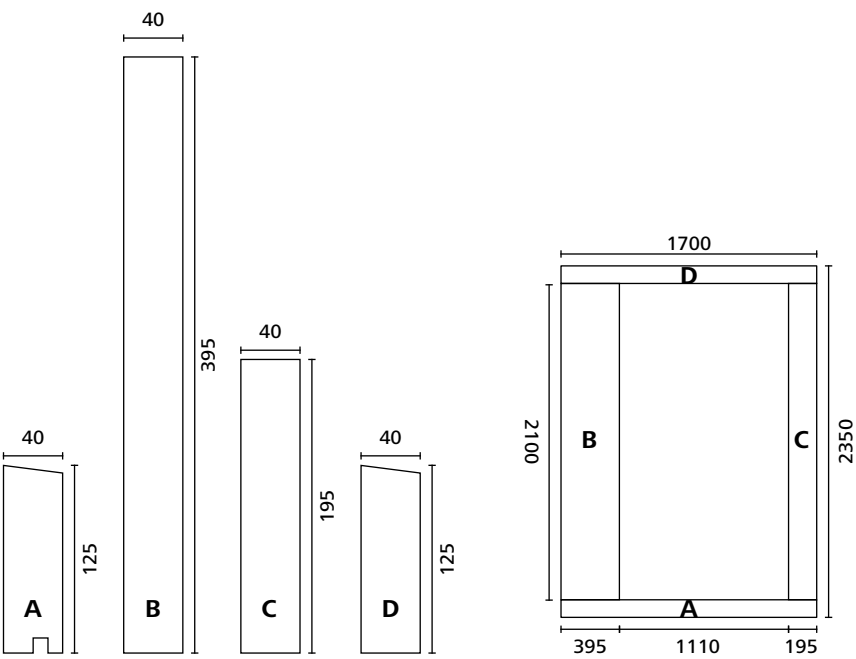
Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 60 each

**Element B:**  
Sales price DE: approx. EUR 125 each

**Element C:**  
Sales price DE: approx. EUR 65 each

**Element D:**  
Sales price DE: approx. EUR 60 each



All dimensions in mm





Mouldings & sills – surrounding building features

Sankt Georgen Jesuit community residential home, Frankfurt am Main, DE

**Building owner:**  
Sankt Georgen Graduate School of Philosophy and Theology, Frankfurt am Main, DE

**Planning:**  
Kissler + Effgen Architekten BDA, Wiesbaden, DE

**Execution:**  
Wilhelm Pulver GmbH & Co. KG, Frankfurt am Main, DE

**Sto expertise:**  
StoDeco Line  
StoTherm Classic®

**Photo:** Johannes Vogt, Mannheim, DE





## Mouldings & sills – surrounding building features

Sankt Georgen Jesuit community residential home, Frankfurt am Main, DE

### Price information (2019 prices)

**Element A** (L: 2400 mm):

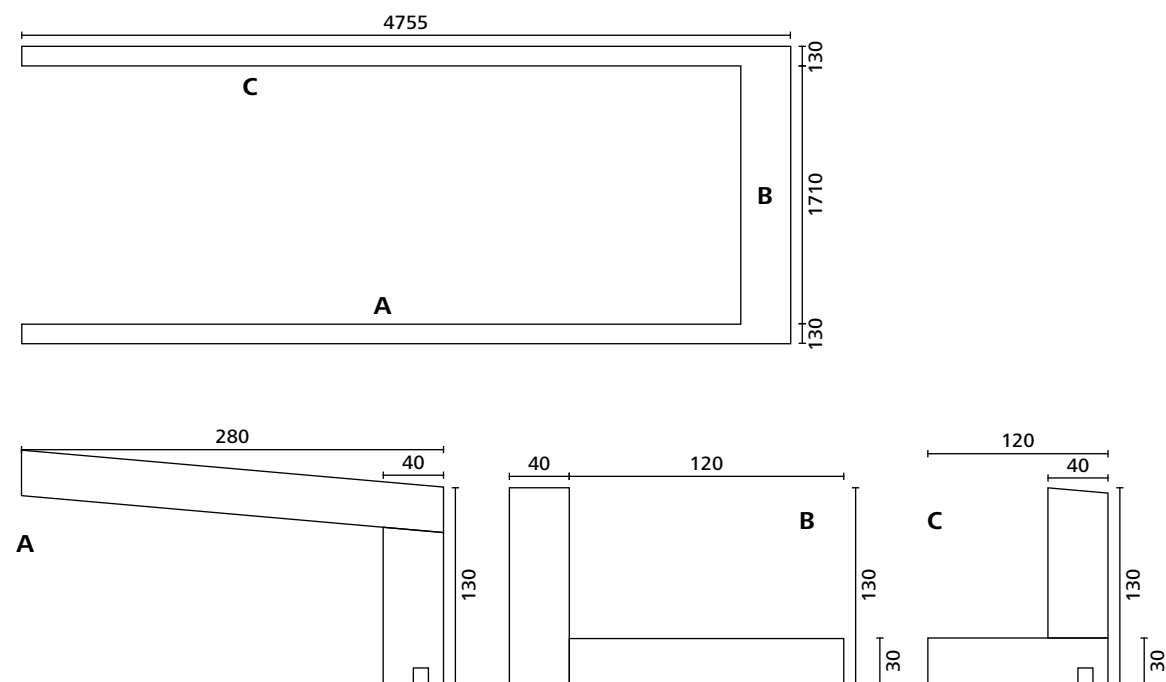
Sales price DE: approx. EUR 140 each

**Element A** (L: 1450 mm):

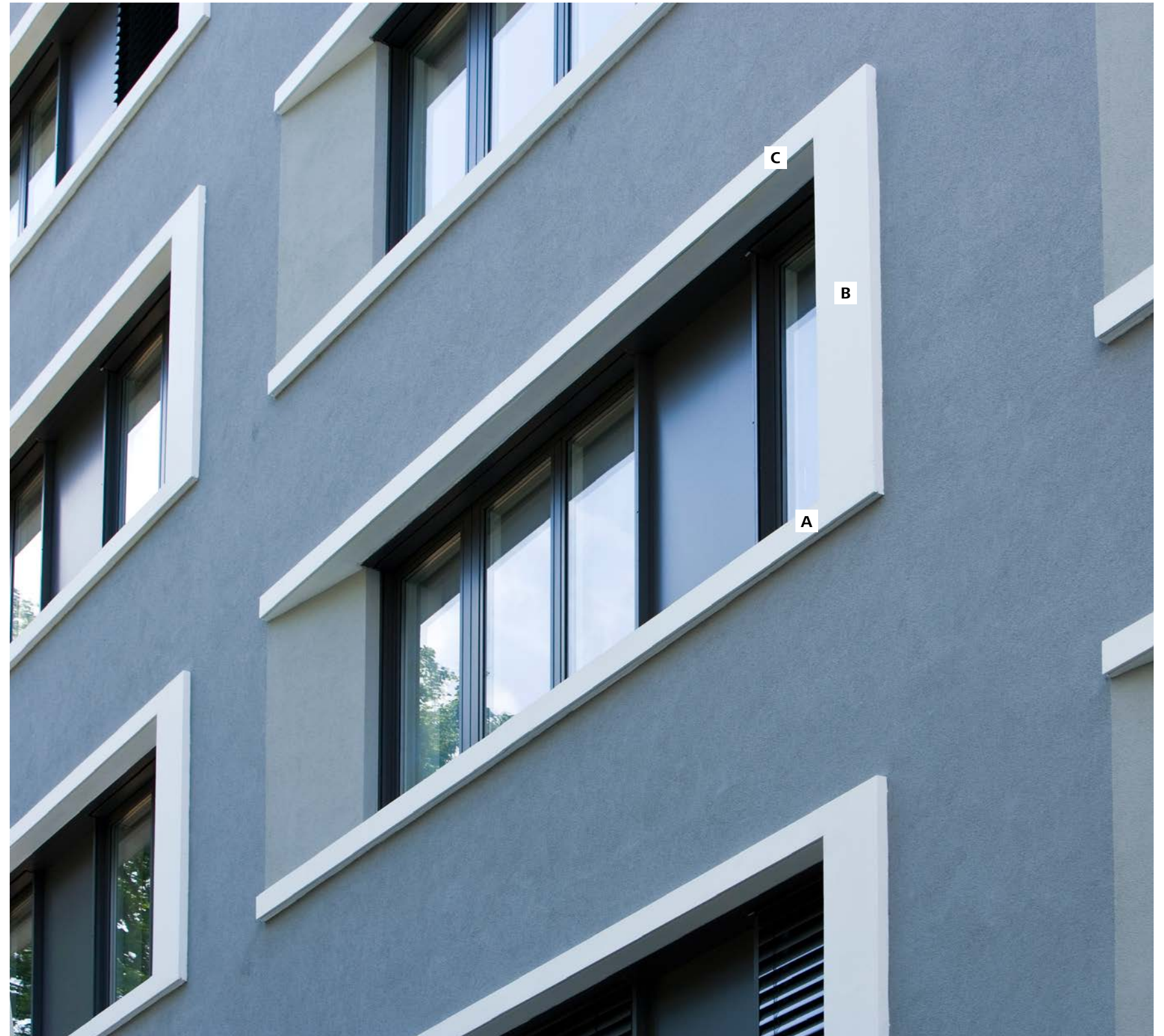
Sales price DE: approx. EUR 80 each

**Element C** (L: 2400 mm):

Sales price DE: approx. EUR 105 each



All dimensions in mm





# Panel

## Guest house, Unterlauengasse, Jena, DE

**Building owner:**  
Unternehmen Zwei GmbH & Co. KG, Jena, DE

**Planning:**  
Sabine Walther, Jena, DE

**Execution:**  
Neubauer Maler und Fußboden GmbH, Bad Berka, DE

**Sto expertise:**  
StoDeco Panel  
StoTherm Classic®  
StoTherm Mineral (fire wall)  
**Photo:** Günther Fotodesign, Leipzig, DE



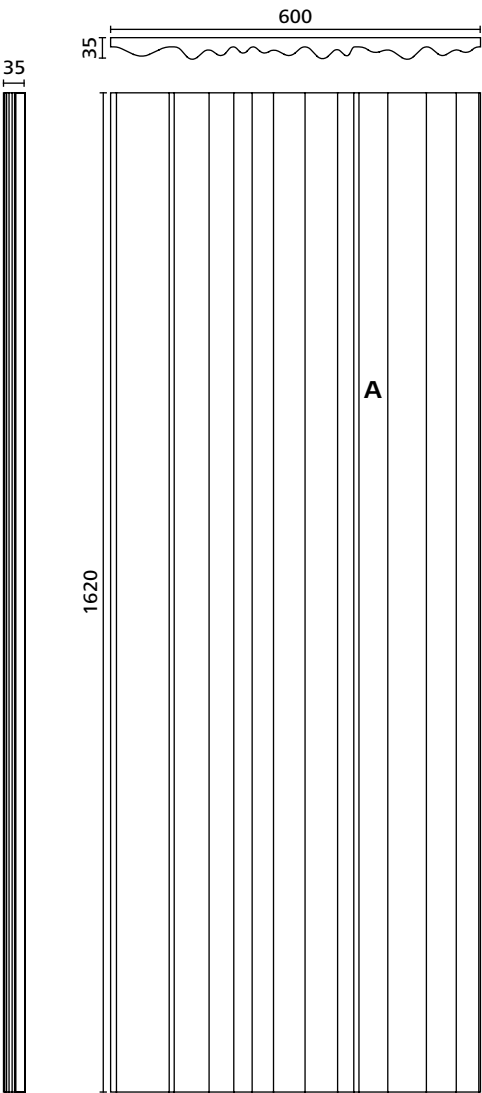


Panel

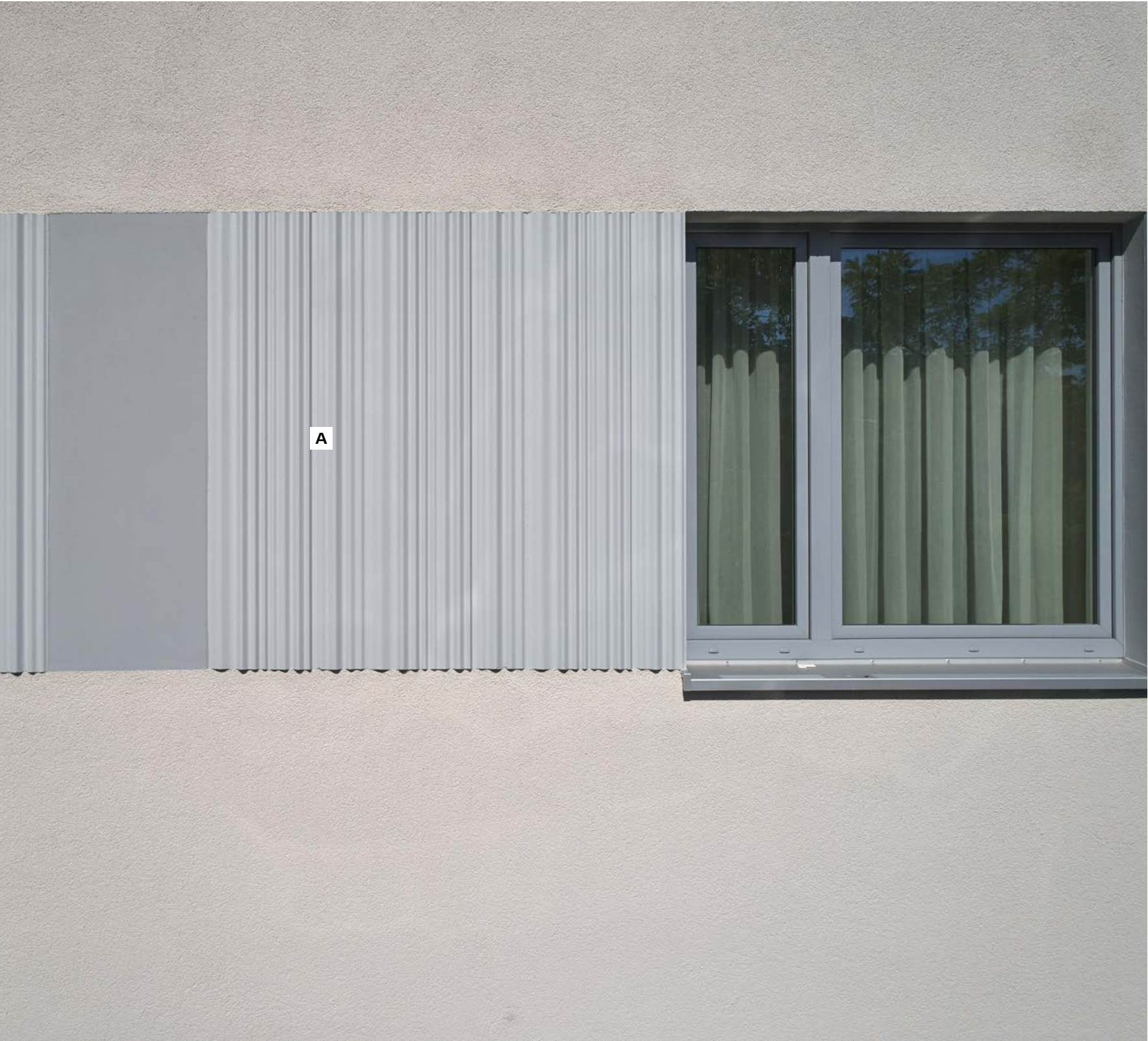
Guest house, Unterlauengasse, Jena, DE

Price information (2019 prices)

**Element A** (quantity 20 pcs):  
Sales price DE: aprox. EUR 580 each



All dimensions in mm





Panel

“Kleiner Ritter” residential house and studio, Frankfurt am Main, DE

**Building owner:**  
Rothenberger Anshin GmbH, Bad Homburg, DE

**Planning:**  
Franken Architekten GmbH, Frankfurt am Main, DE

**Execution:**  
Helmut Lindt Malerfachbetrieb GmbH, Frankfurt am Main, DE

**Sto expertise:**  
StoDeco Panel  
Sto-Primer  
StoColor Maxicryl  
StoTherm Vario

**Photo:** Axel Stephan, Frankfurt am Main, DE



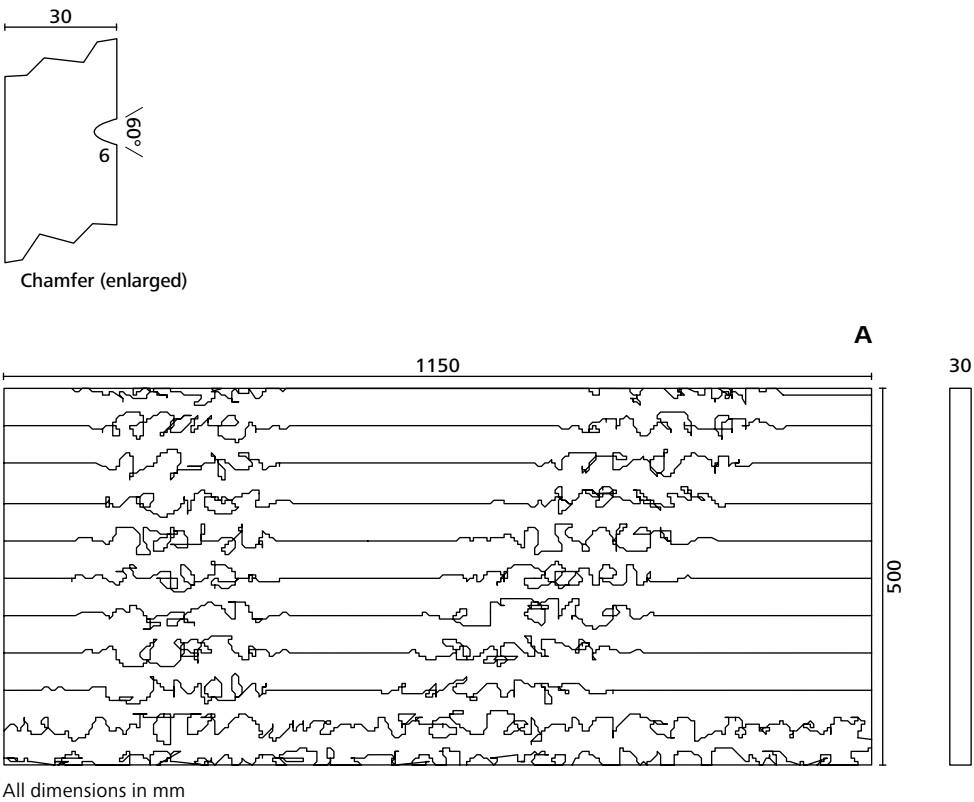


Panel

“Kleiner Ritter” residential house and studio, Frankfurt am Main, DE

Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 190 each (144 pieces in total)





Panel

Boarding House FIT, Lupburg, DE

**Building owner:**  
FIT AG, Lupburg, DE

**Planning:**  
Berschneider + Berschneider GmbH, Pilsach, DE

**Execution:**  
Max Mauderer, Neumarkt, DE

**Sto expertise:**  
StoDeco Panel  
StoColor Dyronic S with X-black Technology  
StoTherm Mineral

**Photo:** Gerhard Hagen, Bamberg, DE



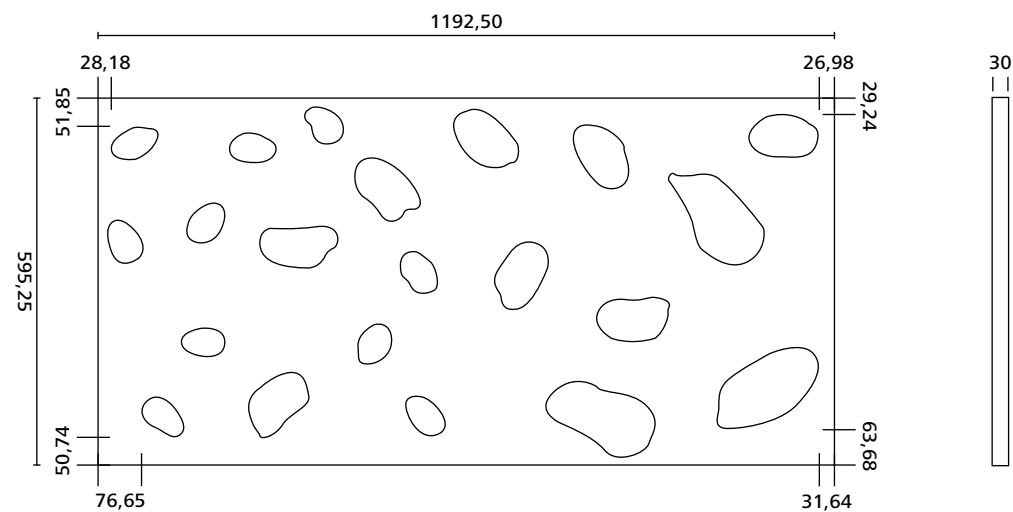


## Panel

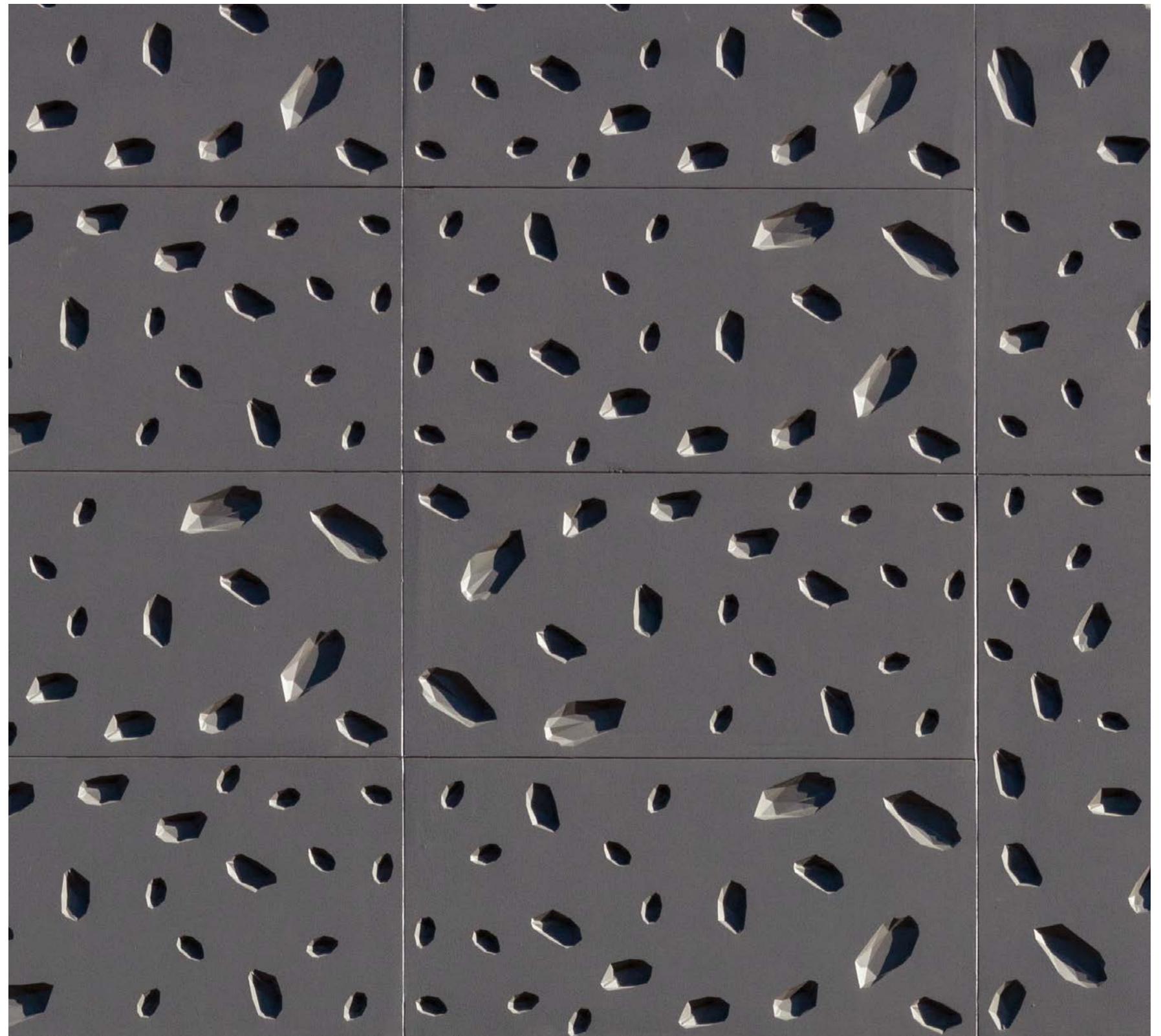
### Boarding House FIT, Lupburg, DE

#### Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 440 each (1000 pieces in total)



All dimensions in mm





Panel

Evangelical Lutheran regional church office, Munich, DE

**Building owner:**  
Regional church office of the Evangelical Lutheran  
Church in Bavaria, Munich, DE

**Planning:**  
Wandel Lorch Architekten, Saarbrücken, DE

**Execution:**  
Haslreiter GmbH, Ortenburg, DE

**Sto expertise:**  
StoDeco Panel  
StoLevell Duo  
StoTherm Vario  
**Photo:** Gerhard Hagen, Bamberg, DE



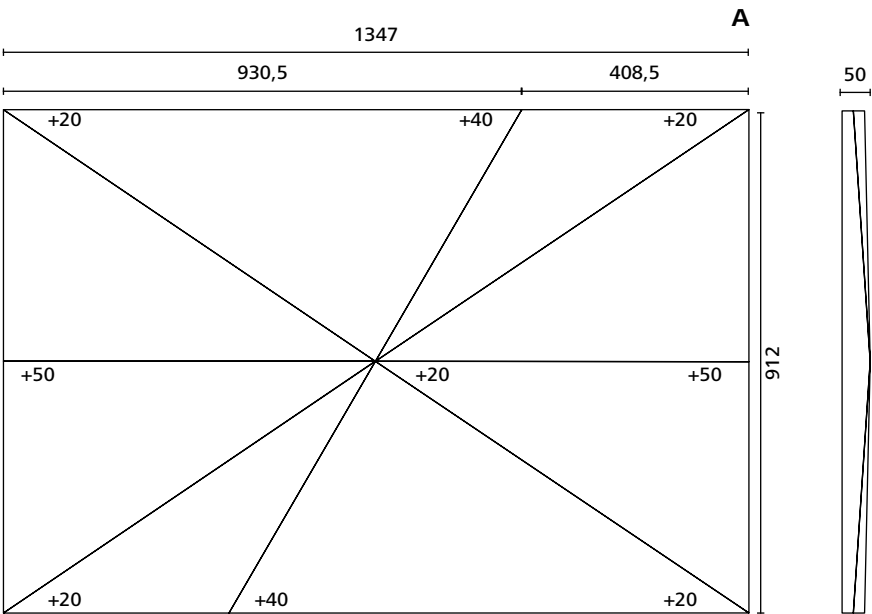


Panel

Evangelical Lutheran regional church office, Munich, DE

Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 440 each (1000 pieces in total)



All dimensions in mm





# Panel

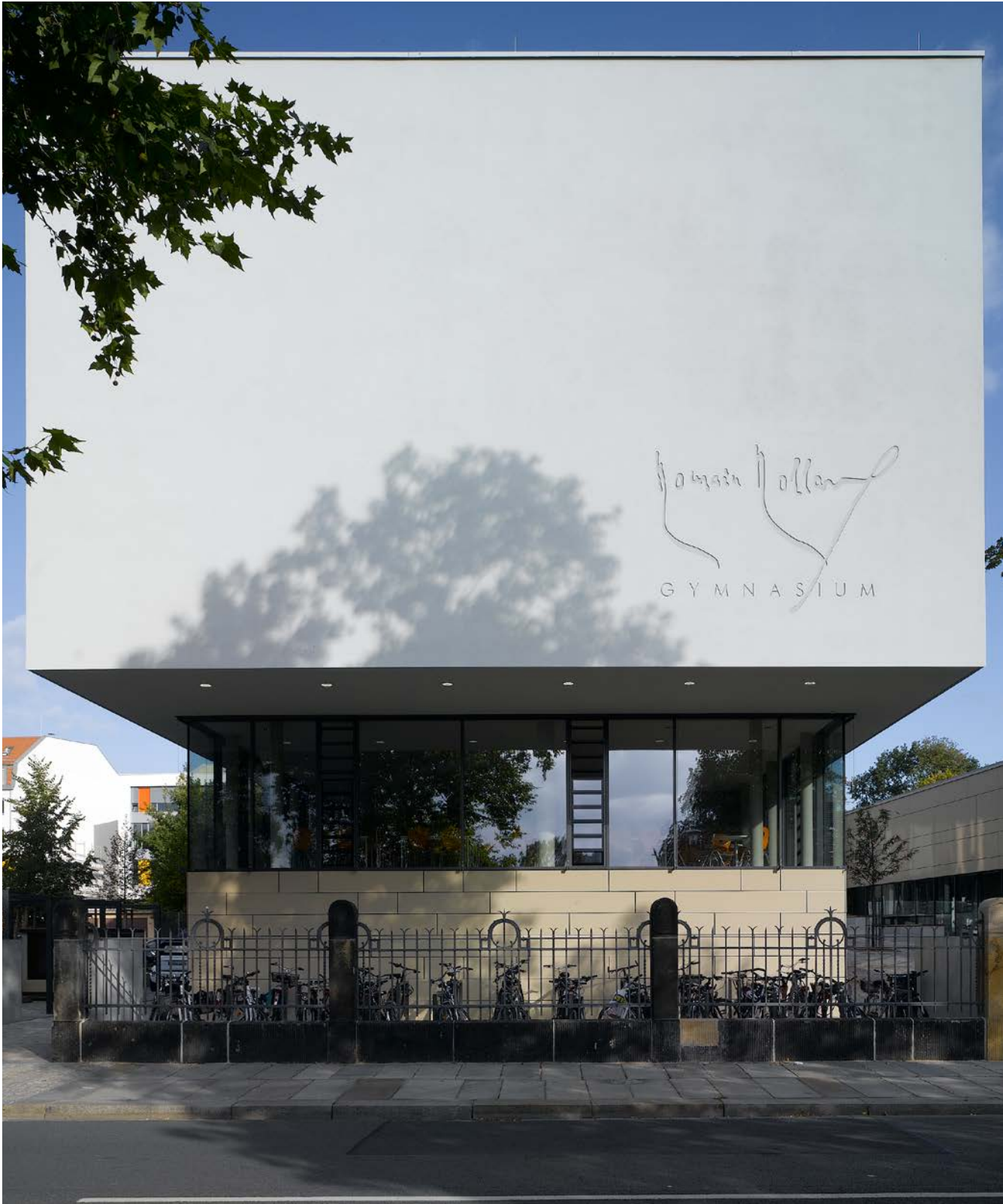
## Romain Rolland secondary school, Dresden, DE

**Building owner:**  
Staatsbetrieb Sächsisches Immobilien- und Baumanagement (public enterprise for real estate and construction management for the state of Saxony), Dresden, DE

**Planning:**  
Junk & Reich Architekten BDA, Weimar, DE

**Execution:**  
Malerhandwerk Stiller e.K., Langebrück, DE  
C.S.I. GmbH, Freital, DE

**Sto expertise:**  
StoDeco Panel  
StoVentec R  
**Photo:** Günther Fotodesign, Leipzig, DE



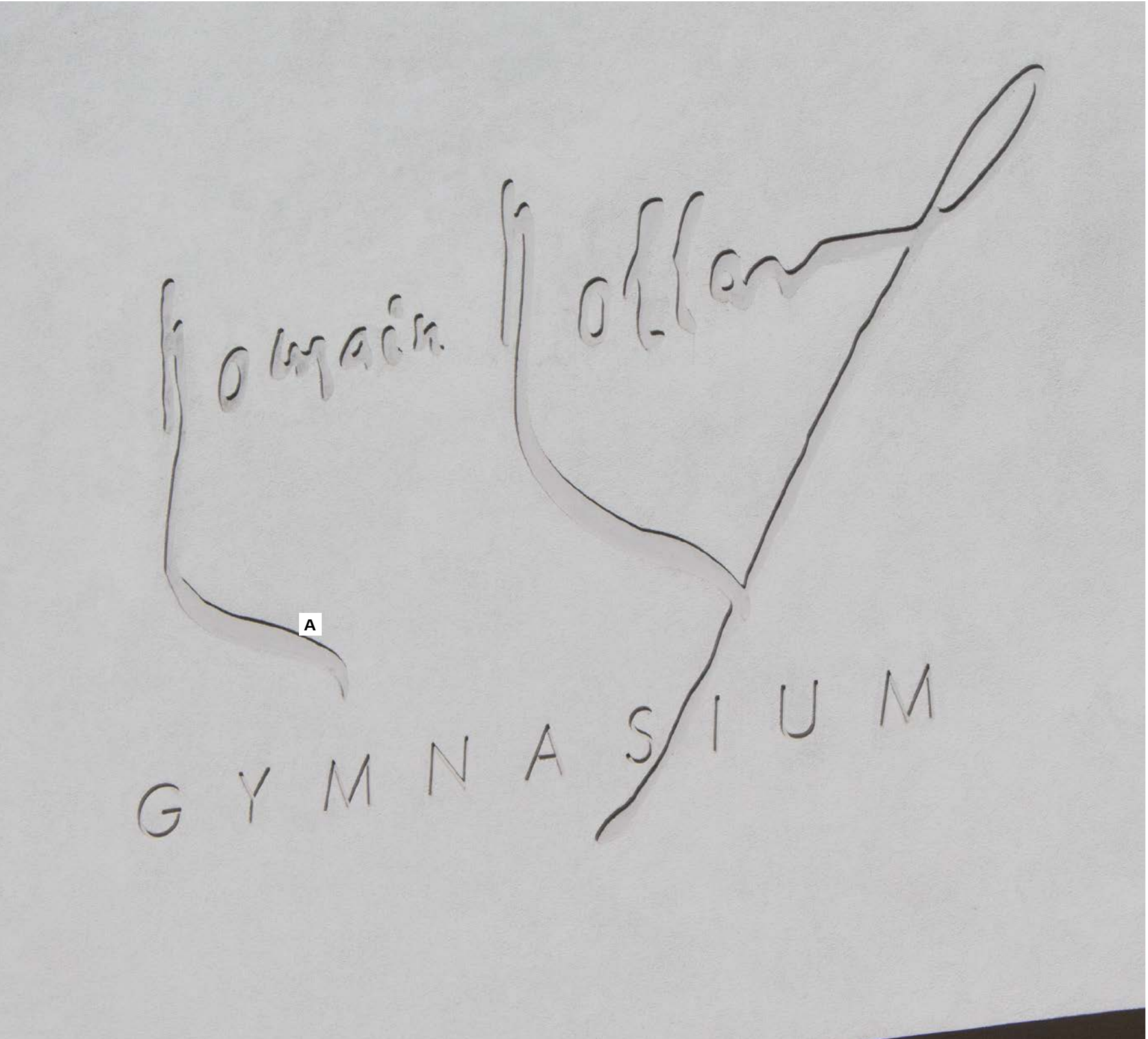
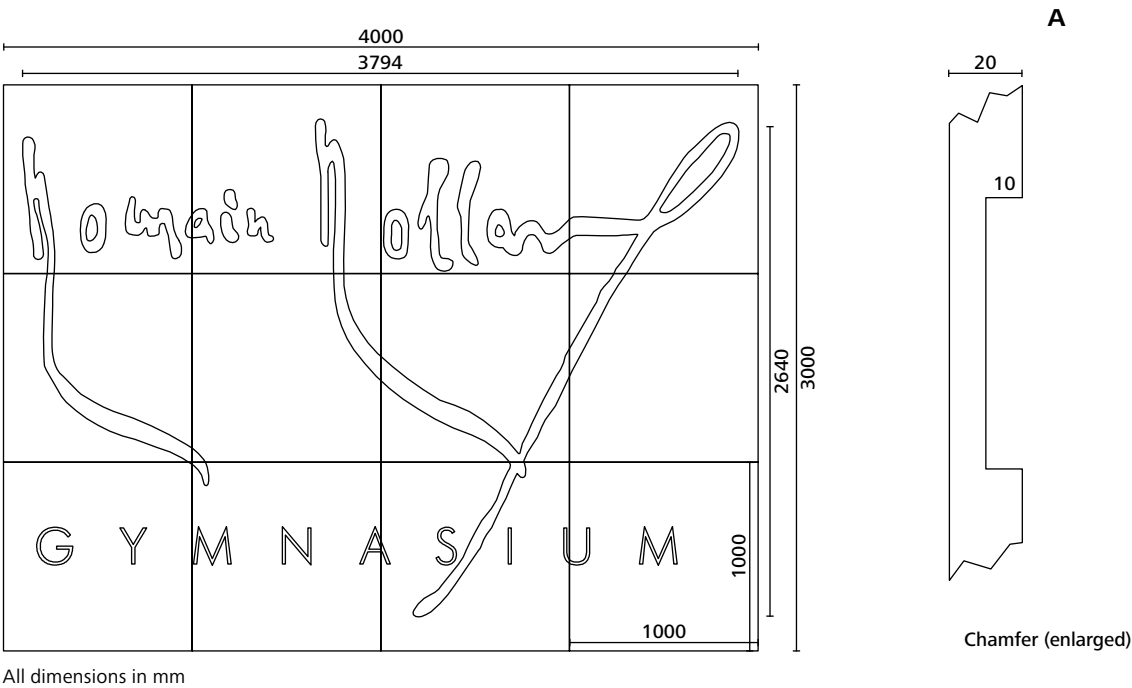


Panel

Romain Rolland secondary school, Dresden, DE

Price information (2019 prices)

Element A – multi-element:  
Sales price DE: approx. EUR 2445 each



Panel

Wartburg primary school, Münster-Gievenbeck, DE

**Building owner:**  
City council of Münster, Münster, DE

**Sto expertise:**  
StoDeco Panel  
StoTherm Classic®

**Photo:** Guido Erbring, Cologne, DE



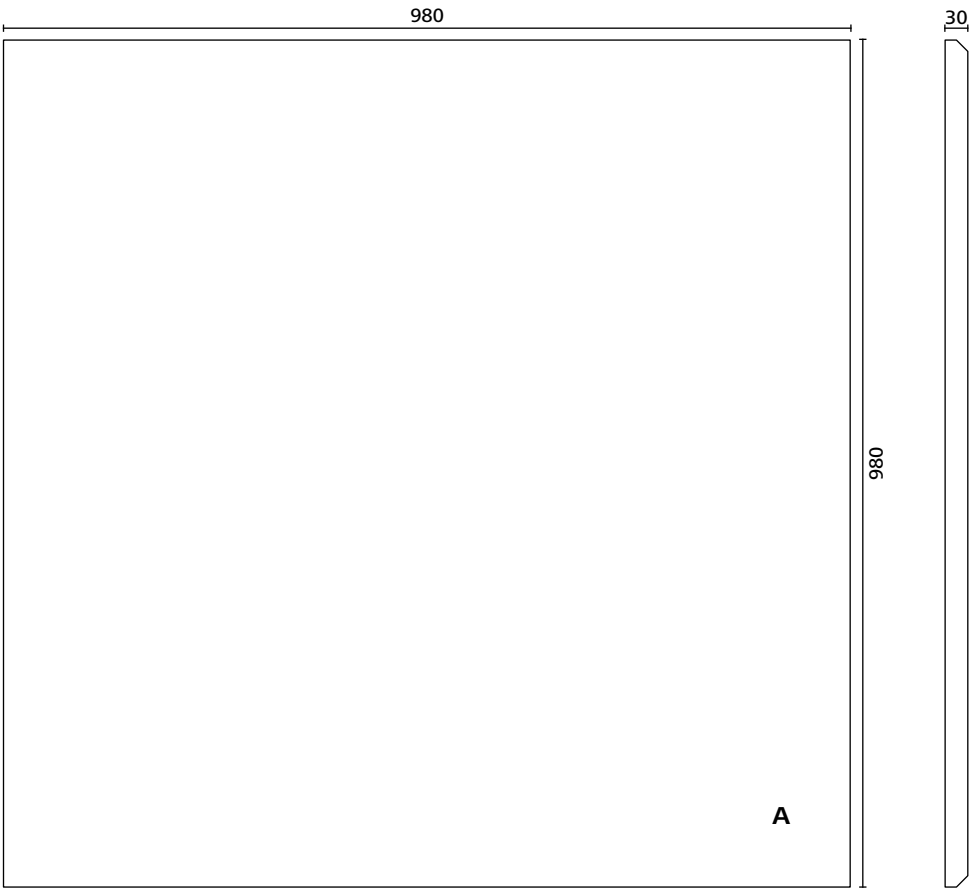


Panel

Wartburg primary school, Münster-Gievenbeck, DE

Price information (2019 prices)

Element A:  
Sales price DE: approx. EUR 145 each



All dimensions in mm



Panel

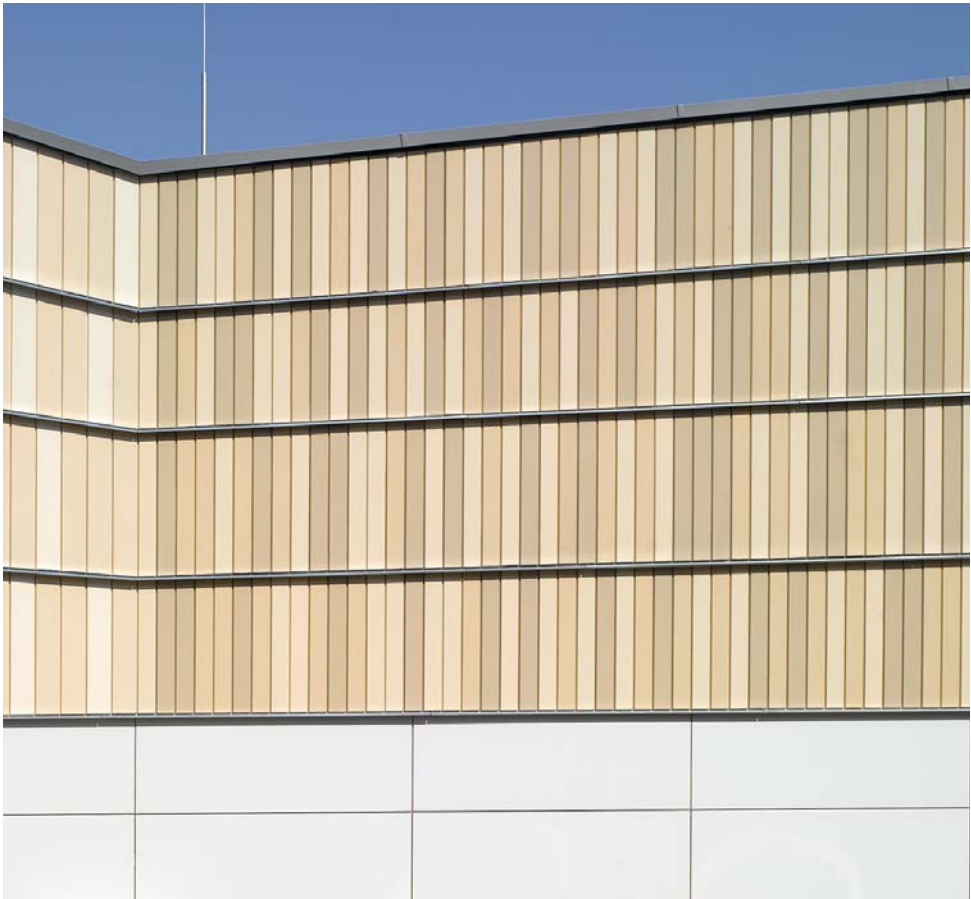
REWE supermarket, Leipzig, DE

**Building owner:**  
DOHLE Handelsgruppe Holding GmbH & Co. KG,  
Siegburg, DE

**Planning:**  
RKW Architektur +, Leipzig, DE

**Execution:**  
Dekor, Putz & Bau Leipzig GmbH, Leipzig, DE

**Sto expertise:**  
StoDeco Panel S  
StoTherm Vario  
**Photo:** Günther Fotodesign, Leipzig, DE



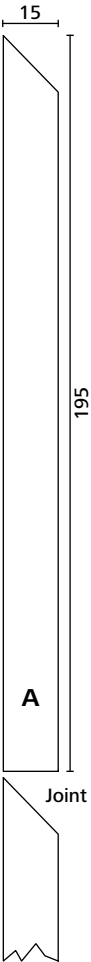


Panel

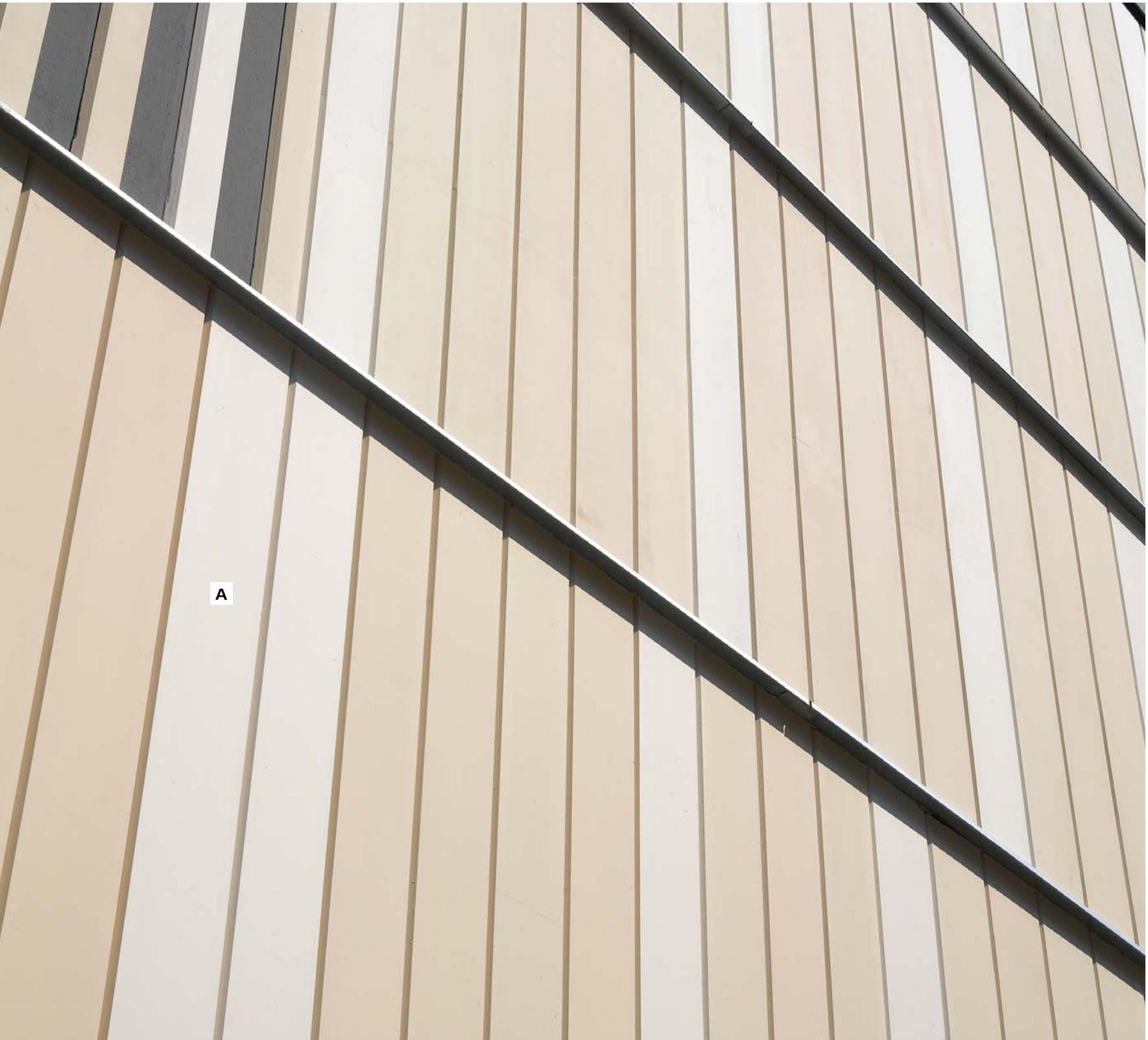
REWE supermarket, Leipzig, DE

Price information (2019 prices)

**Element A** (L: 2400 mm):  
Sales price DE: approx. EUR 32 each



All dimensions in mm





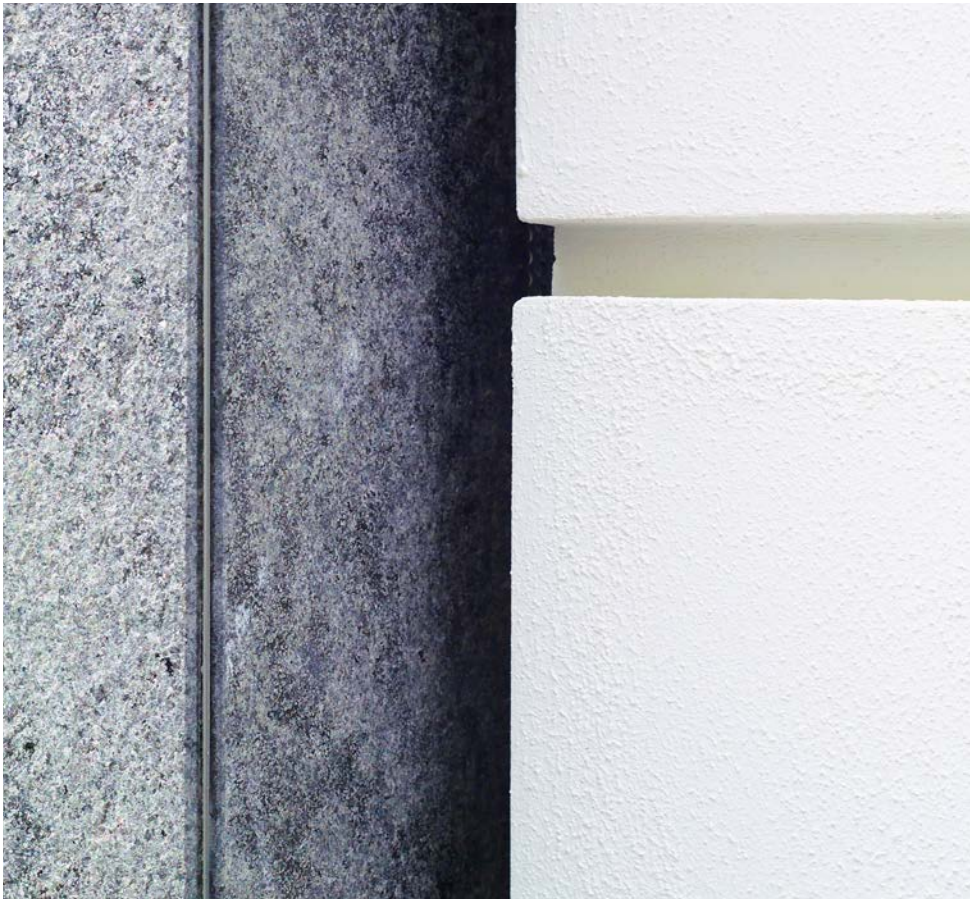
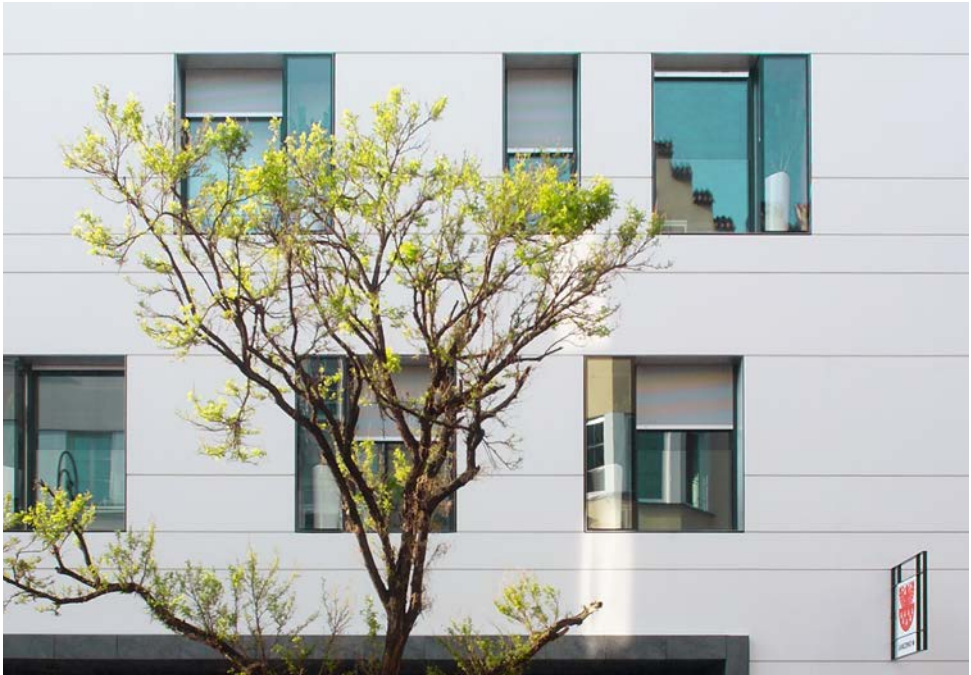
Panel  
Sparkasse, Brixen, IT

**Building owner:**  
Sparkasse Brixen, Brixen, IT

**Planning:**  
Dejaco + Partner, Brixen, IT

**Execution:**  
Heinrich Schmid GmbH & Co. KG, Esslingen, DE

**Sto expertise:**  
StoDeco Panel  
Sto-Primer  
StoColor Maxicryl  
StoVentec  
**Photo:** René Riller, Schlanders, IT





Panel

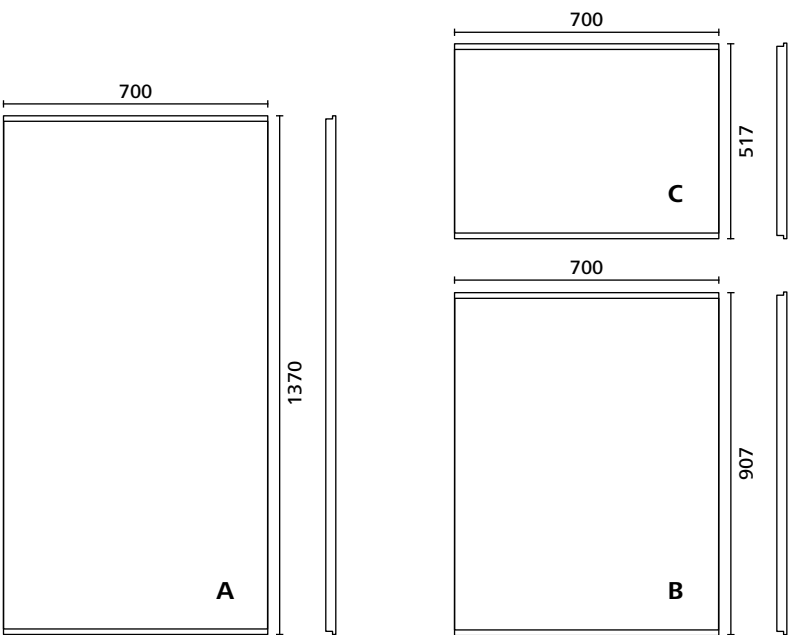
Sparkasse, Brixen, IT

Price information (2019 prices)

**Element A:**  
Sales price DE: approx. EUR 130 each

**Element B:**  
Sales price DE: approx. EUR 100 each

**Element C:**  
Sales price DE: approx. EUR 55 each



All dimensions in mm; material thickness 30 mm





## Combination

Office building, Mauerstraße, Berlin, DE

**Building owner:**

Von Danwitz/Kunert, Berlin, DE

**Execution:**

Hermann Becker + Sohn Malereibetriebe GmbH, Berlin,  
DE

**Sto expertise:**

StoDeco Line  
StoDeco Panel S  
StoSil®

StoTherm Vario

**Photo:** BAUBILD Stephan Falk, Berlin, DE





Combination

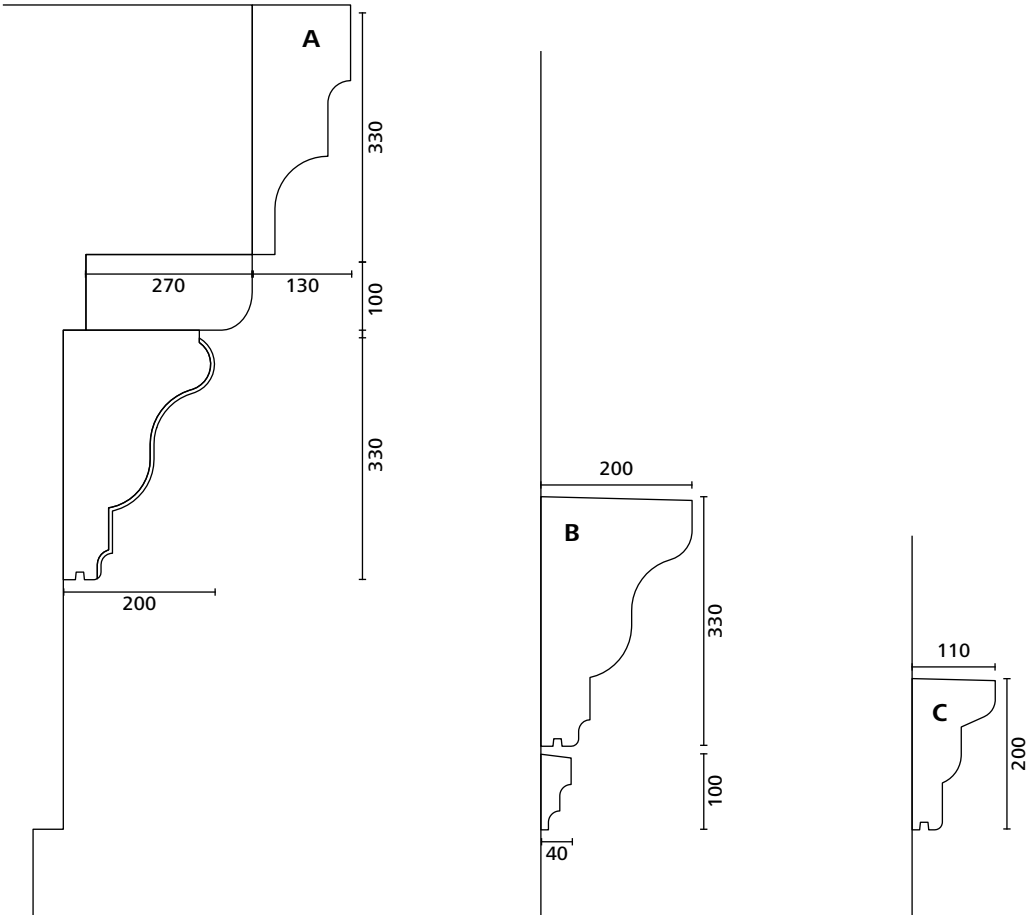
Office building, Mauerstraße, Berlin, DE

Price information (2019 prices)

**Element A – multi-element** (L: 1200 mm):  
Sales price DE: approx. EUR 445 each

**Element B:**  
Sales price DE: approx. EUR 230 per metre

**Element C:**  
Sales price DE: approx. EUR 95 per metre



All dimensions in mm





Combination

Pillows Grand Hotel Place Rouppe, Brussels, BE

**Execution:**  
Roupplein NV, Bonheiden, BE

**Planning:**  
Des NV – Nina Defreyne, Mechelen, BE

**Execution:**  
Cherchye Aspect bvba, Menen, BE

**Sto expertise:**  
StoDeco Line  
StoDeco Element  
StoTherm Classic®  
**Photo:** Tim Van de Velde, Brussels, BE





## Combination

### Pillows Grand Hotel Place Rouppe, Brussels, BE

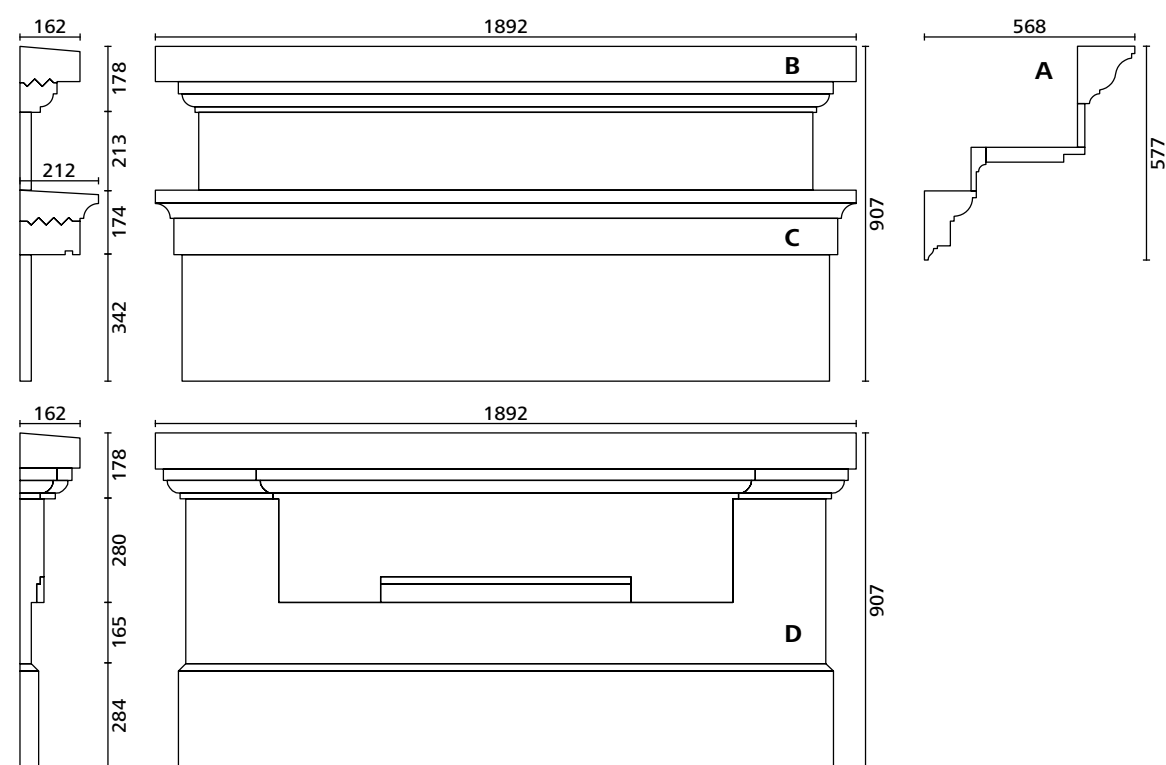
#### Price information (2019 prices)

**Element A – multi-element** (L: 2400 mm):  
Sales price DE: approx. EUR 270 per metre

**Element B:**  
Sales price DE: approx. EUR 340 each

**Element C:**  
Sales price DE: approx. EUR 445 each

**Element D – multi-element:**  
Sales price DE: approx. EUR 610 each



All dimensions in mm





## Combination

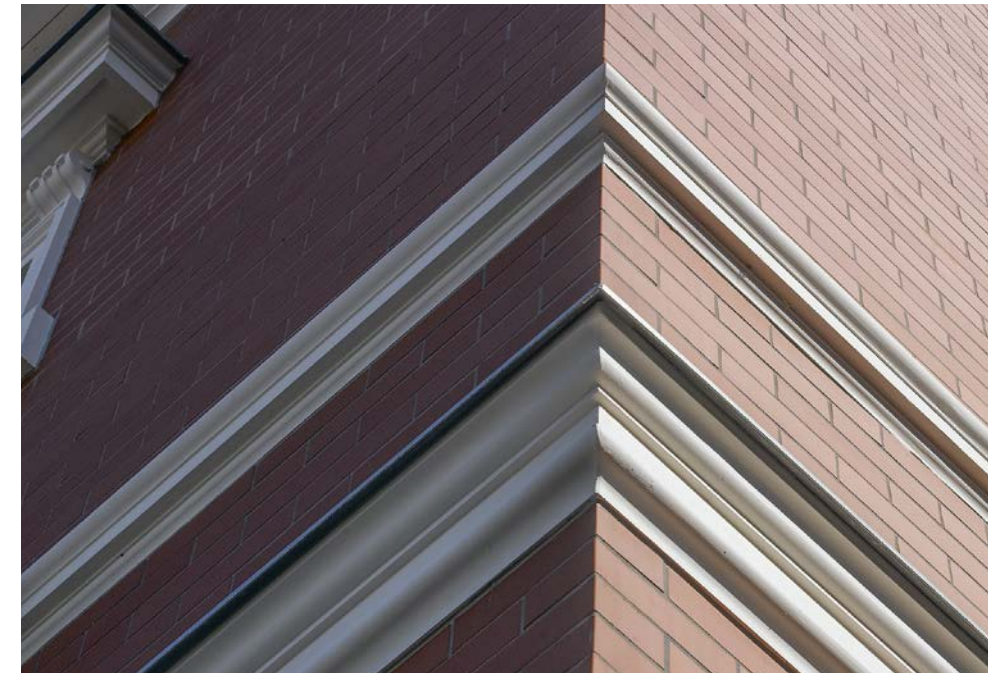
### KITA Marienkäfer (daycare facility for children), Eisenberg, DE

**Building owner:**  
Evangelical Lutheran congregation, Eisenberg, DE

**Planning:**  
Frank Grünert, Rauda, DE

**Execution:**  
Ebert Bau Berga GmbH & Co. KG, Berga, DE

**Sto expertise:**  
StoDeco Line  
StoTherm Classic®  
**Photo:** Günther Fotodesign, Leipzig, DE





## Combination

KITA Marienkäfer (daycare facility for children), Eisenberg, DE

### Price information (2019 prices)

#### Element A – multi-element:

Sales price DE: approx. EUR 485 each

#### Element B:

Sales price DE: approx. EUR 120 each

#### Element C:

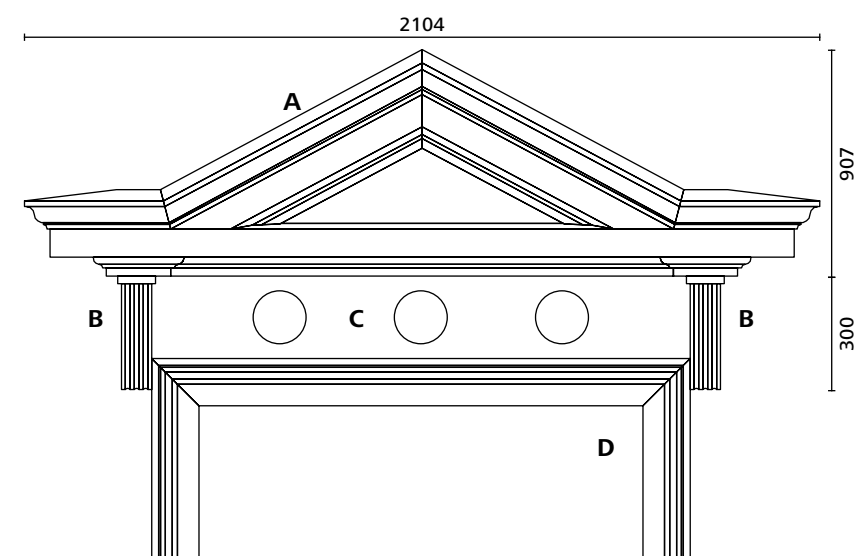
140 x 140 x 25 mm

Sales price DE: approx. EUR 11 each

#### Element D:

2400 x 125 x 45 mm

Sales price DE: approx. EUR 47 per metre



All dimensions in mm





Combination

Residential estate, Tiergartenstraße, Düsseldorf, DE

**Building owner:**  
RALF SCHMITZ GmbH & Co. KGaA, Kempen, DE

**Planning:**  
RKW Architektur +, Düsseldorf, DE

**Execution:**  
MMC GmbH, Wassenberg, DE

**Sto expertise:**  
StoDeco Line

**Photo:** Guido Erbring, Cologne, DE





## Combination

Residential estate, Tiergartenstraße, Düsseldorf, DE

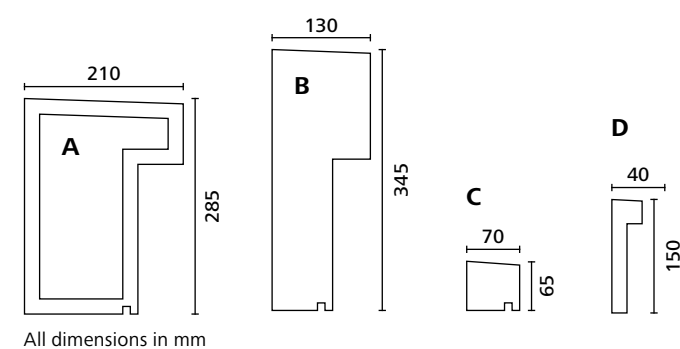
### Price information (2019 prices)

**Element A – hollow** (L: 2400 mm):  
Sales price DE: approx. EUR 160 per metre

**Element A** (L: 1200 mm):  
Sales price DE: approx. EUR 130 per metre

**Element C** (L: 2400 mm):  
Sales price DE: approx. EUR 26 per metre

**Element D** (L: 2400 mm):  
Sales price DE: approx. EUR 31 per metre





# Combination

## Judicial Palace, Luxembourg, LU

**Building owner:**  
Grand Duchy of Luxembourg

**Planning:**  
Rob Krier and Christoph Kohl, Berlin, DE

**Execution:**  
Bleck & Söhne Hoch- und Tiefbau GmbH & Co. KG,  
Berlin, DE

**Sto expertise:**  
StoDeco Line  
StoDeco Panel  
StoTherm Mineral

**Photo:** Guido Erbring, Cologne, DE



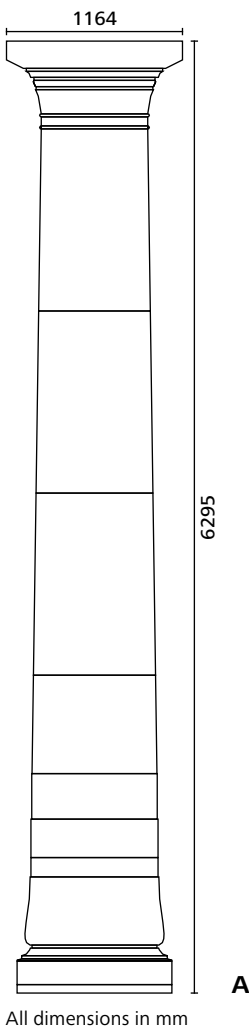


# Combination

## Judicial Palace, Luxembourg, LU

Price information (2019 prices)

Element A – multi-element:  
Sales price DE: approx. EUR 9200 each



All dimensions in mm





## Combination

### “Le Flair” urban quarter, Düsseldorf, DE

**Building owner:**

INTERBODEN Innovative Lebenswelten GmbH & Co.  
KG, Ratingen, DE

**Execution:**

M. Cremer Malerbetrieb GmbH, Wassenberg, DE,  
Michalski GmbH, Unna, DE

**Sto expertise:**

StoDeco Line  
StoDeco Panel  
StoTherm Classic®

**Photo:** Guido Erbring, Cologne, DE





## Combination

### “Le Flair” urban quarter, Düsseldorf, DE

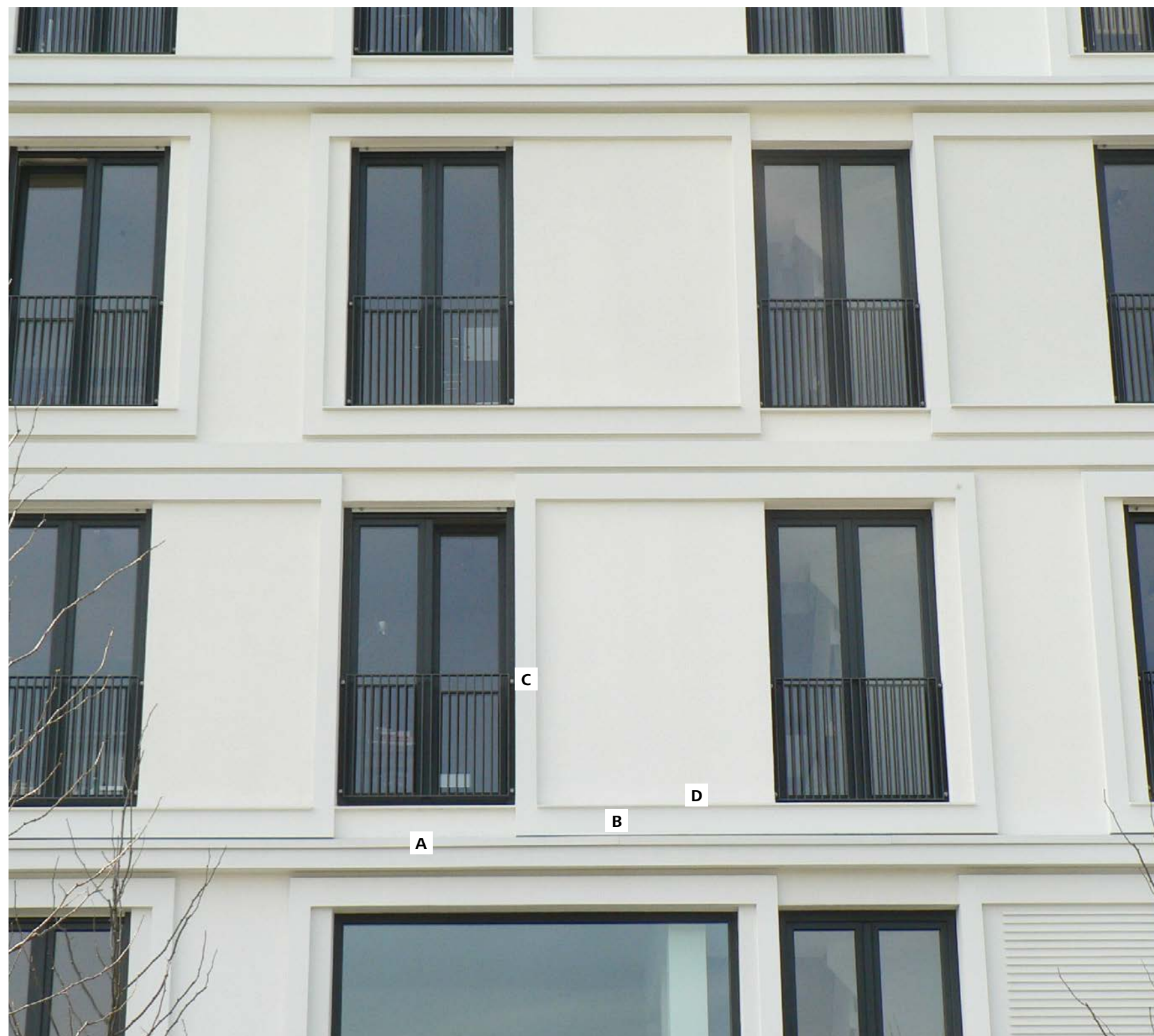
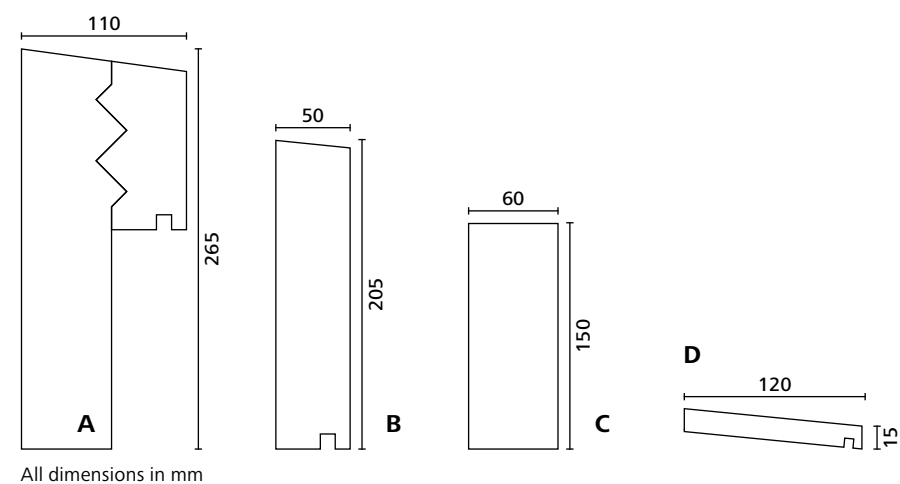
#### Price information (2019 prices)

**Element A** (L: 2400 mm):  
Sales price DE: approx. EUR 95 per metre

**Element B** (L: 2400 mm):  
Sales price DE: approx. EUR 90 each

**Element C** (L: 2400 mm):  
Sales price DE: approx. EUR 100 each

**Element D** (L: 2400 mm):  
Sales price DE: approx. EUR 36 each



# Combination

## Technisches Rathaus, Karlsruhe, DE

**Building owner:**  
Karlsruhe city council, Karlsruhe, DE

**Planning:**  
archis Architekten + Ingenieure GmbH, Karlsruhe, DE

**Execution:**  
Richard Knoch GmbH, Bruchsal, DE

**Sto expertise:**  
StoDeco Panel  
StoDeco Line  
StoTherm Vario

**Photo:** Johannes Vogt, Mannheim, DE





## Combination

### Technisches Rathaus, Karlsruhe, DE

#### Price information (2019 prices)

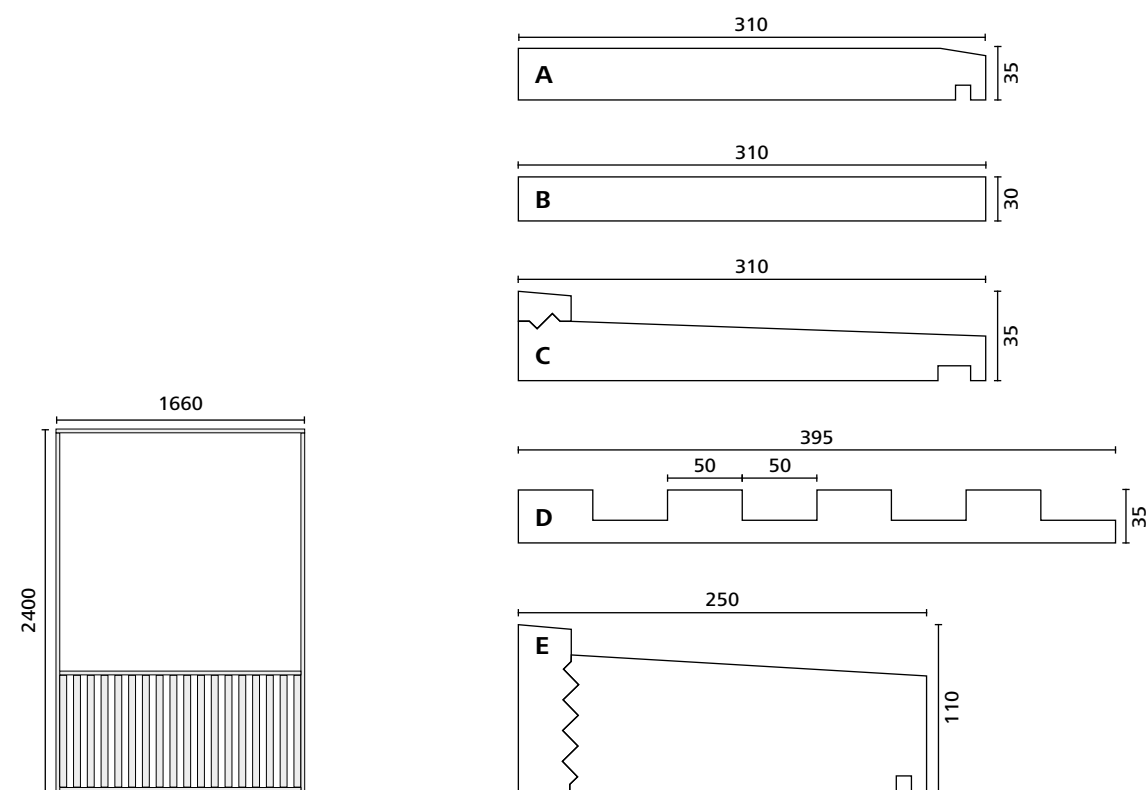
**Element A** (L: 1400 mm):  
Sales price DE: approx. EUR 75 each

**Element B** (L: 2400 mm):  
Sales price DE: approx. EUR 100 each

**Element C** (L: 1400 mm):  
Sales price DE: approx. EUR 160 each

**Element D:**  
Sales price DE: approx. EUR 260 per window

**Element E** (L: 2400 mm):  
Sales price DE: approx. EUR 250 each



All dimensions in mm



Headquarters	Your Contact
<div><div><b>Sto SE &amp; Co. KGaA</b> <b>Market Development</b> Ehrenbachstrasse 1 79780 Stühlingen Germany</div></div>	
<div><div>Phone +49 7744 57-1131 Fax +49 7744 57-2428 infoservice.export@sto.com www.sto.com</div></div>	
<div><div><b>Sto Werkstatt London</b> Phone +44 20 7222 2221 werkstatt@sto.com werkstatt.sto.com</div></div>	

